



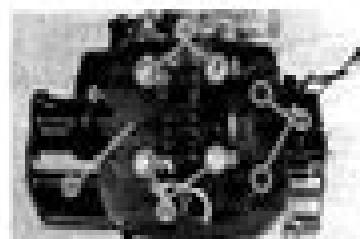
4. Loosen:
- End plug (Can chain tensioner) ①
5. Remove:
- Can chain tensioner body ②
  - Gasket



6. Remove:
- Can sprocket ①
- Use the Floor Holder ② (YU-01200) to hold the starter pulley.

**NOTE:**

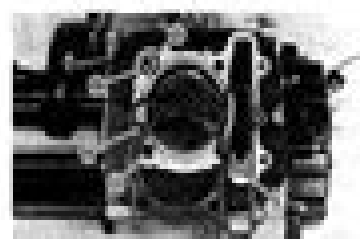
- Fasten safety wire ③ to the can chain to prevent it from falling into the crankcase.
- When removing the can sprocket, it is not necessary to separate the can chain.



7. Remove:
- Bolts (Cylinder head) ①
  - Cylinder head ②

**NOTE:**

Loosen the bolts starting with the highest numbered one.



8. Remove:
- Gasket (Cylinder head) ①
  - Dowel pins ②
  - O-ring ③
  - Can chain damper (Exhaust) ④



9. Remove:
- Bolt (Cylinder) ①
  - Cylinder ②
  - Gasket (Cylinder) ③
  - Dowel pins ④
  - O-ring ⑤



- PISTON**
1. Remove:
- Piston pin clip ①

**NOTE:**

Before removing the piston pin clip, cover the crankcase with a clean rag so you will not accidentally drop the clip into the crankcase.



2. Remove:
- Piston pin ①
  - Piston ②

**NOTE:**

Before removing the piston pin, tilt the clip groove and pin hole area. If the piston pin groove is deformed and piston pin is still difficult to remove, use Piston Pin Puller (YU-01204).

**CAUTION**

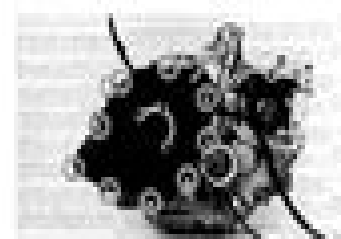
Do not use a hammer to drive the piston pin out.



- CRANKCASE COVER (LEFT)**
1. Remove:
- Starter pulley ①
- Use the Floor Holder ② (YU-01200) to hold the starter pulley.

**NOTE:**

When removing the starter pulley, the O-ring ③ will fall off. Take care not to lose it.



2. Remove:
- Crankcase cover (Left) ①
  - Gasket
  - Dowel pins

**NOTE:**

When removing the crankcase cover, the plain washer will fall off. Take care not to lose it.

# Yamaha Big Bear 350 Manuals

**Causey Enterprises, LLC**



## **Yamaha Big Bear 350 Manuals:**

*Yamaha YFM350 ATV Owners Workshop Manual* Alan Ahlstrand, John Harold Haynes, 1996-02-01 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Yamaha ATVs Timberwolf, Bruin, Bear Tracker, 350ER and Big Bear* John Haynes, 2010-08-01 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information

**Field & Stream**, 1988-01 FIELD STREAM America's largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations *Yamaha YFM350 and YFM400 ATV Owners Workshop Manual* Alan Harold Ahlstrand, John Harold Haynes, 2004-11 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index Hot Line Farm Equipment Guide Quick Reference Guide, 2008 **American Book Publishing Record**, 2004 WALNECK'S CLASSIC CYCLE TRADER, FEBRUARY 2003 Causey Enterprises, LLC, **Subject Guide to Books in Print**, 1997 WALNECK'S CLASSIC CYCLE TRADER, MARCH 1999 Causey Enterprises, LLC, **Yamaha ATVs Timberwolf, Bruin, Bear Tracker, 350ER and Big Bear 1987 - 2009** Editors of Haynes Manuals, 2015-05-01 Complete coverage for your Yamaha YFB and YFM ATVs covering Timberwolf Bear Tracker Bruin and Big Bear for 1987 thru 2009 Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Color Wiring diagrams With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the ATV We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you're a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Comprehensive routine maintenance and fault diagnosis sections Detailed wiring diagrams Color spark plug diagnosis **Whitaker's Books in Print**, 1998 **WALNECK'S CLASSIC CYCLE TRADER, APRIL 2000** Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, DECEMBER 1998** Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, AUGUST 1998** Causey Enterprises, LLC, WALNECK'S CLASSIC CYCLE TRADER, MAY 2002 Causey Enterprises, LLC, WALNECK'S CLASSIC CYCLE TRADER, JANUARY 2002 Causey Enterprises, LLC, *Silviculture*, 1989 **Books in**

**Print Supplement ,2002      Yamaha ATVs Timberwolf, Bruin, Bear Tracker, 350ER and Big Bear 1987 - 2009**

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