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SUBJECT: R410A DISCHARGE & CONDENSER LIQUID REFRIGERANT
LINE SIZING GUIDE

FYI #334 05/03/2021

R410A REFRIGERANT PIPING GUIDE

System Capacity BTU/hr	System Capacity Tons/ton	DISCHARGE LINE SIZE COMPRESSOR TO CONDENSER 15" (5 PSI) pressure drop maximum					LIQUID CONDENSATE LINE CONDENSER TO RECEIVER Condensate drain / vent				
		Equivalent Line Lengths (feet)					Equivalent Line Lengths (feet)				
		25	50	75	100	150	25	50	75	100	150
18000	1.50	1/2	1/2	1/2	5/8	5/8	1/2	1/2	1/2	1/2	1/2
24000	2.00	1/2	5/8	5/8	5/8	5/8	1/2	1/2	1/2	5/8	5/8
30000	2.50	1/2	5/8	5/8	5/8	5/8	1/2	1/2	5/8	5/8	5/8
36000	3.00	5/8	5/8	5/8	3/4	3/4	1/2	1/2	5/8	5/8	5/8
42000	3.50	5/8	5/8	3/4	3/4	3/4	1/2	5/8	5/8	5/8	5/8
48000	4.00	5/8	3/4	3/4	3/4	7/8	5/8	5/8	5/8	5/8	3/4
60000	5.00	3/4	3/4	7/8	7/8	7/8	5/8	5/8	5/8	3/4	3/4
90000	7.50	3/4	7/8	7/8	1 1/8	1 1/8	5/8	3/4	3/4	3/4	7/8
120000	10.00	7/8	1 1/8	1 1/8	1 1/8	1 1/8	5/8	3/4	3/4	7/8	7/8
150000	12.50	7/8	1 1/8	1 1/8	1 1/8	1 3/8	3/4	3/4	7/8	7/8	1 1/8
180000	15.00	1 1/8	1 1/8	1 1/8	1 3/8	1 3/8	3/4	7/8	7/8	1 1/8	1 1/8
240000	20.00	1 1/8	1 3/8	1 3/8	1 3/8	1 5/8	7/8	7/8	1 1/8	1 1/8	1 3/8
300000	25.00	1 1/8	1 3/8	1 3/8	1 5/8	1 5/8	7/8	1 1/8	1 1/8	1 3/8	1 3/8
360000	30.00	1 3/8	1 3/8	1 5/8	1 5/8	1 5/8	7/8	1 1/8	1 3/8	1 3/8	1 3/8
420000	35.00	1 3/8	1 5/8	1 5/8	1 5/8	2 1/8	1 1/8	1 3/8	1 3/8	1 3/8	1 3/8
480000	40.00	1 3/8	1 5/8	1 5/8	2 1/8	2 1/8	1 1/8	1 3/8	1 3/8	1 3/8	1 5/8
540000	45.00	1 3/8	1 5/8	1 5/8	2 1/8	2 1/8	1 1/8	1 3/8	1 3/8	1 3/8	1 5/8
600000	50.00	1 5/8	1 5/8	2 1/8	2 1/8	2 1/8	1 3/8	1 3/8	1 3/8	1 5/8	1 5/8

- Refer to DuPont Refrigerant Expert, Version 2.0 for actual velocities and pressure drops.
- Equivalent length is actual length plus friction losses caused by fittings and accessories.
- Line sizes are expressed in outside diameter of type "L" copper tubing.
- Line sizes are calculated at rated full load system capacity.
- All selections are based on a maximum of 55°F return gas entering the compressor and refrigerant condensing and liquid line temperature of 125°F.
- Information provided for reference only. Consult your local expert for specific system recommendations.
- Information provided by DuPont.



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IM Harris

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the IM Harris text.

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web season 3 nathaniel is kidnapped by the woman whose family was killed in a car accident involving joe nathaniel s father who selfishly and recklessly drove drunk sandra mills is an alcoholic and struggling with life claire visits darlene jones a prisoner on death row who she has planned teach to read dinah writes a letter to darlene which

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despite no official confirmation that the promised neverland will return fans

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web synopsis in order to escape the orphanage where they are being raised as food for demons emma norman and ray begin recruiting allies but convincing the other children to believe them may not be an easy task

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web oct 4 2023 important characters of the promised neverland season 3 1 ray ray a resident of grace field house plant 3 stands out as an exceptional student consistently achieving 2 norman norman a central character in the promised neverland shares the deuteragonist role with ray he stands out 3

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web when three gifted kids at an isolated idyllic orphanage discover the secret and sinister purpose they were raised for they look for a way to escape from their evil caretaker and lead the other children in a risky escape plan stars

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web the promised neverland fifteen escaped from grace field house finally getting a chance at freedom instead the outside world is almost too cruel to face but the search for better lives and a promise to save their family still trapped imbue the

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web this is a tragic poor and shameless attempt to conclude an anime with such great potential the promised neverland surely deserved better however it looks like there is no redeeming the anime now as season 3 of the promised neverland appears unlikely to happen we are more likely to see a spinoff and a reboot rather than a third season

episode 3 the promised neverland wiki fandom - May 21 2022

web 181045 is the third episode of the promised neverland anime it aired on january 25 2019 sister krone has very comfortably settled herself into life at the orphanage much to our three heroes chagrin

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web jun 16 2021 the promised neverland season 3 op opening and ed ending theme song music hasn t been announced yet this video is private watch on the op for the first season for the second season the op identity was performed by kiro akiyama

the ed maho was performed by myuk the second season was streaming on funimation and
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