



VIBRATION ANALYSIS CHART

IMBALANCE



Imbalance is the most common cause of vibration in rotating machinery. It occurs when the mass of the rotating part is not evenly distributed, causing it to wobble as it rotates. This results in a single peak at 1X RPM in the vibration spectrum.

MISALIGNMENT



Misalignment occurs when the shafts of two coupled machines are not perfectly aligned. This causes the shafts to bend as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.

LOOSENESS (Structural Component)



Looseness occurs when a structural component is not properly secured. This causes the component to vibrate as it rotates, resulting in a broad peak at 1X RPM in the vibration spectrum.

BLADE / VANE PASS



Blade/vane pass occurs when the blades or vanes of a compressor or turbine are not properly aligned. This causes the blades or vanes to vibrate as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.

BELTS

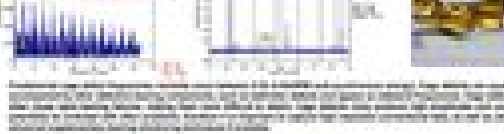


Belts occur when the belts of a machine are not properly tensioned. This causes the belts to vibrate as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.

ROLLING ELEMENT BEARINGS



Rolling element bearings are a common cause of vibration in rotating machinery. They consist of two rings, an inner ring and an outer ring, with balls or rollers in between. If the balls or rollers are damaged, they will cause vibration.



Rolling element bearings can also be damaged by misalignment, looseness, or imbalance. This can cause the bearings to vibrate as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.



Rolling element bearings can also be damaged by fatigue. This can cause the bearings to vibrate as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.



Rolling element bearings can also be damaged by corrosion. This can cause the bearings to vibrate as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.



Rolling element bearings can also be damaged by overheating. This can cause the bearings to vibrate as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.



Rolling element bearings can also be damaged by contamination. This can cause the bearings to vibrate as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.

GEAR DEFECTS



Gear defects are a common cause of vibration in rotating machinery. They occur when the teeth of a gear are damaged, causing the gear to vibrate as it rotates.



Gear defects can also be caused by misalignment, looseness, or imbalance. This can cause the gear to vibrate as it rotates, resulting in a single peak at 1X RPM in the vibration spectrum.



Gear defects can also be caused by fatigue. This can cause the gear to vibrate as it rotates, resulting in a single peak at 1X RPM in the vibration spectrum.



Gear defects can also be caused by corrosion. This can cause the gear to vibrate as it rotates, resulting in a single peak at 1X RPM in the vibration spectrum.



Gear defects can also be caused by overheating. This can cause the gear to vibrate as it rotates, resulting in a single peak at 1X RPM in the vibration spectrum.



Gear defects can also be caused by contamination. This can cause the gear to vibrate as it rotates, resulting in a single peak at 1X RPM in the vibration spectrum.

RESONANCE



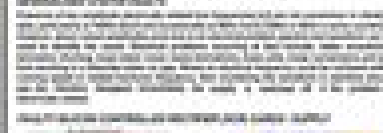
Resonance occurs when the frequency of a vibration matches the natural frequency of a system. This causes the system to vibrate at a much higher amplitude than it would otherwise.



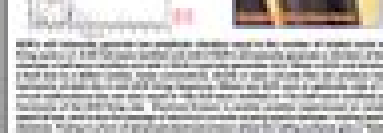
Resonance can be caused by imbalance, misalignment, or looseness. This can cause the system to vibrate at a much higher amplitude than it would otherwise.



Resonance can also be caused by fatigue. This can cause the system to vibrate at a much higher amplitude than it would otherwise.



Resonance can also be caused by corrosion. This can cause the system to vibrate at a much higher amplitude than it would otherwise.



Resonance can also be caused by overheating. This can cause the system to vibrate at a much higher amplitude than it would otherwise.



Resonance can also be caused by contamination. This can cause the system to vibrate at a much higher amplitude than it would otherwise.

Vibration Reference And Training Guide

Lyn Paul Taylor



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