

MAINTENANCE

NOTE: Common maintenance procedures are explained in detail in "General Information."

LUBRICATION

Engine

NOTE: Always change oil when the engine is at operating temperature.

TR25W

1. Remove the right side-panel.
2. Using a suitable container and funnel to catch the oil, remove the oil tank filter located in the lower right corner of the tank. Clean the filter in solvent.
3. Allow the tank to drain for about five minutes, then lean the machine toward the right side to make sure that all the oil has been removed.
4. Remove the four attaching nuts and the oil sump filter located at the bottom of the crankcase. Also, disconnect the supply and scavenge lines at the crankcase union nut.
5. Wash the sump filter in solvent, then allow it to air dry or blow it dry with compressed air.
6. Reinstall the sump filter and gasket, connect the supply and scavenge lines, and reinstall the oil tank filter.
7. Add the recommended oil to the tank until it reaches the correct level mark on the dipstick. Do not overfill it, as excessive venting will result.
8. Let the engine run for several minutes, then recheck the oil level and top up if necessary.



250 oil tank

500 AND 650

1. Remove the sump drain plug and filter.
2. Thoroughly clean the filter in solvent.
3. Allow the oil to drain for approximately five minutes, then reinstall the filter (with gasket) and the sump drain plug.
4. Remove the oil tank filler cap.
5. Position a container under the oil tank, then remove the tank drain plug or disconnect the oil feed line.
6. Remove the oil tank filter and clean it thoroughly in solvent.
7. If possible, clean the oil tank with

General Specifications

	TR25W	TR250	TR300	TR650 *	TR650 *
DIMENSIONS					
Net weight (lbs.)	320.0	337.0	341.0	365.0	365.0
Overall Height (in.)	43.25	38.0	38.0	38.0	38.0
Overall Width (in.)	28.0	26.5	26.5	27.5	27.5
Overall Length (in.)	83.0	83.25	83.25	84.0	84.0
Wheelbase (in.)	53.0	53.5	53.5	55.0	55.0
Seat Height (in.)	32.0				
Ground Clearance (in.)	8.5	7.5	7.5	6.0	6.0
ENGINE					
Displacement (cc)	250	499	499	649	649
Bore x Stroke (mm)	87 x 70	89 x 65.5 (2)	89 x 65.5 (2)	71 x 82 (2)	71 x 82 (2)
Compression Ratio	10 : 1	9.0 : 1	9.1 : 1	9.0 : 1	9.0 : 1
Carburetor Type and Model	Amal 928/1	Amal ②	Amal ②	Amal R930/23	Amal R930/23
TRANSMISSION					
Clutch Type	wet, multi-plate	wet, multi-plate	wet, multi-plate	wet, multi-plate	wet, multi-plate
Internal Gear Ratios					
1st	2.65	2.47	2.47	2.44	2.44
2nd	1.65	1.91	1.91	1.69	1.69
3rd	1.34	1.32	1.32	1.34	1.34
4th	1.00	1.00	1.00	1.00	1.00
5th					
Sprockets (no. of teeth)					
Engine	23	26	26	29	29
Clutch	52	58	58	58	58
Gearbox	15	18	18	18	18
Rear Wheel	③	48	48	48	48
CHASSIS					
Front Suspension	rod damper or shuttle valve-type telescopic			shuttle valve-type telescopic	
Rear Suspension	swing arm with hydraulically damped shocks			swing arm with hydraulically damped shocks	
Tire Size: front	3.25 x 18	3.25 x 19	3.25 x 19	3.25 x 19	3.25 x 19
Tire Size: rear	4.00 x 18	4.00 x 18	4.00 x 18	4.00 x 18	4.00 x 18
ELECTRICAL					
System Voltage	12	12	12	12	12
Generator Type		alternator			

	TR300 *	TR50	TR75	TR100	TR100
DIMENSIONS					
Net Weight (lbs.)	365.0	470.0	402	408	480
Overall Height (in.)	38.0	43.5	38.0	38.0	43.5
Overall Width (in.)	27.5	32.5	33.0	33.0	32.5
Overall Length (in.)	84.0	86.0	87.5	87.5	88.0
Wheelbase (in.)	55.0	56.25	55.0	55.0	56.3
Seat Height (in.)		32.0	31.5	31.5	32.0
Ground Clearance (in.)	5.0	6.5	6.0	6.0	6.5
ENGINE					
Displacement (cc)	649	741	747	747	741
Bore x Stroke (mm)	71 x 82 (2)	67 x 70 (3)	76 x 82 (2)	76 x 82 (2)	67 x 70 (3)
Compression Ratio	9.0 : 1	9.0 : 1	8.6 : 1	8.6 : 1	9.5 : 1
Carburetor Type and Model	Amal R930/9 & L930/10	Amal 626	Amal R930/90	Amal L930/92 & R930/90	Amal 626
TRANSMISSION					
Clutch Type	wet, multi-plate	wet, single-plate	wet, multi-plate	wet, multi-plate	wet, single-plate
Internal Gear Ratios					
1st	2.44	2.44	2.59	2.59	2.59
2nd	1.69	1.69	1.84	1.84	1.84
3rd	1.34	1.29	1.40	1.40	1.40
4th	1.00	1.00	1.10	1.10	1.10
5th			1.00	1.00	1.00
Sprockets (no. of teeth)					
Engine	29	28	29	29	28
Clutch	58	50	58	58	50
Gearbox	18	18	20	20	18
Rear Wheel	48	52	47	47	53
CHASSIS					
Front Suspension	telescopic, hydraulically damped				
Rear Suspension	swing arm with hydraulically damped shocks				
Tire Size: front	3.25 x 19	3.50 x 19	3.25 x 19	3.25 x 19	4.10 x 19
Tire Size: rear	4.00 x 18	4.10 x 18	4.00 x 18	4.00 x 18	4.10 x 19
ELECTRICAL					
System Voltage	12	12	12	12	12
Generator Type			alternator		

* Optional 5-speed gearbox available. Ratios: 1st—2.555; 2nd—1.837; 3rd—1.400; 4th—1.102; 5th—1.000.

② 52 tooth standard, 49 tooth optional.

③ Amal 376/273 prior to serial no. 11.57080; Amal 626/8 after serial no. 11.57080.

④ Amal 376/324 and 325 before serial no. 11.57088; Amal 626/9 and 10 after serial no. 11.57088.

Triumph T100r Daytona 1967 1974 Factory Service Manual

John Harold Haynes, Peter Ward



Triumph T100r Daytona 1967 1974 Factory Service Manual:

TRIUMPH 350cc & 500cc UNIT CONSTRUCTION TWINS 1963-1974 WORKSHOP MANUAL Floyd

Clymer,Velocepress,2022-08-26 260 pages and more than 290 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0843 0948 0950 The original workshop manual part number 99 0843 was subsequently updated and merged with workshop manual 99 0948 This merged double manual also included a supplement part number 99 0950 which extended the coverage up to the 1974 models The supplement was appended to the double manual such that Section A Lubrication System is followed by a Section AA Lubrication System supplement and Section B Engine is followed by a Section BB Engine supplement etc etc This combination of 99 0843 0948 0950 was published as a single workshop manual applicable to the entire range of 350cc and 500cc unit construction twins from 1963 through 1974 This reprint is a faithful reproduction of that combination manual There were a number of running changes made throughout the 11 year production run of these models and the way the factory identifies the point where those changes took place is by referencing engine numbers within each individual section of this manual To assist in identifying the appropriate information applicable to those changes the supplements were appended to the end of each appropriate section Consequently it is important to note with regard to any maintenance and repair instructions and also the specifications in the General Data GD section that wherever engine numbers are stated the data will be specific to that particular series Therefore the reader is encouraged to read the entire section plus the supplemental section prior to commencing any work paying close attention to any engine number notations Owners of the 350cc and 500cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 350cc and 500cc manuals that have recently flooded the online marketplace Based on our research at least six manuals were issued for different series of engine numbers throughout the 11 year production run However the 99 0843 0948 0950 combination manual is the most comprehensive manual for the entire line of 350cc and 500cc unit construction twins produced from 1963 to 1974 It covers all engine numbers from H29733 through H67331 plus the later 1969 through 1974 alpha numeric series engine numbers unfortunately it is somewhat scarce and difficult to find In addition many of the changes made towards the end of the production run necessitate the use of the supplement and we are pleased to offer this reprint of the combination manual as a service to all Triumph 350cc and 500cc unit construction owners The 1963 to 1974 models covered are Tiger 100 T100SS Tiger 1963 1965 T100 Tiger 1966 T100S Tiger 1967 1970 T100T T100R Daytona 1966 1974 T100C Trophy 1966 1972 Speed Twin 5TA 1963 1966 Tiger 90 T90 1963 1969 Twenty One 3TA 1963 1966 Triumph Daytona, Speed Triple, Sprint & Tiger 885/955cc Matthew Coombs,Phil Mather,2006 **Triumph Motorcycles Illustrated Workshop Manual 1945-1955** Floyd Clymer,2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of

the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV *Triumph T595 Daytona [and] T509 Speed Triple Motorcycle Service Manual* ,1996 Triumph TR 2/4A, Range 1952-1967 Drake Publishers,1972 **Triumph Service Manual** ,1999 *Triumph TR 5, TR 250, TR 6, 1967-70 Autobook* Kenneth Ball,1970 **Triumph TR 5, TR 250, TR 6, 1967-73 Autobook** Kenneth Ball,1973 **Triumph Daytona & Speed Triple, '06-'16** Haynes Publishing,2016-08-15 Complete coverage of your Triumph 675 Daytona Street Triple 06 16 **Triumph Daytona & Speed Triple, '06-'16** Haynes Publishing,2016-08-15 Complete coverage of your Triumph 675 Daytona Street Triple 06 16 **The Complete Official Triumph TR4 and TR4A 1961, 1962, 1963, 1964, 1965, 1966, 1967 1968** British Leyland Motors Staff,2016-01-15 Originally published in 1975 The Complete Official Triumph TR4 TR4A 1961 1968 was prepared in close cooperation with British Leyland Motors in order to provide complete authentic maintenance and repair information The Driver s Handbook at the beginning of this manual is the handbook that was provided with every new Triumph TR4 and TR4A The Workshop Manual making up the larger part of this book is the official factory manual and was originally intended for use by dealer service departments The publisher has incorporated additional factory procedures and specifications that have become available following the publication of the original factory information Includes Triumph TR4 TR4A Owner s Manual Triumph TR4 TR4A Repair Manual Triumph TR4 TR4A Competition Preparation Manual by R W Kas Kastner **TRIUMPH 750cc T150 & T150V TRIDENT 1968-1974 WORKSHOP MANUAL** Floyd Clymer,2022-10-20 246 pages and more than 240 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0963 0887 4223 The original 1969 Trident workshop manual 99 0887 was updated in 1972 under part number 99 0963 A short time later the introduction of a 5 speed gearbox 1972 and a front wheel disc brake 1973 necessitated the publication of a supplement 00 4223 which was then incorporated into the 99 0963 manual creating a single workshop manual for the 1968 through 1974 models Unfortunately the 99 0963 manual was also published without the 00

4223 supplement and the manual that includes the supplement can only be identified by the following notation printed to the bottom corner of the title page PART NO 99 0963 INCORPORATING 99 0887 AND SUPPLEMENT 00 4223 The difference in content between the two manuals that carry the same part number is extremely important to owners of the 5 speed and disc brake models There were a number of running changes made throughout the 6 year production run of these models and in order to provide information applicable to those changes the 00 4223 supplement was either merged or appended to the end of the appropriate sections within the manual However it is also important to note with regard to any maintenance and repair instructions and also the specifications in the General Data GD section that whenever engine numbers are stated the data will be specific to that particular series Therefore the reader is encouraged to pay close attention to any engine number notations and to read the entire section plus the supplemental data prior to commencing any work In conclusion 750cc T150 and T150V owners are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 750cc Trident manuals that have recently flooded the marketplace However the combination manual 99 0963 99 0887 00 4223 is the most comprehensive manual for the entire line of 750cc Trident three cylinder motorcycles produced from 1968 through 1974 however it is somewhat scarce and difficult to find In addition many of the changes made during the production run necessitate the use of this combination manual and we are pleased to offer this reprint of the 99 0843 99 0948 00 4223 manual as a service to all 750cc T150 T150V owners In addition as the X75 Hurricane is a combination of both the Trident and the BSA Rocket 3 this manual will also be of interest to owners of that model The models covered are 1968 to 1970 T150 Trident 1971 to 1972 T150 Trident 1972 to 1974 T150V Trident with 5 speed gearbox and disc front brake **Triumph TR5, TR250, TR6, 1967-1975** Brooklands Books Ltd,2006-03-05 Compact A5 size manual in the Glovebox series *HM Triumph TR 2 3 3A 4. 4A 1952 - 1967* OP Haynes,2013-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Triumph Autobook 2 Workshop Manual, 1959-67** Autobook,Philip h Smith,1967 **Triumph TR7 Service and Repair Manual** John Harold Haynes,Peter Ward,2014-06 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work *The Complete Official Triumph TR6 & TR250, Model Years 1967-1976* ,1978 We offer complete coverage for every Triumph sports car imported into America since 1953 *TRIUMPH 1957-1963 UNIT-CONSTRUCTION 350cc & 500cc TWINS - FACTORY MANUAL No.4 UP TO ENGINE No.H29733* ,2023-12-25 180 pages and more than 70 illustrations and charts size 6 625 x 10 25 inches This publication is a faithful reproduction of the Triumph Factory manual No 4 Ref 26 67 published in May 1967 for the 1957 to 1963 unit construction 350cc and 500cc twins The original publication states Up to Engine No H29733 which would include the 350cc and 500cc unit construction

twins built between 1957 and 1963 In addition this coverage is confirmed by the statement Up to and including 1963 printed to the bottom of the original front cover However Triumph also included a supplement for the T100SS from engine No H25252 1962 onwards and the T90 from engine No H29733 1963 onwards This addition of a later model supplement can create confusion in the selection of an appropriate manual as some of the models covered by this earlier manual remained in production up through the mid to late 1960 s However Triumph owners should be guided by the statement Up to and including 1963 on the front cover and owners of Triumph models from engine No H29733 1963 onwards are directed to the later manual ISBN 9781588502674 which actually picks up where this manual leaves off and provides coverage for the 350cc and 500cc unit construction twins from 1963 through 1974 THE VARIOUS 1957 to 1974 350cc 500cc MANUALS EXPLAINED 1957 1963 MODELS The original small format 51 2 x 81 2 stapled booklet style manual No 4 Ref 26 67 that included coverage for the 350cc and 500cc unit construction models from 1957 up to engine No H29733 1963 was ultimately superseded with the publication of a large format 81 2 x 11 3 ring bound manual part number 99 0843 The 99 0843 manual was somewhat of an oddball as it included a statement to the title page that it covered from engine No H65573 1969 Apparently this publication was intended to cover the 1969 to 1971 models only as a subsequent manual issued in 1971 included data for the earlier models 1963 1971 MODELS In August 1971 the 99 0843 manual was subsequently merged with manual number 99 0948 under part number 99 0843 0948 with backdated coverage from engine No H29733 1963 As the 99 0948 manual was published in August 1971 but coverage was retroactive to 1963 it is obvious that Triumph had compiled the data from the earlier manuals and merged them into a single 1963 to 1971 publication 1963 1974 MODELS The final version of this manual included a supplement 99 0950 that extended coverage through the 1974 model year This supplement was merged with the previous 1971 publication and issued under part number 99 0843 0948 0950 The supplement was appended such that Section A is followed by a Section AA supplement Section B by a Section BB supplement etc etc This manual both backdates and extends coverage and is the most comprehensive manual for the 1963 to 1974 series of 350cc and 500cc unit construction twins It is available under ISBN 9781588502674 Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual John Harold Haynes,1997 **The Complete Official Triumph TR6 and TR250 1967-1976** British Leyland Motors Staff,2015-11-01 The Complete Official Triumph TR6 TR250 1967 1976 includes complete coverage of Triumph TR6 and Triumph TR250 models sold in the United Kingdom and in North America during the model years 1967 1976 Includes Official Triumph TR6 and TR250 Driver s Handbook Official Triumph TR6 and TR250 Workshop Manual

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