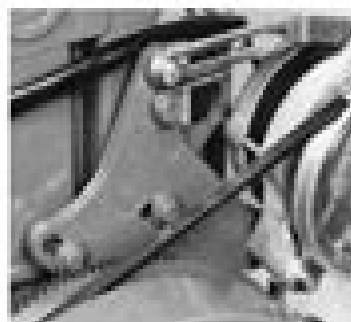


5. Remove the exhaust (or scavenge) and nuts holding the cylinder heads (previous page 10) using a wrench and the oil pump along and lift the cylinder heads off.



- 6A. Disconnect the cables from the engine speed sensor, the oil pressure switch and the alternator. MD11: Remove the alternator (connected together with the alternator). The picture shows the Volvo model MD11C up to and including engine no. 12480 and MD11D from production start MD11: Remove the cover gasket housing over the head and remove the alternator.



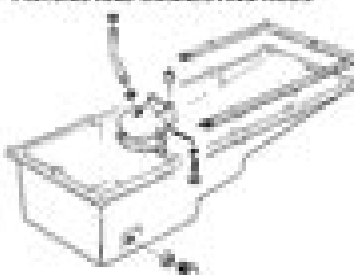
- 6B. MD11C: The picture shows the later models from and including engine no. 12491.

CYLINDERS, CYLINDER LINERS



7. Lift the cylinders out. Remove the cylinder trace by placing the cylinder with the bottom of the liner on a flat support and strike the top face of the cylinder with a rubber mallet.

PISTONS AND CONNECTING RODS



8. MD11: Remove the inspection covers on the pressure oil line control head. MD11: Remove the oil pump and spacer. MD11: Remove the sealing rings in the area of the oil pump suction slot.



9. Remove the fly and timing caps and take out the connecting rods (and pistons). Wash the connecting rods (if this has not already been done). Remove the valve tappets.

11

TIMING GEAR



10. Remove the oversized (overhead) starter.



11. Remove the injection pump, the water pump, fuel pump and the fuel filter. The D-Engines have take off oil return pipes connected to the fuel return pipe (see page 27).



12. Take off the timing gear cover.

12



- 13A. MD11C and MD11D: Remove the center of the crankshaft pinion with the reverse gear have a center pin. Use a distance piece to protect the shaft. Take care of the key.



- 13B. MD11C and MD11D: Remove the center of the crankshaft. Use a pin (MD11C) for the flywheel use a distance piece to protect the shaft. Take care of the key. (Later types of pinion shafts can be mounted by pressing them at 0.5 mm holes use the spline flange as a template).



14. Put off the crankshaft gear with the aid of pin shafts. Remove the key, the timing washer and the thrust washer.

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Volvo Penta (Seloc) Seloc,2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 **VOLVO PENTA MD5A MARINE DIESEL ENGINE** Albin,2014-03-01

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