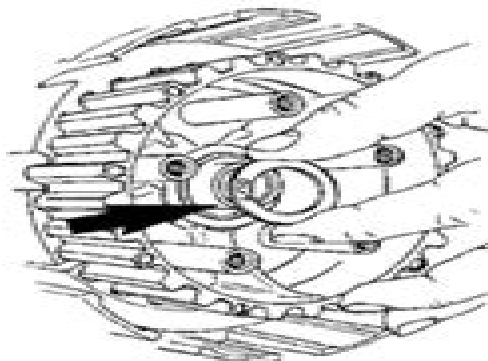


5. While holding clutch outer drum in position, refit the splined sleeve and needle roller bearing. When the sleeve is correctly fitted, it is flush with clutch drum face.



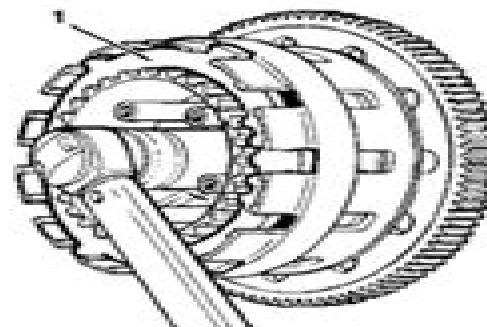
CAUTION: Re-check the drive gear position on the 4 cylinder balancer and repeat operations 2, 3, 4 and 5 if the balancer is not correctly aligned. Severe engine damage could result from incorrect balancer alignment.

6. Fit the shim and large washer to the outer drum.
7. Fit the clutch inner drum.
8. Fit the Belleville washer ('out' mark facing outwards), and centre nut.



Belleville Washer 'Out' Mark

9. Lock the inner and outer drums together using service tool 3880025. Depress the rear brake pedal to prevent the engine from turning, and tighten the clutch centre nut to **105 Nm**. Remove the service tool.



1. Service tool 3880025

10. Disengage first gear and check for free rotation of the clutch inner drum.



CAUTION: If the inner drum does not rotate freely, it must be removed and re-shimmed to prevent severe engine damage.

NOTE:

- Friction plates and clutch plates must be inspected for signs of wear, damage or distortion before re-use, and replaced if not in a serviceable condition. (see Friction plate wear/warp).
11. Soak all clutch plates in oil before fitting to the clutch basket in the same order as removal.
 12. Carefully refit the clutch pushrod and end piece ensuring that the pushrod seals in the crankcase do not become displaced or damaged.
 13. Refit the clutch pressure plate together with the springs and bolts. Tighten the bolts to **10 Nm**.
 14. Clean and refit the clutch cover using a new gasket. Tighten the clutch cover bolts to **12 Nm**.
 15. Refit the breather hose and clip (where fitted).
 16. Re-fill the engine with the correct grade and type of engine oil.

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Ken Freund



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American Book Publishing Record ,2001 *Subject Guide to Children's Books in Print 1997* Bowker Editorial Staff,R R Bowker Publishing,1996-09 *Subject Guide to Books in Print* ,2001 **Whitaker's Books in Print** ,1998

Forthcoming Books Rose Army,2002 **Triumph Daytona, Speed Triple, Sprint & Tiger 885/955cc** Matthew Coombs,Phil Mather,2006 *Triumph Triples & Fours (carburettor engines) '91 to '04* Ken Freund,2007-08-01 This repair manual covers Triumph with carburetor engines Trident 750 1991 1998 Trident 900 1991 1998 Sprint 900 1993 1998 Trophy 900 1991 2001 Trophy 1200 1991 2003 Speed Triple 750 1996 Speed Triple 900 1994 1996 Daytona 750 1991 1993 Daytona 900 1992 1996 Daytona Super III 1994 1996 Daytona 1000 1991 1993 Daytona 1200 1993 1998 Thunderbird 900 1995 2003 Thunderbird 900 Sport 1998 2004 Adventurer 900 1996 2001 Legend TT 900 1998 2001 and Tiger 900 1993 1998 Note the fuel injected 1997 on Triumph T509 955i Speed Triple 1998 on 955i Sprint ST 1997 on T595 955i Daytona and 1999 Tiger models are not covered in this manual *Ford Bronco 4X4 Performance Portfolio 1966-1977* R.M. Clarke,1998-12-25 The Bronco of 1966 was a major milestone in the history of sport utility vehicles in America Ford was the first of the major manufacturers to venture into this new market niche This book replaces our earlier edition and contains contemporary road and comparison tests new model introductions technical and specification data and owner s impressions Models covered Sportsman Camper 6 V8 Stroppe Baja and Sport **Triumph Triples & Fours (carburettor engines) '91 to '04** Editors of Haynes Manuals,2016-03-15 Complete coverage for your Triumph 750 900 Triples and 1200 Fours covering 750 900 and 1200cc for 1991 thru 2004 Fuel injected T509 955i Speed Triple Sprint ST RS T595 955i Daytona and 1999 on Tiger models are not covered Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis *Triumph Sprint, Speed Triple and Tiger, 2005-2015 Haynes Repair Manual* Haynes Publishing,2019-02-26 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with a Haynes manual This manual features complete coverage for your Triumph Sprint Speed Triple and Tiger built between 2005 and 2015 covering routine maintenance tune up procedures engine repair cooling and heating air conditioning fuel and exhaust emissions control

ignition brakes suspension and steering electrical systems and wiring diagrams *Triumph Daytona & Speed Triple, '06-'16* Haynes Publishing,2016-08-15 Complete coverage of your Triumph 675 Daytona Street Triple 06 16 [Triumph Daytona, Speed Triple, Sprint & Tiger Max](#) Haynes,2014-12-01 Complete coverage for your Triumph Daytona covering Daytona Speed Triple Sprint and Tiger 885cc and 955 cc models for 1997 to 2005 Does not include the 1050cc Speed Triple or Sprint Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section **Triumph Triples & Fours (carburettor engines) '91 to '04** Editors of Haynes Manuals,2016-03-15 Complete coverage for your Triumph 750 900 Triples and 1200 Fours covering 750 900 and 1200cc for 1991 thru 2004 Fuel injected T509 955i Speed Triple Sprint ST RS T595 955i Daytona and 1999 on Tiger models are not covered Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis **HM Triumph TR 2 3 3A 4. 4A 1952 - 1967 OP** Haynes,2013-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Triumph 1050 Sprint ST, Speed Triple, and Tiger Service and Repair Manual** Matthew Coombs,2014-01-01 This is another title in the ever popular Haynes vehicle maintenance range this edition covering the Triumph 1050 Sprint ST Speed Triple and Tiger models from 2005 until 2013 Step by step instructions are provided with hundreds of illustrations and photographs to aid the budding or experienced vehicle maintainer *Triumph 1050 Sprint ST, Speed Triple and Tiger (04-09)* Matthew Coombs,2009 Sprint ST 1050cc 05 09 Speed Triple 1050cc 05 09 Tiger 1050cc 07 09 *Triumph TR7 Service and Repair Manual* John Harold Haynes,Peter Ward,2014-06 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Triumph T595 Daytona [and] T509 Speed Triple Motorcycle Service Manual** ,1996 *Triumph 900 & 1200, '16-'17* Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Triumph 900 troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal

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