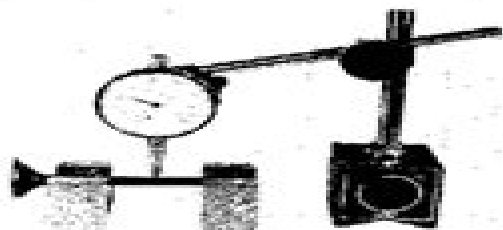


3. Valve stem end
Inspect end of valve stem. If the end appears to be "mushroomed" or has a larger diameter than the rest of the stem, the valve, valve guide, and oil seal should be replaced.
4. Turn valve on a "V" block and measure the amount of stem runout with a dial gauge. If it exceeds the maximum limit, replace the valve.

Maximum Valve Stem Runout:
0.03 mm (0.0012 in)



5. Valve guide and valve oil seal replacement
If oil leaks into the cylinder through a valve due to a worn valve guide, or if a valve is replaced, the valve guide should also be replaced.

NOTE:

The valve oil seal should be replaced whenever a valve is removed or replaced.

- a. Measure valve guide inside diameter with a small bore gauge. If it exceeds the limit, replace with an oversize valve guide.

Guide diameter (I.D.):
Limit: 7.10 mm (0.280 in)

- b. To ease guide removal and reinstallation, and to maintain the correct interference fit, heat the head to 100°C (212°F). Use an oven to avoid any possibility of head warpage due to uneven heating.

- c. Use the appropriate shouldered punch (special tool) to drive the old guide out and drive the new guide in.

NOTE:

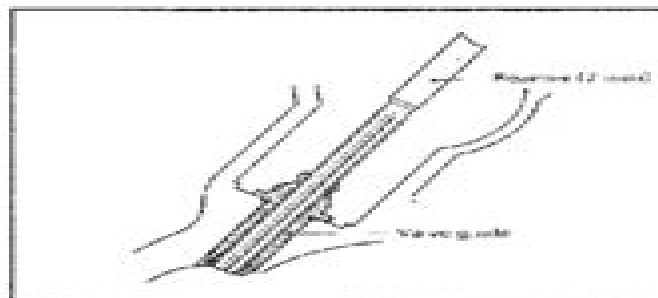
When a valve guide is replaced, the O-ring should also be replaced.



1. Valve guide remover

2. Valve guide installer

- d. After installing the valve guide, use the 7 mm (0.28 in) reamer (special tool) to obtain the proper valve guide to valve stem clearance.



- e. After installing the valve guide in the cylinder head, the valve seat must be recut. The valve should be lapped to the new seat.
6. Grinding the Valve Seat
 - a. The valve seat is subject to severe wear. Whenever the valve is replaced or the valve face is re-surfaced (see caution) the valve seat should be re-surfaced at a 45° angle. If a new valve guide has been installed the valve seat must be recut to guarantee complete sealing between the valve face and seat.

Yamaha Xj Manual

Robert R. Redfield



Yamaha Xj Manual:

Yamaha XJ 650 & 750 Fours Owners Workshop Manual Pete Shoemark,1993 *Yamaha XJ 650 and XJ 750 Fours Owners Workshop Manual, No. M738* John Haynes,1988-03-31 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index This repair manual covers Yamaha XJ650 UK 1980 1984 XJ650 Maxim US 1980 1983 XJ650M Midnight Maxim US 1981 XJ650R Seca US 1982 XJ750 UK 1981 1984 XJ750 Maxim US 1982 1983 XJ750M Midnight Maxim US 1983 and XJ750R Seca US 1981 1983 **Yamaha FJ, FZ, XJ, & YX600 Radian**

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