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**1989-1991**

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This easy-to-use manual can save you hundreds of dollars in maintenance and repair bills. Step-by-step procedures with detailed illustrations and photographs guide you through every job. Inside, you'll find:

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Service procedures for standard and forced cooling systems; thermostat testing and replacement; hose replacement; engine circulating pump removal and installation; seawater pump testing, removal, overhaul and installation; power steering oil cooler testing, inspection and installation; drive belt adjustment and replacement.

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Transfer shift cable removal, inspection and installation; service procedures for pivot housing, gimbal ring, gimbal bearing and seal, gimbal housing and transfer plate; transfer and remote control shift cable adjustment.

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**Steering Systems**

Mechanical and power steering system service procedures.

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Complete schematics for all models.

**Index**

Reference and cross-reference to all major sections of the book.

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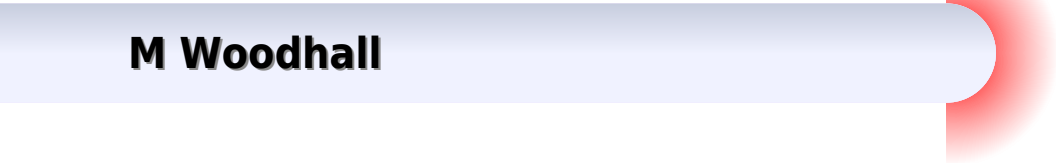


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# Yamaha Stern Drives Service Repair Manual 1989 1990 1991

**M Woodhall**



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