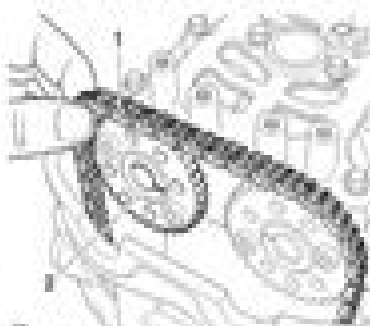


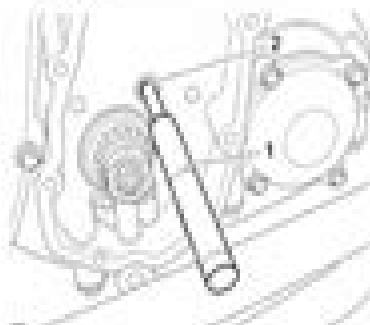
Note

- Each camshaft and sprocket is removed as an assembly.
- Lift the camshaft drive chain from the inlet camshaft sprocket and remove the inlet camshaft.
- Lift the camshaft drive chain from the exhaust camshaft sprocket and remove the exhaust camshaft.



- 1. Camshaft drive chain
- 2. Inlet camshaft

- Remove the camshaft drive chain and if necessary the tensioner blade and holding clip (see page 1-15).
- Rotate the crankshaft and insert the Camshaft Timing Pin (T488040). Ensure the crankshaft can be turned freely.

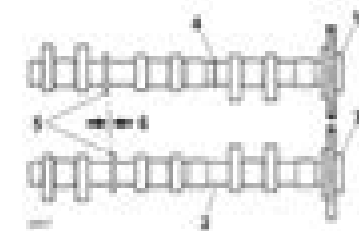


- 1. Camshaft Timing Pin (T488040)
- 2. Timing hole in crankcase

- At this stage the camshaft and sprocket can be separated if required.

Camshaft and Sprocket Identification**Note**

- The inlet and exhaust camshafts are different. They can be identified by a raised section in the centre of the exhaust camshaft and a plain section in the same place on the inlet camshaft. In addition, the thrust faces on each camshaft are offset from each other, which prevents the camshafts being fitted incorrectly.



- 1. Exhaust camshaft
- 2. Plain section
- 3. Inlet camshaft
- 4. Raised section
- 5. Thrust faces
- 6. Offset

Caution

Never fit a camshaft sprocket to a camshaft using incorrectly identified bolt holes. Severe engine damage will result from incorrect installation.

The same sprocket is used for both inlet and exhaust camshafts, and is attached to the camshaft using special bolt holes. The same holes are used when fitting the sprocket to either camshaft.

Note that the mark on the camshaft bolt is not a timing mark. It is used as a check aid during the timing adjustment procedure.

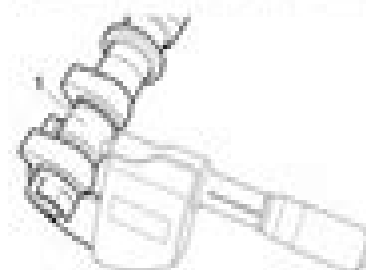
Accurate camshaft timing can only be obtained using the correct timing method and service tools as described on page 1-17 in this chapter.

Camshaft and Bearing Cap Inspection

- 1. Inspect the camshaft sprockets for damaged and worn teeth. Replace as necessary.
- 2. Measure the camshaft journals with a micrometer. If any journal is outside the specified tolerance, replace the camshaft.

Camshaft Journal Dimensions

Standard	22.93 - 22.96 mm
----------	------------------

**Note**

- 1. Camshaft journal
- 2. Examine all camshaft and camshaft bearing cap for excessive wear and damage.
- 3. Check the journal-to-head clearance using Plastigage® (through part number 288010-1010) as follows:

- Wipe the exposed areas of both the camshaft journal and a single cap on cap area of the lifter.
- Apply a thin smear of grease to the journal and a small quantity of oil to the lifter cap.
- Set a length of the Plastigage to fit across the camshaft journal. Fit the Plastigage to the camshaft journal using the grease to hold the cap in place.
- Ensure that the camshaft sprocket alignment marking is located as far forward, with the camshaft cap lifter than evenly and progressively tighten the lifter bolt to 30 Nm in the correct sequence (see camshaft installation).

- Release the bolt and remove the lifter. Using the gauge provided with the Plastigage kit, measure the width of the now compressed Plastigage.

**Measuring the Compressed Plastigage****Note**

- The camshaft lifter is unique to each cylinder head and is, therefore, not available separately. If the camshaft lifter is worn or damaged, the complete cylinder head must be replaced.
- Calculate the journal clearance using the Plastigage chart supplied with the Plastigage kit.

Camshaft Journal Clearance, Standard

Standard	0.040 - 0.051 mm
Service Limit	0.13 mm

- If the clearance measured is within the specified tolerance, remove the caplifter and clean off all traces of Plastigage. Assemble the camshaft (see page 1-17).

Note

- If the measured clearance is outside the tolerance, and the camshaft journals are within tolerance, the cylinder head must be replaced.

Caution

Although Plastigage is oil soluble, all traces of the material must be removed to prevent blockage of the oil passages and resultant engine damage.

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