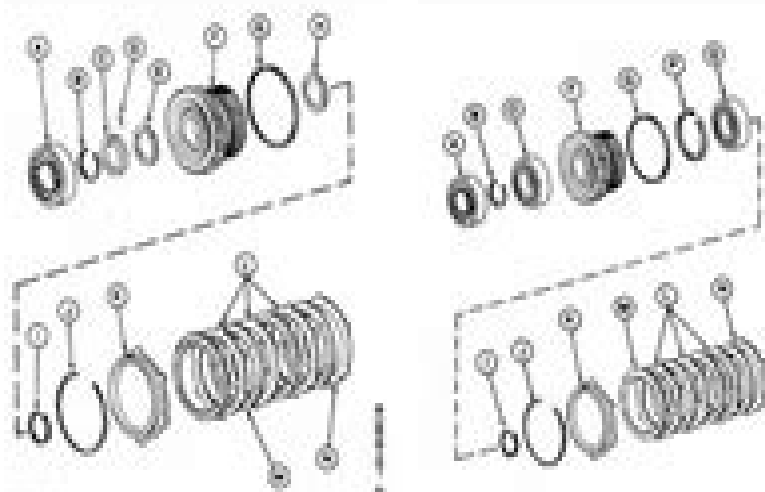




THERMAX

05-0355-33

1. Remove bearing (1) using a split edge puller.

NOTE: Bearings (2) and (3) must be replaced when removed from shaft.

2. Remove parts (3-17).

1-Ball Bearing
 2-Drive Ring
 3-Clutch
 4-Clutch Ring
 5-Clutch Ring
 6-Clutch Ring
 7-Clutch Ring
 8-Clutch Ring
 9-Clutch Ring
 10-Clutch Ring
 11-Clutch Ring
 12-Clutch Ring
 13-Clutch Ring
 14-Clutch Ring
 15-Clutch Ring
 16-Clutch Ring
 17-Clutch Ring



THERMAX

05-0355-33

05-0355-33

G-Series Clutches
 1700
 1700

THERMAX (154PFC2)

For (154, 1700) machines, use an impact, driving screw and JDSST Puller Legs to remove gear with ball bearing (2) and then second ball bearing.

THERMAX (154PFC2)

3. Compress spring washers using CP1021 Clutch Assembly Tool (4) and a press. (See Group 208 for instructions to make tool.)

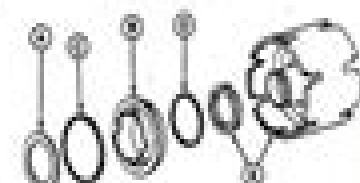
4. Remove snap ring and spring washers (5).



THERMAX (154PFC2)

NOTE: Pinion mounting rings on clutch drum are not serviceable. Do not remove rings; replace drum assembly if rings are worn or damaged.

5. Remove parts (4)-(5) from drum (2).
6. Remove shaft from drum assembly using a press.
7. Repeat Steps 2-5 for other end of drum assembly.
8. Remove keys, reverse gear and sliding rings from shaft.



THERMAX

4-Clutch Assembly Tool
 5-Pinion
 6-Clutch Assembly Ring
 7-Clutch Assembly Ring
 8-Clutch Assembly Ring

THERMAX (154PFC2)

THERMAX (154PFC2)

THERMAX (154PFC2)

05-0355-34

G-Series Clutches
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Transmission Manual 450g John Deer Dozer

L Cohen



Transmission Manual 450g John Deer Dozer:

Farmers and Consumers Market Bulletin ,2009

John Deere Utility Transmissions Deere & Company,1982

This book delves into Transmission Manual 450g John Deer Dozer. Transmission Manual 450g John Deer Dozer is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Transmission Manual 450g John Deer Dozer, encompassing both the fundamentals and more intricate discussions.

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- Chapter 2: Essential Elements of Transmission Manual 450g John Deer Dozer
- Chapter 3: Transmission Manual 450g John Deer Dozer in Everyday Life
- Chapter 4: Transmission Manual 450g John Deer Dozer in Specific Contexts
- Chapter 5: Conclusion

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