

Powerlite Overhaul

DISASSEMBLY AND INSPECTION OF THE TRANSMISSION

Notes: When overhauling the Powerlite transmission, it is extremely important that all dis- and foreign parts be kept out of the working parts. Cleanliness is essential. First, clean all external surfaces with kerosene, if possible. Parts may be cleaned with a suitable solvent and dried with compressed air only. The rest when handling parts to prevent damage.

Removal of Oil Pan, Oil Strainer and Valve Body

1. Remove the oil pan gasket.
2. Loosen the double and manual control lever assembly lock screws.
3. Slide the lever assembly off the shaft and remove the shaft seal cover.
4. Remove the two oil strainer to transmission case screws and washers.
5. Lift off strainer and inspect both impinge oil seal rings.

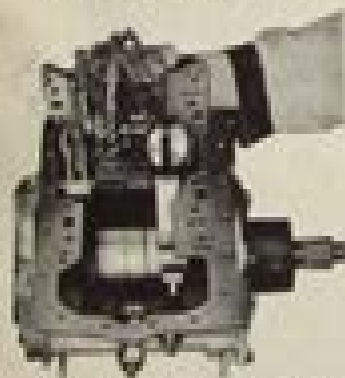


Fig. 1. Removal or Installation of Valve Body and Transfer Plate

6. Remove the five transfer plate to transmission case screws and lift off the valve body and transfer plate assembly. (Fig. 1-1)
7. Place the valve body assembly in the bearing flange.

End Clearance Check

Before further disassembly of the transmission, check the end clearance in the following manner:

1. Insert a screwdriver between the planet pinion carrier bearing and direct clutch assembly and move the clutch assembly to its forward position.
2. Measure the distance between the planet pinion carrier bearing and clutch assembly.
3. Insert a screwdriver between the transmission case and direct clutch assembly and move direct clutch assembly back.
4. Measure distance between the direct clutch assembly and planet pinion carrier.
5. Subtract the second measurement from the first to obtain the end clearance. Allowable clearance is .025 to .032 inch. Use caliper tool gauge or a dial indicator to measure the end clearance. (Fig. 2)
6. If end clearance exceeds .032", install a thicker direct clutch pinion carrier thrust washers. If clearance is less than .025", install a thinner



Fig. 2. Checking End Clearance.

washer. The thrust washer is slightly too tight and is available in three sizes.

Removal of Rear Extension Bearing

1. Remove the hand brake assembly from the rear extension bearing.
2. Remove the transmission drive pinion and inspect spline gear.
3. Remove rear bearing oil seal. Remove any thrust or seals from the intermediate shaft extension shaft.
4. Remove the rear extension bearing to transmission bearing screws and ball washers.
5. Install guide studs and remove extension bearing with special puller. Use care when removing bearing to prevent damage to its pinion.
6. Inspect the bearing for cracks and to move any balls from the pinion surface.
7. Clean the output shaft rear bearing and dry with compressed air. Inspect bearing for rough spots.

Caution: Do not use bearing

8. To remove bearing, first remove rear bearing snap ring, using long steel plate. Then bend edge of snap ring and inspect for distortion. Use special device to drive bearing from shaft ring.
9. Remove seal to rear of extension bearing and make certain it is open end face of shaft.

Removal, Disassembly and Inspection of Governor

1. Remove rear of the snap ring from the governor valve shaft. (Fig. 3)

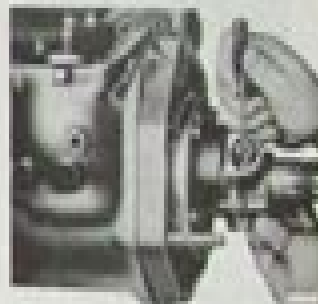


Fig. 3. Removal or Installation of Governor Valve Shaft Snap Ring

2. Remove the governor valve and shaft. (Fig. 4)



Fig. 4. Removal or Installation of Governor Valve and Shaft

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Table of Contents Torqueflite Shop Manual

1. Understanding the eBook Torqueflite Shop Manual
 - The Rise of Digital Reading Torqueflite Shop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Torqueflite Shop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Torqueflite Shop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Torqueflite Shop Manual

-
- Personalized Recommendations
 - Torqueflite Shop Manual User Reviews and Ratings
 - Torqueflite Shop Manual and Bestseller Lists
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 - Highlighting and Note-Taking Torqueflite Shop Manual
 - Interactive Elements Torqueflite Shop Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Torqueflite Shop Manual
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 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
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 - Setting Reading Goals Torqueflite Shop Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Torqueflite Shop Manual

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- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
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- Integration of Multimedia Elements
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