

**Loctite 243 Medium strength threadlock**

Medium Loctite 243 threadlock

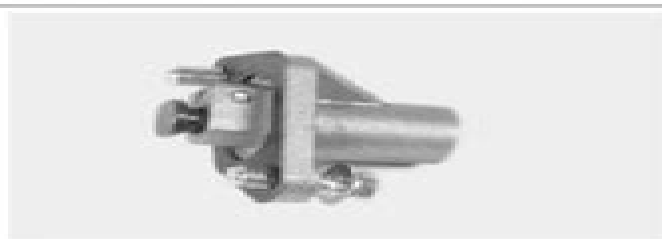
- Check that the decompression mass is free and that it is pulled by the spring.

**Locking torques (N\*m)**

Valve lifter mass stop bell fixing screws 30 - 35



- Place the tightener cursor in the rest position, keeping the retain tab pressed.



- Install a new tightener on the cylinder using a new gasket.
- Tighten the two fastening screws to the prescribed torque.

**Locking torques (N\*m)**

Tensioner fastening screws: 11 - 13



- Insert the spring with the central screw and the washer.
- Tighten the central screw to the prescribed torque.

**Locking torques (N\*m)**

Tightener screw: 5 - 6



- Place the engine with the valve clearance adjustment timing references aligned with the head.
- Check the clearance between valve and rocking lever using a thickness gauge.

# **XI 500 Workshop Manual**

**Michael Rajnik**



## **XI 500 Workshop Manual:**

*Honda XL/XR 250 & 500 Owners Workshop Manual* Pete Shoemark, 1981-01-01      *A Civil Service Manual* Joseph Archibald Ewart, Wilbur Stanwood Field, Adelbert Harland Morrison, 1928      **Honda XL/XR 250 and 500 Owners Workshop Manual** John Haynes, 1988-03-31 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index      *Mini-bike Service Manual* Intertec Publishing Corporation. Technical Publications Division, 1972      *How to Build a Harley-Davidson Torque Monster* Bill Rook, Many people modify their Harley Davidson engines and find the results disappointing What they might not know and what this book teaches is that emphasizing horsepower over torque the usual approach makes for a difficult ride Author Bill Rook has spent decades perfecting the art of building torque monster V twin Harley engines Here he brings that experience to bear guiding motorcycle enthusiasts through the modifications that make a bike not just fast but comfortable to ride With clear step by step instructions his book shows readers how to get high performance out of their Harleys and enjoy them too

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