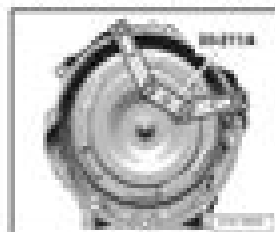




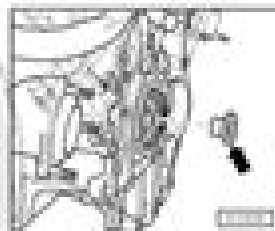
- Secure torque converter in transmission against falling out with bracket - Multiple Use - 30-011A.

Attach the Engine and Transmission

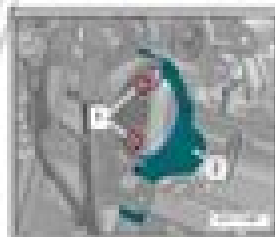
- Make sure the alignment bushings for centering the engine/transmission are installed inside the cylinder block. Install them if necessary.



- If the vehicle has an automatic transmission, make sure the crankshaft has a centering bushing -arrow- installed in the back. Install the centering bushing if necessary.
- Check the installed dimension of the torque converter. Refer to: Automatic Transmission Rep. Gr. 30: Torque Converter and Converter, Installing Torque Converter, Checking.



- Before guiding engine and transmission together, position torque converter and drive plate so that holes for the bolts are same height as opening for removed starter -1-.



Caution

Risk of destroying transmission due to torque converter being installed incorrectly.

- **After checking whether the torque converter behind the drive plate can be turned before and during tightening of the bolts of engine/transmission connection.**
- **If torque converter cannot be rotated, the ATF pump and fly plate and therefore the transmission are destroyed when connections are tightened to that torque.**

- Use new original fitted bolts to secure the torque converter to the drive plate. Refer to the Parts Catalog.
- Attach the transmission on the engine. Refer to: Automatic Transmission Rep. Gr. 30: Transmission, Removing and Installing, Vehicles with V6 TDI Engine.

1.3 Engine, Securing on Engine and Transmission Holder

Special tools and workshop equipment required

- Lifting Tackle - 3035-
- Engine And Transmission Holder - VAS60900 with Engine Transmission Holder / V6 TDI Bracket - VAS60901/1-15
- Stop-Crane - VAS6108-
- LR Arm Extension - VAS6109-



Procedure

- Engine/transmission assembly removed and supported on Lifting LR Tackle - VAS60900. Refer to: 1.1.1 Engine and Transmission, Disconnecting, page 21.
- Engine secured with Lifting LR Tackle - Q7 Set - Articulated Joint Support - VAS6109/1-25.



Note

Place a cloth underneath to catch up any escaping hydraulic oil.

- Remove the bolts -2- and the hydraulic pipe.
- Close open lines and connections with clean plugs from the Engine Bung Set - VAS60930.



- Remove the bolt on the -arrow- on the Air Conditioning (AC) compressor with bracket.

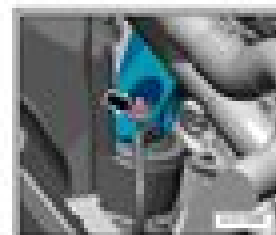


- Remove the left and right engine-mount nuts -arrow-.



Note

Engine carrier remains in installation location.



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Editors at Edmunds.com



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