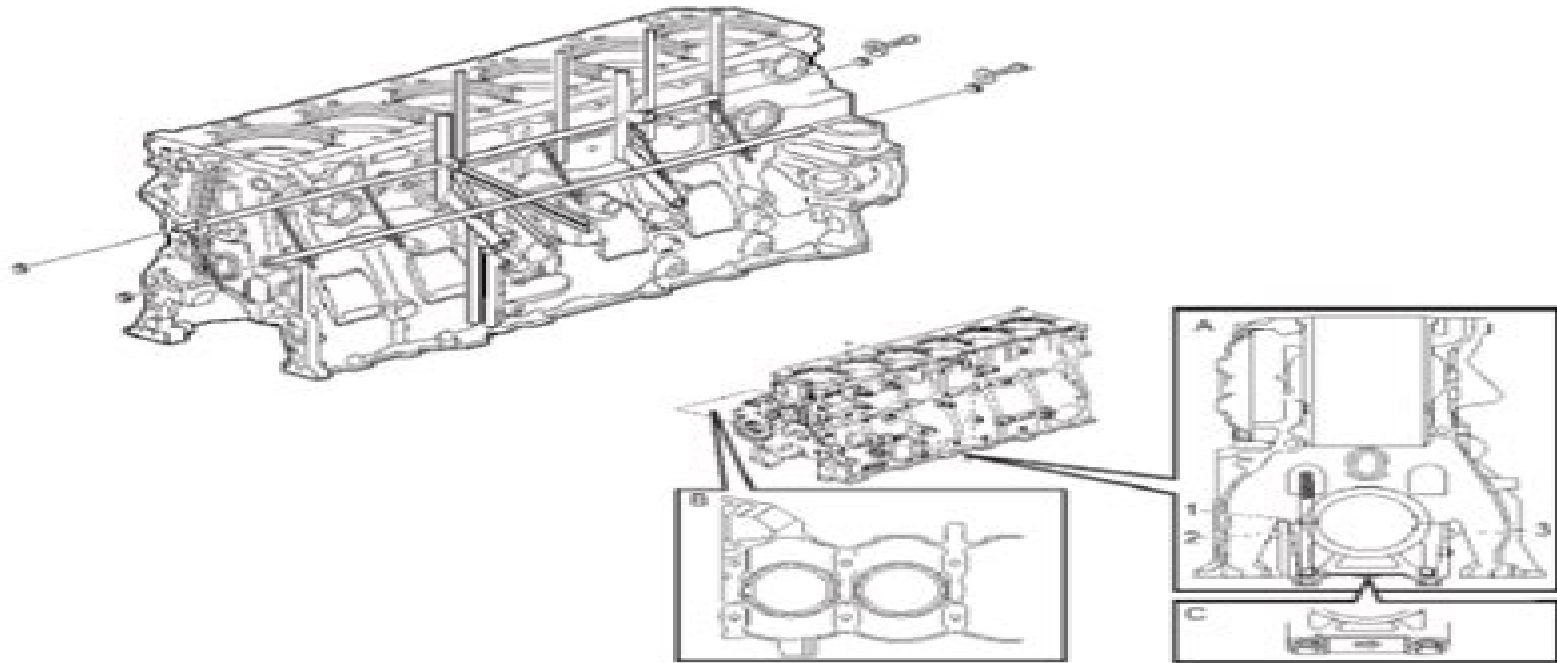




Engine block

The cylinder block is made of cast iron and cast in one piece. The cylinder block sides are cup-shaped around each cylinder in order to obtain high rigidity and good sound proofing.

All lubricating oil channels have been machined directly in the block. There are two longitudinal channels, on the right side of the piston cooling channel and on the left side of the main lubricating channel. The channels are plugged front and back. The rear face also has a channel for oil supply to the transmission.

At the lower level of the block, a bracing frame of 6 mm (0.236") steel plate is mounted to decrease vibrations and thus also engine noise.

The oil pan is made of plastic and mounted with 16 spring loaded screws in the cylinder block foot. The seal between block and oil pan consists of a rubber strip, in one piece, placed in a groove in the sump.

The cylinder block main bearing caps is guided by sockets pressed into the cylinder block (1). In order to avoid incorrect placement, the thrust bearing caps are numbered 1-7 and feature cast bosses in both blocks (2) and caps (3). The underside of the bearing caps are also marked with arrows, which should be turned towards the engine's inlet side.

The cylinder head gasket is made of steel in one piece, for the whole engine. The gasket incorporates vulcanized rubber seals for oil and coolant pass-through. The gasket also has a number of convex embossings in order for the cylinder to slide on the gasket during the fitting, and not damage the rubber rings in the gasket.

The cylinder head is lowered towards the guide pins in the cylinder block leaving a small distance to the transmission plate. The cylinder head is then pulled horizontally towards the transmission plate. When in place, it is screwed against the cylinder block and the embossings are flattened out.

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Table of Contents Volvo Engine Manual 1640 1641 1642 Ge

1. Understanding the eBook Volvo Engine Manual 1640 1641 1642 Ge
 - The Rise of Digital Reading Volvo Engine Manual 1640 1641 1642 Ge
 - Advantages of eBooks Over Traditional Books
2. Identifying Volvo Engine Manual 1640 1641 1642 Ge
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Volvo Engine Manual 1640 1641 1642 Ge
 - User-Friendly Interface
4. Exploring eBook Recommendations from Volvo Engine Manual 1640 1641 1642 Ge
 - Personalized Recommendations
 - Volvo Engine Manual 1640 1641 1642 Ge User Reviews and Ratings
 - Volvo Engine Manual 1640 1641 1642 Ge and Bestseller Lists
5. Accessing Volvo Engine Manual 1640 1641 1642 Ge Free and Paid eBooks
 - Volvo Engine Manual 1640 1641 1642 Ge Public Domain eBooks
 - Volvo Engine Manual 1640 1641 1642 Ge eBook Subscription Services
 - Volvo Engine Manual 1640 1641 1642 Ge Budget-Friendly Options

6. Navigating Volvo Engine Manual 1640 1641 1642 Ge eBook Formats
 - ePub, PDF, MOBI, and More
 - Volvo Engine Manual 1640 1641 1642 Ge Compatibility with Devices
 - Volvo Engine Manual 1640 1641 1642 Ge Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Volvo Engine Manual 1640 1641 1642 Ge
 - Highlighting and Note-Taking Volvo Engine Manual 1640 1641 1642 Ge
 - Interactive Elements Volvo Engine Manual 1640 1641 1642 Ge
8. Staying Engaged with Volvo Engine Manual 1640 1641 1642 Ge
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Volvo Engine Manual 1640 1641 1642 Ge
9. Balancing eBooks and Physical Books Volvo Engine Manual 1640 1641 1642 Ge
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Volvo Engine Manual 1640 1641 1642 Ge
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Volvo Engine Manual 1640 1641 1642 Ge
 - Setting Reading Goals Volvo Engine Manual 1640 1641 1642 Ge
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Volvo Engine Manual 1640 1641 1642 Ge
 - Fact-Checking eBook Content of Volvo Engine Manual 1640 1641 1642 Ge
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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