



The ThermoSteam Model "VFT" Vertical Fire-tube Steam Boiler features the traditional vertical fire-tube design. VFT models include many advantages over other vertical configured boilers, such as:

- Larger water volume and steam chest, which reduce cycling and improve overall efficiency
- Easier studge cleanout
- Standard 'off-the-shelf' burners
- Proven fire-tube reliability

An integral Feed Water Pre-Heater eliminates "cold water shock" problems characteristic of some fixed tube-sheet designs.

Standard Features

- Broad Input Range in Heavy Duty Design. Available in 5 through 100 SHP (290-4.200MSH).
- Listing and Code Compliance (ASME/UL/CSD-1). Constructed, inspected and stemped in accordance with ASME Code.
- Heavy Duty Fire-tube Design. Scamics steel tubes ensure up to 64% efficiency.
- Flue Turbulators. Help force heat from the figure into the walls of the flue tubes.
- Power Flame Burners: Ut. Isset gas, light oil, or combination gas/light oil burners.
- Rugged 4 Piece Construction: A modular design featuring four major components.
- Refractory/Cement Lined Combustion Chamber With models that withstand up to 4.2 million 97H input
- Flame Inspection Port. Startup is simplified by an easy access flame inspection port.
- Skild Mounted Design. At components are skild mounted on a channel steel structural frame, piped and wired at the factory.
- Insulated Steel Jacket with Enamel Coating. The baller is insulated with a minimum of 4" of 34 pound fibergisss insulation surrounded by a 16 gauge steel jacket. Maximum jacket temperatures at high fire are less than 130°F.
- Pressure Vessel Cleanout Openings: Multiple cleanout openings save time during bolks desired.

Standard Trim Package—Pressure control (onl off), manual reset pressure limit, ASME safety valve(s), pressure gauge with gauge cock, feed water stop & check valves, full-port bottom blowdown valve(s) (two on units > 100 psi), combination float-type level controllow water cutoff with blowdown valve, water level sight gauge with blowdown valve, manual reset probe-type low water cutoff wipilot light, surface bloweff provision, and single point utility connections.



ThermoSteam Systems Inc. 604 N. Hill Street South Bend, IN 46617 80

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Thermosteam Boiler Manual

S Marginson

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