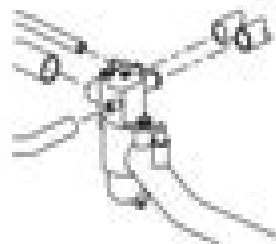


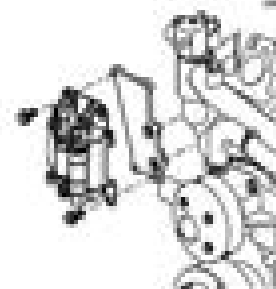
- view
8. Install the thermal bypass hose clamps onto the thermal bypass hose.
 9. Install the thermal bypass hose.
- NOTE:** Properly position the bypass hose clamps to avoid water pump pulley interference.
10. Position the thermal bypass hose clamps.



- view
11. Reconnect all the hoses to the thermostat housing.



- view
12. Install the idler pulley.
 13. Install the alternator and steering pump bracket. There are six bolts.



- view
14. Reinstall the fuel rail and fuel rail bracket.



- view
15. Install the drive belt tensioner.
 16. Install the drive belt tensioner bolts.
 17. Tighten the drive belt tensioner bolts to 50 Nm (37 ft. lb.).

Preparing Gasket Surfaces



CAUTION

Clean threads in the mounting holes are critical for tightening of the rear bolts, and the seal between the rear and manifold.

- Check all rear mounting holes in manifold for debris or excessive coating on threads.
- Bolts should enter completely into hole by hand. If not, run tap in holes to clear debris and coating.
- Use shop vacuum to remove debris from holes.



CAUTION

The gasket mounting surfaces must be clean and flat to ensure a correct seal between the rear and manifold. Carefully follow the steps below to ensure a good seal.

NOTE: Before proceeding, place shop towels in the manifold openings to prevent debris from entering the engine. When the cleaning process is done, use a shop vacuum to remove debris from the manifold, rear, and engine.

Volvo Penta Marine Engine Manual

Scott C. Dulebohn



Volvo Penta Marine Engine Manual:

Volvo Penta (Seloc) Seloc,2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 **Volvo Penta MD2010, MD2020, MD2030, MD2040** N N,2012-05

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Parker,2022-08-18 Stress Free Engine Maintenance is an accessible and practical guide to understanding what is going on with your boat s engine how to look after it spotting the signs when all is not well and how to fix it Learn how to change a filter and impeller how to ensure the engine doesn t overheat and much more This visual and jargon free book covers all the essentials for looking after your engine in one place including Basic principles of how an engine works Fuel cooling and air systems Engine electrical systems Gearboxes and drives Checklists e g before starting and once running Most common causes of breakdown Troubleshooting Like the other titles in Duncan Wells bestselling Stress Free series the information is presented in an accessible manageable way with the use of diagrams quick reference tables box features QR videos clear explanations top tips and checklists making maintenance and basic repair of your engine straightforward and with minimum stress There are also plenty of amusing anecdotes and useful lessons learned If you find the prospect of fixing anything to do with the engine daunting then this is the book for you Stress Free Engine Maintenance is a key addition to any boat s bookshelf ready to remind the skipper how to deal with problems and keep everything running smoothly *Volvo-Penta*

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