



- Tighten securing bolts in sequence -1 ... 6-. Specified torque ⇒ Item 13 (page 52).
- Installing the generator ⇒ Electrical system; Rep. gr. 27.
- Installing high-pressure pump ⇒ page 284.
- Install engine bracket ⇒ page 48.



1.8 Assembly overview - toothed belt drive

1 - Toothed belt

- ☐ Mark direction of rotation before removing.
- ☐ Check for wear.
- ☐ Do not kink.
- ☐ Removing, installing and tensioning ⇒ page 91.

2 - 120 Nm + 1/4 turn (90°) further

- ☐ Renew
- ☐ Use counterhold - 3415 - to loosen and tighten.
- ☐ Do not additionally oil or grease the threads and shoulder
- ☐ Turning further can be done in several stages.

3 - Crankshaft toothed belt pulley

4 - 20 Nm

5 - Idler roller

6 - 20 Nm + turn 45° further

7 - Tensioning roller

- ☐ Remove engine bracket to remove and install ⇒ page 48



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