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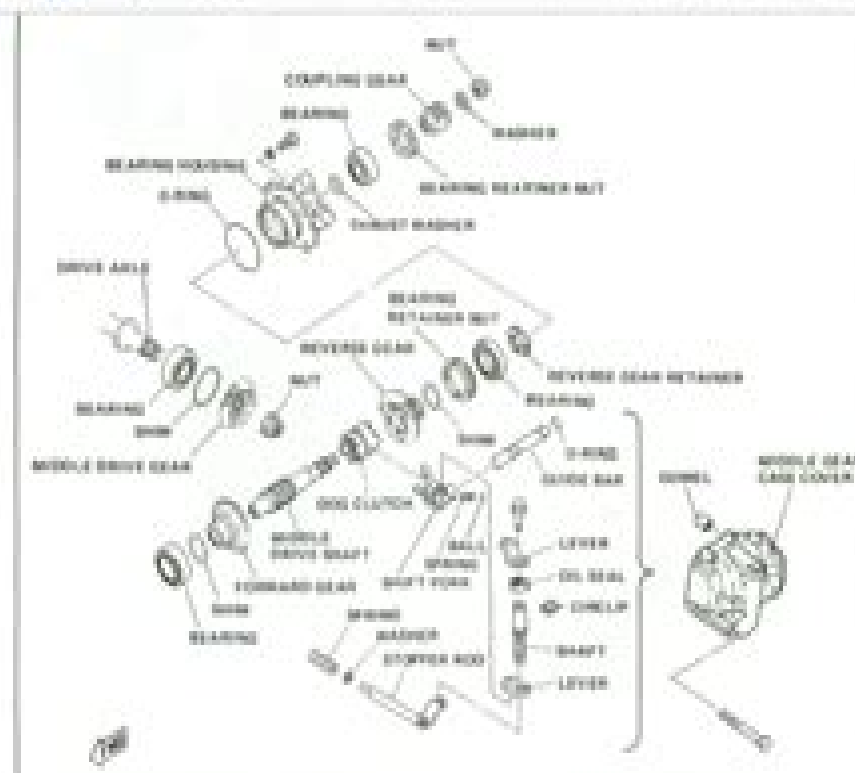
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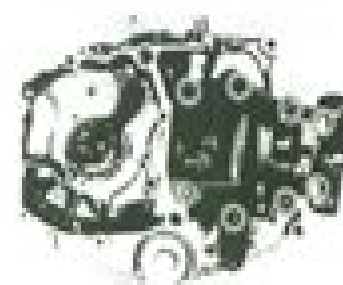
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1. Install the two dowels into the middle gear case cover.
2. Install the middle gear assembly onto the crankcase.
3. Move the dog clutch to the left so that the dog clutch can be engaged with the forward gear.
4. Apply Yamabond #4 to the mating surfaces of the cover and crankcase.
5. Apply molybdenum disulfide oil to the shift fork and dog clutch splines.
6. Install the washer and spring onto the stopper rod.
7. Install the middle gear case onto the

**NOTE:**

Before installing the middle gear case, the stopper rod lever should be in contact with the

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**Chris Rogers,Pete Shoemark,Jeremy
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