

500 (H57083 and Later)

INITIAL PROCEDURE

These models are fitted with alternator rotor marks and timing plunger stops at TDC and 38° BTDC for each cylinder.

First make sure the auto advance unit is correctly positioned on the camshaft locating peg. Lock the auto advance in the full advance position using a suitably sized washer which will bear on the breaker cam when the bolt is tightened (see illustration). Remove the plugs and rocker box covers.

STATIC TIMING

1. Remove the plug behind and between the cylinders. Turn the engine over slowly in the normal direction of rotation until the right cylinder is on the compression stroke, and close to TDC.

2. Install timing plunger and body Nos. D653/D654 and rotate the engine slowly applying slight pressure to the plunger until it drops into the crankshaft hole. The engine should now be at TDC and the right cylinder should be on the compression stroke. Check that there is clearance at both valves. If not, turn the crankshaft 360° to locate the right cylinder on its compression stroke.

3. Lift out the plunger, and rotate the engine backwards. When the plunger drops for the second time, the piston is at the firing point of 38° BTDC.

4. If no timing plunger is available, the piston can be positioned at the firing point by removing the inspection cap from the front of the primary chaincase. After establishing the right piston at TDC on its compression stroke, turn the engine backwards until the rotor and stator marks align. This will be the full advance firing point.

NOTE: Later machines have the stator pointer built in, but some earlier models require the use of adaptor No. D2014 which has two marks, "B" and "C." Use the line marked "C."

5. When the piston is positioned as outlined, a timing or test light should indicate that the right cylinder's points have just opened. The points for the right cylinder have the black/yellow primary wire.

6. If adjustment is necessary, loosen the two pillar bolts, and rotate the entire

point plate until the points just open. Tighten the bolts.

7. Turn the engine 360°, engage the plunger or line up the rotor and stator marks to position the piston at 38° BTDC, and check that the left cylinder (black/white primary wire) just open. If they do not, loosen the two secondary bracket screws, and turn the eccentric screw until timing is corrected. Tighten the bracket screws.

NOTE: If timing has been lost completely, as after rebuilding the engine, it is advisable to set the points plate and the eccentric screws at about the middle of their adjustment range before resetting the timing.

DYNAMIC TIMING

1. A strobe light can be used by means of the rotor and stator timing marks beneath the plate at the forward end of the primary chaincase.

NOTE: If the strobe light requires a battery power source, do not use the motorcycle battery.

2. The marks should align above 2,000 rpm. Check the right cylinder (black/yellow primary wire) first, and adjust the timing, if necessary, by moving the point plate as explained in Step 6, above. Repeat the test with the left cylinder, changing the timing by moving the left cylinder points only as explained in Step 7, above.

650, 750 Twin

1. The procedures are the same as for 500 (H57083 and later) since the points are the same type. Note the following:

2. The plunger and body to be used are D2195/D572.

3. If the machine does not have a stator pointer, use D2014. If dynamic timing is being carried out with this pointer, use line "B."

T150, T150V

The Trident is equipped with one set of points for each cylinder. The firing order is one-three-two. The right (no. one) cylinder point lead is white/black; the center (no. two) red/black, and the left (no. three) yellow/black.

STATIC TIMING

NOTE: Early model Tridents have

three timing marks scribed onto the rotor, 120° apart, each one for a different cylinder. Late models have two sets of timing marks which are distinguished by "A" or "B."

When timing late engines before Serial No. PG 01603, use the "A" timing marks. For engines after PG 01603, line up the "B" timing marks.

1. Remove the spark plugs and rocker box inspection caps. Put the transmission in gear so that the engine can be rotated by turning the rear wheel.

2. Locate approximate top dead center by rotating the engine until no. 1 piston is at the top of its compression stroke (i.e., both valves closed with clearance at the tappets).

3. Install Triumph timing plunger and body no. D1858, then slowly rotate the engine backward until the plunger locks the crankshaft at 38° BTDC.

4. If the automatic advance unit is not installed, assemble it loosely with an extra washer on the central bolt to lock the cam in the fully advanced position. If it is installed, remove the central bolt and add the extra washer. The washer should have a hole just a little larger than the cam bearing.

5. When the auto-advance unit is fully advanced, the no. 1 cylinder points should just be opening. If this is not the case, loosen the secondary breaker plate screws and shift the plate until the points begin to open.

6. Remove the timing plunger and locate the no. 3 cylinder at TDC on the compression stroke. Rotate the engine backwards until the plunger indicates that the piston is at 38° BTDC. Repeat the procedure outlined above on the no. 3 cylinder points, then again on no. 2 cylinder points.

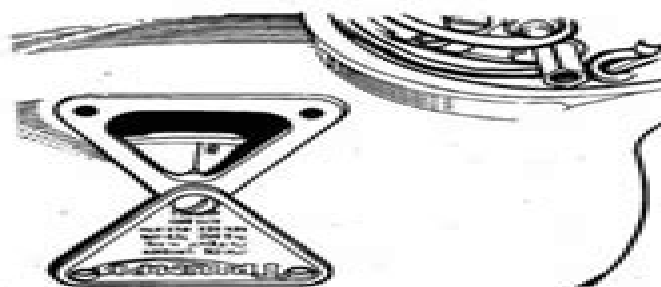
7. Remove the extra washer on the central bolt.

DYNAMIC TIMING

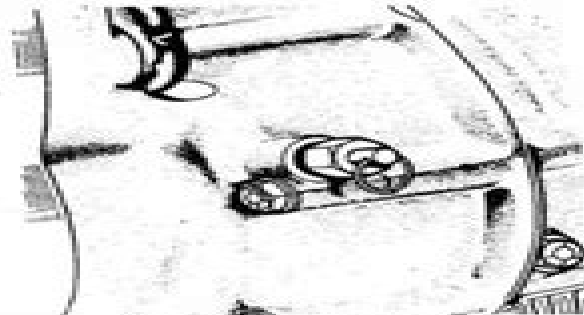
1. Remove the two top screws of the Triumph patent plate on the primary chaincase. Just loosen the bottom screw, as it will serve as a pointer.

2. Remove the ignition inspection plate located at the front of the primary chaincase.

3. Connect the strobe light to the right cylinder as instructed by the strobe man-



Trident timing marks (from Engine No. PG01603)



Timing plunger installed (Trident)

Triumph Bonneville T140e 1973 1988 Repair Service Manual

Matthew Coombs, Phil Mather



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Bacon,1996-04-01 Triumph Bonneville, T100, Speedmaster, America, Thruxton & Scrambler Service & Repair Manual
Matthew Coombs,Phil Mather,Penny Cox,2016 Triumph Bonneville, T110, Speedmaster, America, Thruxton and Scrambler Service and Repair Manual Matthew Coombs,Phil Mather,2007 Bonneville 790cc 01 06 Bonneville 865cc 2007 T100 790cc 02 04 T100 865cc 05 07 America 790cc 02 06 America 865cc 2007 Speedmaster 790cc 03 04 Speedmaster 865cc 05 07 Thruxton 865cc 04 07 Scrambler 865cc 06 07 **TRIUMPH 750cc TWINS 1979-1983 WORKSHOP MANUAL** Floyd Clymer,2024-03-04 206 pages and more than 210 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the March 1984 second publication of the May 1982 Triumph factory workshop manual part number 99 7059 It also includes the May 1983 supplement 99 7089 for the 8 valve T140W TSS This manual is applicable to all 1979 to 1983 750cc UK General Export and USA models including the T140E Bonneville T140E 2 Bonneville T140E S Electro Bonneville TR7 Tiger TR7T Tiger Trail and the 650cc TR65 Thunderbird 650 The supplement extends the coverage to include the 8 valve 1982 to 1983 750cc TSS and TSX models Obviously this manual will also be of use to owners of the 1985 1988 T140 Devon Bonneville Unfortunately Triumph was in deep financial trouble by mid 1982 and it is obvious that they were doing everything they could to cut costs Consequently the print quality of these later Triumph factory manuals was somewhat compromised by the re use of images and text from earlier manuals This re use is apparent in this manual as the quality of the images and the density of the text varies within the page and or from one page to another While we have done our best to normalize the print density there will still be variations that were just too difficult to correct Yet another issue associated with the mounting financial problems was the apparent scramble to introduce new models or variants of existing models in order to encourage buyers This resulted in a proliferation of model numbers a list of some but likely not all of those variants is included below 1979 T140E TR7V T140D 1980 T140ES 1981 T140PE TR7T TR65 650cc TS8 1 Royal Bonneville 1982 TSS TSX TR65T 1983 TSX8 TSX4 Thunderbird 600 Daytona 600 Consequently owners of the 1979 to 1983 models are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various manuals that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years Owners of the 1973 to 1978 750cc machines are directed to workshop manual ISBN 9781588502919

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Table of Contents Triumph Bonneville T140e 1973 1988 Repair Service Manual

1. Understanding the eBook Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - The Rise of Digital Reading Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Personalized Recommendations
 - Triumph Bonneville T140e 1973 1988 Repair Service Manual User Reviews and Ratings
 - Triumph Bonneville T140e 1973 1988 Repair Service Manual and Bestseller Lists
5. Accessing Triumph Bonneville T140e 1973 1988 Repair Service Manual Free and Paid eBooks
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- Triumph Bonneville T140e 1973 1988 Repair Service Manual Budget-Friendly Options
- 6. Navigating Triumph Bonneville T140e 1973 1988 Repair Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Triumph Bonneville T140e 1973 1988 Repair Service Manual Compatibility with Devices
 - Triumph Bonneville T140e 1973 1988 Repair Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Highlighting and Note-Taking Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Interactive Elements Triumph Bonneville T140e 1973 1988 Repair Service Manual
- 8. Staying Engaged with Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Triumph Bonneville T140e 1973 1988 Repair Service Manual
- 9. Balancing eBooks and Physical Books Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Triumph Bonneville T140e 1973 1988 Repair Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Setting Reading Goals Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Fact-Checking eBook Content of Triumph Bonneville T140e 1973 1988 Repair Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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