

TIG Tungsten Types

Name	ISO 6848 Classification	Principal Oxide	Oxide Mass Percent	TIG Mode	Color
Pure Tungsten	EWP/ WP	None	N.A.	AC	Green
Thoriated	EWTh-1/WT10	ThO ₂	0.8 - 1.2%	DC	Yellow
	EWTh-2/WT20	ThO ₂	1.7 - 2.2%	DC	Red
Ceriated	EWCe-2/WCe20	CeO ₂	1.8 - 2.2%	DC or AC/DC	Grey
Lanthanated	EWLa-1/WLa 10	La ₂ O ₃	0.8 - 1.2%	DC or AC/DC	Black
	EWLa-1.5/WLa 15	La ₂ O ₃	1.3 - 1.7%	DC or AC/DC	Gold
	EWLa-2/WLa 20	La ₂ O ₃	1.8 - 2.2%	DC or AC/DC	Blue
Zirconiated	EWZr-1/WZr 3	ZrO ₂	0.15 - 0.5%	AC	Brown
	EWZr-8 WZr 8	ZrO ₂	0.7 - 0.9%	AC	White
Rare Earth Mix	EWG	Manufacturer identifies all additives	Manufacturer states quantities	DC or AC/DC	Manufacturers can select colors not used by welding codes

Tig Welding Guide Chart

Lauren Gardner



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Welder's Handbook Richard Finch, 2007-02-21 A newly updated state of the art guide to MIG and TIG arc welding technology Written by a noted authority in the field this revised edition of HP's bestselling automotive book for over 20 years is a detailed instructional manual on the theory technique equipment and proper procedures of metal inert gas MIG and tungsten inert gas TIG welding

Welding Terminology: A Guide to MIG, TIG, Stick, Gas, and Spot Welding Terms Chetan Singh, Welding Terminology A Guide to MIG TIG Stick Gas and Spot Welding Terms serves as your definitive guide to understanding the language of the welding industry with clarity and accuracy From experienced welders to engineering professionals inspectors and project managers this welding book empowers individuals at every level to communicate effectively and ensure successful welding projects Here's why it's important to understand welding terms Clarity and Precision Learn the complex processes materials and techniques of welding with confidence Clear communication reduces misunderstandings and errors and lays the foundation for successful projects Safety First Learn how proper terminology increases safety by reducing the risk of accidents and injuries by providing important information about welding procedures hazards and safety precautions Quality Assurance Discover how accurate terminology is integral to quality control and assurance processes ensuring welds meet industry standards and project requirements Compliance Made Easy Effortlessly navigates regulatory standards and codes with a solid understanding of welding terminology ensuring compliance and legal compliance in every project Education and Training Whether you are a student or a seasoned professional this guide lays the foundation for success in welding education and training programs preparing you for a prosperous career Enhanced Collaboration Facilitating seamless collaboration between stakeholders from welders to engineers and project managers with clear communication through welding terminology Documentation Excellence From welding procedure specifications WPS to inspection reports and project plans learn how consistent use of the terminology ensures accurate and reliable documentation Welding Terminology A Guide to MIG TIG Stick Gas and Spot Welding Terms is your indispensable companion to unlocking the full potential of welding projects Empower yourself with the language of welding

Welding Design & Fabrication, 1986 *Vocational Education : State Instruction Materials for ...* Oklahoma. State Department of Vocational and Technical Education. Curriculum and Instructional Materials Center, 1974

Welding and Metal Fabrication, 1989

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