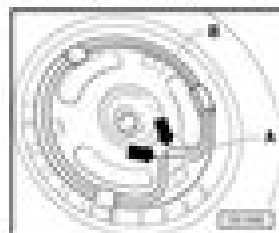




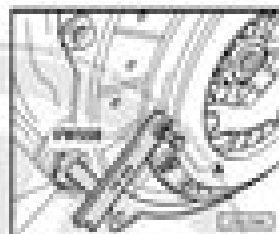
- Pry out the retaining ring **A** on the release plate **B** out of the holes **arrows** using a screwdriver.
- Remove the release plate **B**.



- Attach the flywheel lock adapter • V91 558 to the pressure plate with a bolt **A** and remove the pressure plate.
- Remove the pressure plate and the intermediate plate.

Installation

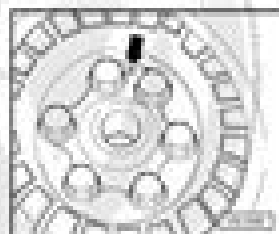
- Install the pressure plate.
- Install the intermediate plate.



- Installed position of the intermediate plate: The edge **arrows** points away from the pressure plate.
- Install the new bolts.

- Secure the pressure plate with the flywheel lock adapter • V91 558 and remove the bolts.

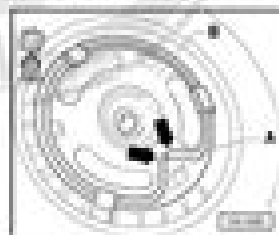
Tightening specification, refer to • Engine Mechanical Rep. Gr. 12, Engine, Disassembling and Assembling.



- Install the release plate **B** and secure it to the pressure plate with the retaining ring **A**. Insert both **slit ends** into the holes in the pressure plate **arrows**.

- Very lightly coat the splines on the clutch disc with grease for clutch plate splines • Q 000 100. Then move the clutch disc back and forth on the transmission input shaft until the hub moves freely on the shaft. Remove any excess grease.

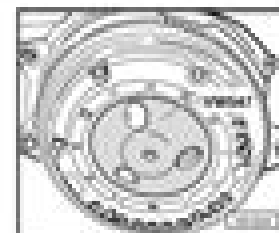
- Mount the clutch disc and the flywheel to the pressure plate.



- Install the clutch centering stud • V91 567 and tighten the flywheel bolts alternating in a diagonal sequence.

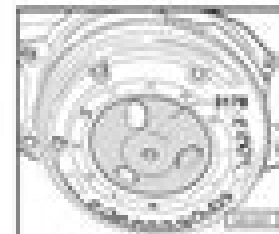
Tightening specification: 20 Nm.

Vehicles with a 2.0L Engine



- Install the clutch centering stud • 3176 and tighten the flywheel bolts alternating in a diagonal sequence.

- Secure the flywheel with the flywheel lock adapter • V91 558 to remove the bolts.



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Sebastian Brünink



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