

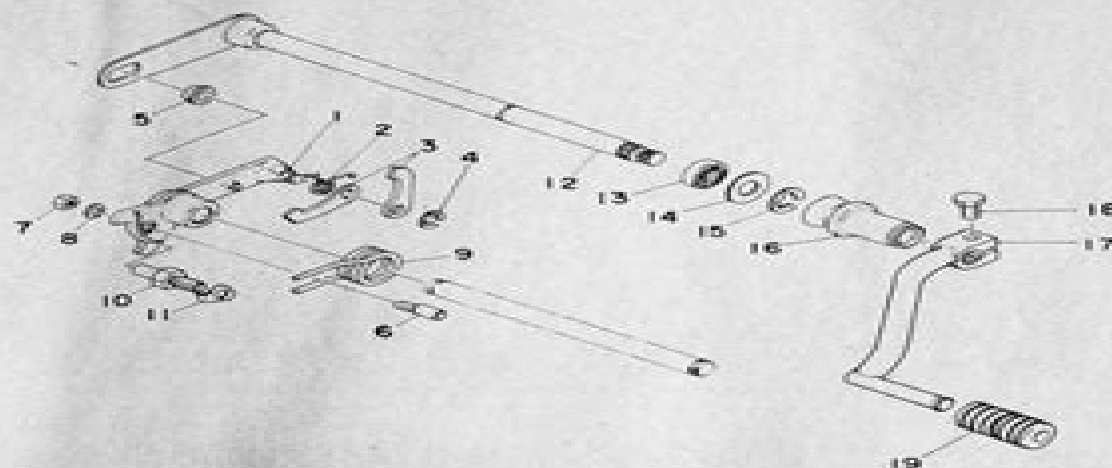


Fig. 1.10 Gearchange mechanism

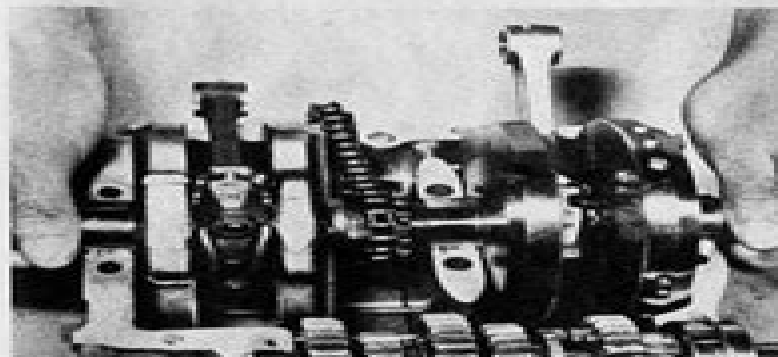
- 1 Gear selector arm
- 2 Pawl spring
- 3 Gearchange pawl - 2 off
- 4 Circlip
- 5 Gear selector arm roller
- 6 Centraliser screw
- 7 Nut
- 8 Spring washer
- 9 Return spring
- 10 Stop
- 11 Lock washer
- 12 Gearchange shaft
- 13 Oil seal
- 14 Washer
- 15 Circlip
- 16 Sealing rubber
- 17 Gearchange lever
- 18 Pinch bolt
- 19 Rubber

34 Engine/gearbox reassembly: replacing the crankshaft

- 1 Replace the oil baffle plates in the crankcase, depressing them firmly to enable the transverse retaining rod to be fitted.
- 2 Clean the main bearing housings thoroughly and then refit the new main bearing shells into the two crankcase halves. The locating tags must engage with the relieved portion of each housing and the ends of each shell should be flush with the crankcase mating surface.
- 3 Fit the cam chain onto the crankshaft central sprocket and then lubricate the main bearing journals. Lift the crankshaft up into position in the casing. Check that the main bearing shells have not been displaced.

35 Engine/gearbox reassembly: joining the crankcase halves

- 1 Ensure that both mating surfaces of the crankcase halves are clean and smear them with a light coating of gasket cement. Check again that the bearing shells are located correctly.



34.3 Lift crankshaft and cam chain into position in crankcase

- 2 Fit the upper crankcase half into position on the lower half so that it locates with the dowel pins and gently tap it down with the flat of the hand. Check that the mating surfaces have contacted all round the cases. If any difficulty is encountered in fitting the two cases together, do not use force. Remove the lower half, check the components for correct positioning and then repeat the fitting operation.

- 3 Refit the bolts into the crankcase upper half, bearing in mind that the rear bolt behind and to the right of the breather chamber also retains the main earth lead. Do not omit the clips which secure the alternator leads. Tighten the bolts only by hand at this stage. Invert the crankcase and fit the lower bolts. Tighten all the bolts evenly, a little at a time, in the sequence given in the accompanying illustration. The final torque settings are as follows:

8 mm bolts	2.0 - 2.4 kg m (lb ft)
6 mm bolts	0.8 - 1.2 kg m (lb ft)

- During tightening, check that the crankshaft and engine shafts revolve freely.



35.2 Lower upper casing into place over gearshafts and crankshaft

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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