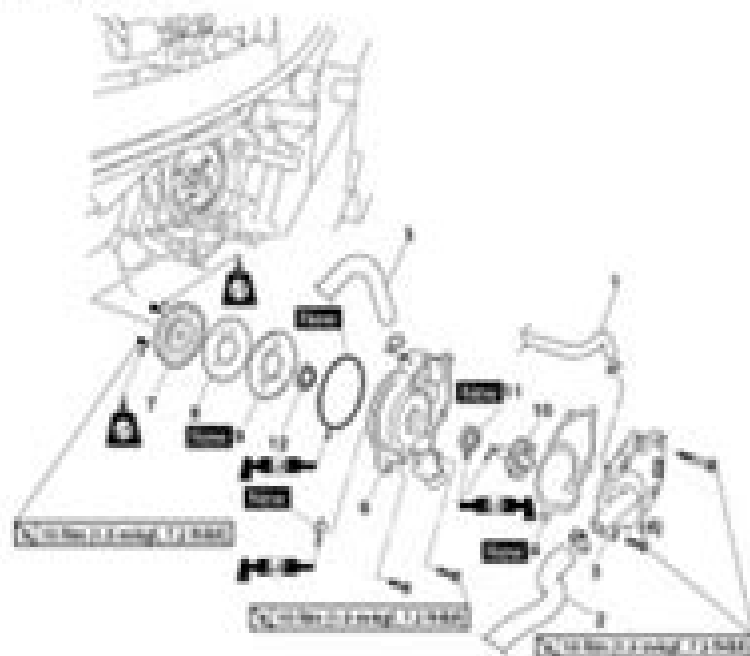


WATER PUMP

Removing the water pump



Order	part/Parts to remove	Qty	Remarks
	Storage bin/Packlist sheet		Refer to "GENERAL DISCLOSURE" on page 4-1
1	Thermal seal tape (new)	1	Check/replace
2	Water pump seal (new)	1	Check/replace
3	Water pump housing cover	1	
4	Water pump housing cover gasket	1	
5	Cylinder head/beltcase (new)	1	Check/replace
6	Water pump housing	1	
7	Water pump housing plate 1	1	
8	Water pump housing plate 2	1	
9	Water pump housing plate gasket	1	
10	Impeller shaft	1	
11	Water pump seal	1	
12	Bearing	1	
			For installation, observe the removal process.

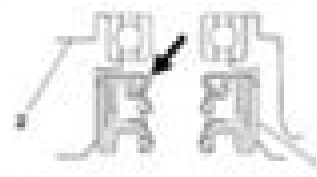
DISASSEMBLING THE WATER PUMP

1. Remove

- Water pump seal "1"

TIP

Remove the water pump seal from the inside of the water pump housing "2".



2. Remove

- Bearing "1"

TIP

Remove the bearing from the outside of the water pump housing "2".



CHECKING THE WATER PUMP

1. Check

- Water pump housing cover
- Water pump housing
- Impeller shaft
- Crankshaft/beltcase → Replace

2. Check

- Bearing
- Shaft movement → Replace

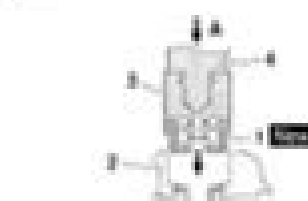
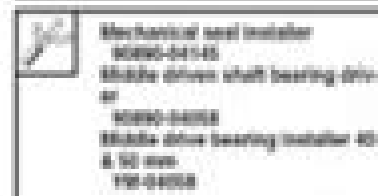
ASSEMBLING THE WATER PUMP

1. Install

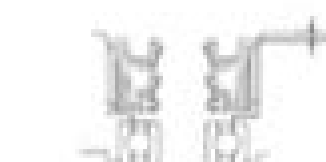
- Water pump seal "1" **Note**
(into the water pump housing "2")

TIP

Install the water pump seal with the special tools to the specified depth as shown in the illustration.



- Push down
- Mechanical seal installer
- Water pump housing cover



- Installed depth of water pump seal

2. Lubricate

- Water pump seal



3. Install

- Impeller shaft
- Water pump housing plate gasket "1" **Note**

Yamaha Xmax 125 Manual

Yamaha International Corporation

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Yamaha International Corporation text.

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Yamaha 125 YA6 Service Manual Yamaha Motor Co,1967* *Yamaha RS/RXS 100 & 125 Singles Owners Workshop Manual* Pete Shoemark,Penny Cox,1993 **Yamaha YZ125B Owner's Service Manual** Yamaha International Corporation,1990 **Clymer Yamaha YZ125-490, 1985-1990** Penton Staff,1994-03-01 With the help of the Clymer Yamaha YZ125 490 1985 1990 Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific BMW R1200 models covered by this manual are Yamaha YZ125 1985 1987 Yamaha YZ250 1985 1987 Yamaha YZ490 1985 1990 Yamaha RD125 Twins Owners Workshop Manual Pete Shoemark,Mark Coombs,1990 *Yamaha FZ6 Service and Repair Manual* Phil Mather,2008-01-01

FZ6 S SA Fazer 600cc 04 07 FZ6 N NA 600cc 04 07 FZ6 Fazer S2 600cc 07 08 FZ6 S2 600cc 07 08 **Yamaha '80 IT125G** ,1980 **Yamaha XT, TT & SR500 Singles Owners Workshop Manual** Mansur Darlington,1986 **Yamaha Xt & Sr 125 Singles Owners Workshop Manual** Jeremy Churchill Jeremy Churchill,1984 Yamaha Rs/ Rxs100 and 125 Singles Owner Pete Shoemark,Shoemark Pete Staff,1994-12-01

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