ENGINE AND GEARBOX REMOVAL VITESSE.

Disconnect the buttery and drain the cooling system, engine and gearbox. Remove bonnet (Group 5).

Disconnect and plug the rubber fiscl pipe from tank to prevent fuel siphoning.

Refer to Fig. 1 and disconnect:- (R.H.S.)

- Air cleaner(a (1)
- Carbaretter, choke and throttle controls (2 and 3).
- -- Starter motor cubic.
- Exhaust pipe flange and bracket to clutch housing (4).
- Heater hoses (5 and 6).

Referring to Page 1-203 remove the radiator and hoses.

Refer to Fig. 2 and disconnect:—— (L.H.S.)

- Coil cables.

- Oil Pressure switch cable (9).
- Generator 'D' and 'F' cables (10 and 11).
- - Earth strap.
- Finel pape to pump (12).
- Fan assembly (13).

Working inside the vehicle and referring to Fig. 12 remove :--

- -- Fromt seats and carpets.
- Cover attachments and gearbox cover.
- Speedometer cable (3).
- Clutch slave cylinder (5) and manocuvre through the operture clear of gearbox.
 Front end of propeller shaft (1).
- Overdrive solegoid cables (if fitted).

Remove the gearchange extension and fit a temporary cardboard cover to prevent the entry of foreign matter.

Attach a lifting cable to the engine lifting eyes and supporting the engine on a hoist, release:—

- Front engine mountings (1), Fig. 11.
- Rear engine mountings (2), Fig. 12.

Lift the engine and gearbox until the samp clears the classes crossmember.

Continue to lift the unit and simultaneously move it forward until the gearbox is clear of the bulkhead aperture.

Manoeuvre the unit clear of the vehicle.

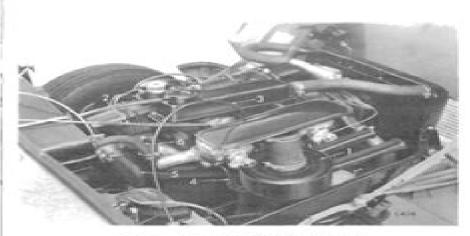


Fig. 1. R.I.I. side of Vitesse ongine

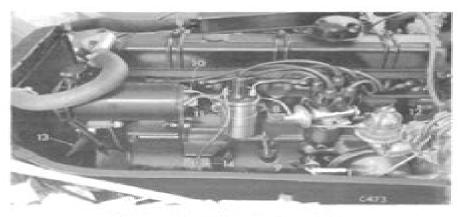


Fig. 2. L.H. side of Vitesse engine

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William Boddy

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