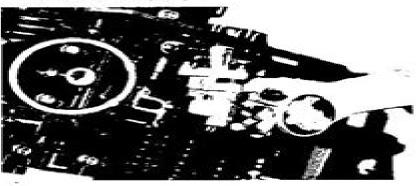
N. Oil Pump Removal and Disassembly

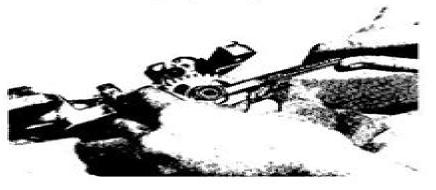
1. Remove strainer cover.



Remove oil pump.



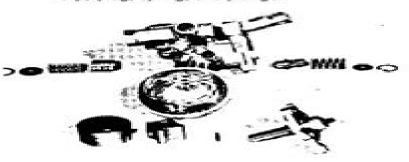
Remove oil pump driven gear.



4. Remove oil pump cover and rotor assembly.



- Remove pressure relief valve: remove circlip, washer, spring, and plunger.
- Remove oil pump check valve: remove circlip, plug, spring, and plunger.



O. Crankcase Disassembly

CAUTION: There is one hidden crankcase holding bolt. This bolt is located near the transmission drive axle, as shown. This bolt must be located before proceeding with crankcase disassembly.



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Pete Shoemark

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