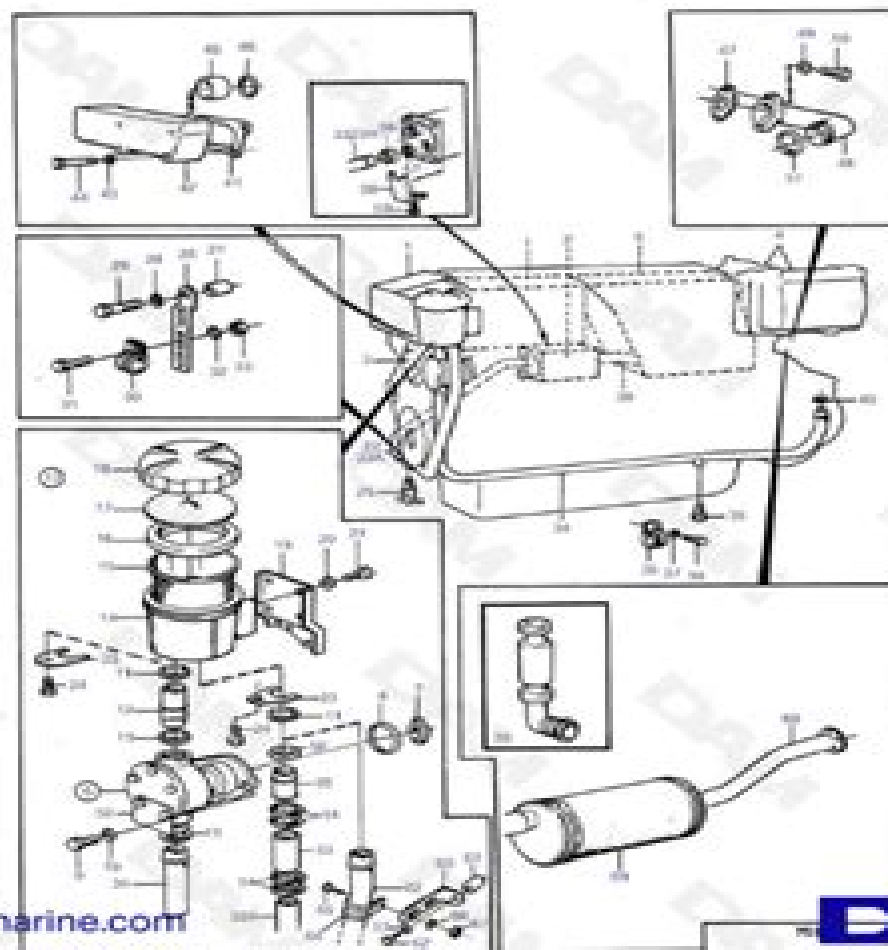




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**Herman D. Rass, Society of Automotive
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means and pressure relief rating identification for cooling systems of liquid cooled engines to reduce the possibility of injuries during opening of the cooling system SAE J151 is being cancelled and superseded by SAE J164 and SAE J3096

The Engine Cooling System Union Carbide Corporation. Union Carbide Consumer Products Company, 1960 **Engine Cooling System and Components** Jacoby, William R., Ford Motor Company. Parts and Service Division. Training and Publications Department, 1987 The Engine Cooling System, 1974 The purpose of the automotive engine cooling system is to control metal temperatures within safe limits by removing excess heat produced by the engine High speed driving with today s engines can produce enough heat energy which is rejected to the cooling system to melt an average 200 lb 90 9 kg engine block in 20 min 1 Even driving at moderate speeds the temperatures inside the engine are extremely high Combustion gas temperatures may be as high as 4500 F 2482 C The heads of the exhaust valves may be red hot and the temperature of lubricated parts such as pistons may run 200 F 93 C or more above the boiling point of water When metal temperatures are not controlled by adequate cooling the consequences are lubrication failure and serious engine damage

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