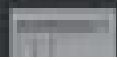
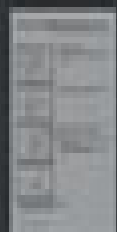


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OVERHAUL



1. INSPECT CONNECTING ROD THRUST CLEARANCE

- Using a dial indicator, measure the thrust clearance while moving the connecting rod back and forth.

Standard thrust clearance:

0.11 - 0.20 mm (0.0044 - 0.0079 in.)

Maximum thrust clearance: 0.25 mm (0.0098 in.)

2. INSPECT CONNECTING ROD OIL CLEARANCE

- Check the match marks on the connecting rod and cap are aligned to ensure correct reassembly.
- Using SET, remove the 2 connecting rod cap bolts.
SET: 00011-30021
- Clear the crank pin, bearing and connecting rod.
- Check the crank pin and bearing for pitting and scratches.



- Use a strip of Plastigage across the crank pin.



- Check that the protrusion of the connecting rod cap is facing in the correct direction.
- Apply a light coat of engine oil on the threads and under the heads of the connecting rod cap bolts.

DHT

Toyota Prado 120 Repair Manual For Ac

Jeff Killingsworth, John Harold Haynes

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the authors' names.

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