# Thriumpha

# WORKSHOP MANUAL



# UNIT CONSTRUCTION 650 c.c. TWINS

T120 TR6 & 6T · FROM ENGINE No. DU. 101 1963 to 1970

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# **Triumph 650 Workshop Manual**

**Causey Enterprises, LLC** 

# **Triumph 650 Workshop Manual:**

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commencing any work paying close attention to the engine number sub sections Owners of the 650cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 650cc manuals that have recently flooded the marketplace However the combination manual 99 0883 0889 is the most comprehensive manual for the entire line of UK and USA 650cc Unit Construction twins produced from 1963 through 1970 and covers all DU101 through DU90282 plus the later 1969 through 1970 alpha numeric series engines however it is somewhat scarce and difficult to find In addition many of the changes made during the production run would necessitate the use of both the individual manuals However those changes are combined in their entirety in the 99 0883 0889 manual and we are pleased to offer this reprint as a service to all 650cc Unit Construction owners The years and models covered are Thunderbird 6T 1963 1966 Trophy TR6 1963 1970 TR6R1966 1970 TR6C 1966 1967 Bonneville T120 1963 1970 T120R 1963 1970 T120C 1963 1965 Thruxton 1965 TT 1964 1967 Triumph Workshop Manual [for] Unit Construction 650c.c.

Twins: T120 and TR6 Triumph Engineering Company,1969 WALNECK'S CLASSIC CYCLE TRADER, NOVEMBER 2004 Causey Enterprises, LLC,

TRIUMPH 650cc TWINS 1971-1973 OIL-IN-FRAME WORKSHOP MANUAL ,2024-02-18 210 pages and more than 220 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the January 1972 Triumph factory workshop manual part number 99 0947 This manual is applicable to all 650cc oil in frame UK General Export and USA models including the T120R TR6R TR6C T120RV TR6RV and TR6CV manufactured between October 1970 and September 1973 It is generally accepted that 1971 through 1973 are the appropriate model years for the 650cc oil in frame machines However in September 1973 the Triumph employees barricaded the factory gates and began an 18 month sit in effectively managing the company as a cooperative During that 18 month period there were some T120RV models assembled and released However the remainder did not leave the factory until the sit in ended in 1975 Consequently the actual production run for the T120RV can be considered to be from 1971 to 1975 While many of the mechanical components were shared with the earlier 650cc twins the introduction of the oil in frame models required the publication of a revised factory workshop manual that covered both the new electrical and mechanical components and the five speed models that were introduced in 1972 Consequently owners of the late model 650cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 650cc manuals that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years While the oil in frame models are easily

identified owners of those models are encouraged to verify that the workshop manual is appropriate for their machine A quick check of the engine number is the most accurate method **WALNECK'S CLASSIC CYCLE TRADER, DECEMBER 2007** Causey Enterprises, LLC, WALNECK'S CLASSIC CYCLE TRADER, MAY 2002 Causey Enterprises, LLC,

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