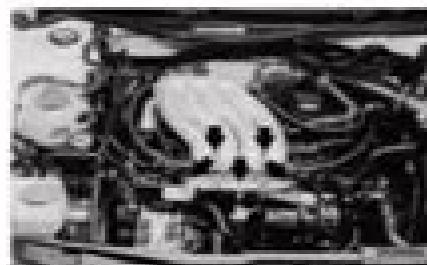


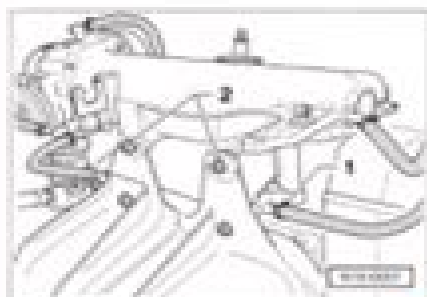
Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module. Use image and cable retainers (A6D engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (A) holding upper and lower sections of intake manifold together (A6D engine shown).
- On the rear upper section of intake manifold, remove screws (7) and mounting bolts (8) for water pump.



- On the rear upper section of intake manifold and the water pump, remove off-road water pump on lower section with suitable strap clasp or water hose (A6D) or other suitable material.

Drive belts, assembly

1. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (A6D).
 - To loosen and tighten, counter-bolt with 34 N.
 - Threads and shoulder must be free of oil and grease.
 - Additional quarter turn must be applied on 1/2 turn (A6D) (A6D).
2. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (A6D).
3. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (A6D).
4. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (A6D).
5. Timing belt guard, middle section
 - Tighten to 10 Nm (7 ft-lb).
6. Bolt
 - Tighten to 40 Nm (30 ft-lb).
7. Right engine mount
 - Tighten to 40 Nm (30 ft-lb).
8. Timing belt guard, upper section
 - Tighten to 10 Nm (7 ft-lb).
9. Timing belt
 - Rotate engine direction of rotation before removing.
 - Check for wear.
 - Do not reuse.
10. Water pump
 - Tighten to 20 Nm (15 ft-lb).
11. Bolt
 - Tighten to 20 Nm (15 ft-lb).
12. Water pump
 - Tighten to 20 Nm (15 ft-lb).
13. Bolt
 - Tighten to 20 Nm (15 ft-lb).
14. Bolt
 - Tighten to 20 Nm (15 ft-lb).
15. Bolt
 - Tighten to 20 Nm (15 ft-lb).
16. Bolt
 - Tighten to 40 Nm (30 ft-lb).
 - To loosen and tighten bolt, counter-bolt with 34 N.



17. Camshaft sprocket
 - Remove from camshaft using two-part puller.
18. Timing belt roller
 - Remove automatic timing belt roller using roller.
19. Water pump
 - Tighten to 20 Nm (15 ft-lb).
20. Injection pump sprocket
 - Two-piece connection.
21. Bolt
 - Tighten to 20 Nm (15 ft-lb).
22. Timing belt guard, rear
 - Tighten to 10 Nm (7 ft-lb).
23. Coolant pump
 - Check impeller for signs of movement.
24. Water pump
 - Remove before removing cap nut and bolt.
25. Camshaft timing belt roller sprocket
 - Remove.
26. Bushing, threaded
 - Remove.
27. Diesel injection pump
 - Remove.
28. Assembly bracket
 - Remove the diesel injection pump, generator power steering pump, and air conditioner compressor.
29. Bolt
 - Tighten to 40 Nm (30 ft-lb).

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Lingjun Ying



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edition preserves Dr Adelson's eloquent and articulate voice while bringing the subject matter up to date. Since the first edition was published in 1974, Dr Adelson's book was a treasured text among many forensic pathologists. The aging of the book, however, made it less appealing to the new generation of forensic pathologists, and Dr Adelson's important contribution to forensic pathology was at risk of being lost. Although much has changed in forensic pathology in the ensuing nearly fifty years since it was first written, much also has stayed the same. In this new edition, the author, Dr James Gill, Chief Medical Examiner of the State of Connecticut and past president of the National Association of Medical Examiners, preserves the voice, vision, and wisdom of Dr Adelson while updating the forensic pathology material. The author has included nearly 700 all-new color images. In addition, the references have been updated with over 4,400 citations. Six new chapters and sections have been added, including death certification, elder abuse, pediatric head injury, drugs of misuse, histopathology, and bereavement. Other updates are included on DNA technology, CT scans, and novel drugs. Although primarily concerned with homicides, there is the need to be able to recognize natural, accidental, and suicidal deaths; therefore, these topics are interspersed in the text to give the appropriate context. This book will help the reader understand the details of injuries and how a person was injured, why they died, and how these injuries, perhaps at first blush seemingly insignificant, can shed new light on a death investigation. It is the author's hope to get this book to the next generation of forensic pathologists.

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Table of Contents Vw Bora 99 Repair Manual

1. Understanding the eBook Vw Bora 99 Repair Manual
 - The Rise of Digital Reading Vw Bora 99 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Vw Bora 99 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Vw Bora 99 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Vw Bora 99 Repair Manual
 - Personalized Recommendations
 - Vw Bora 99 Repair Manual User Reviews and Ratings
 - Vw Bora 99 Repair Manual and Bestseller Lists
5. Accessing Vw Bora 99 Repair Manual Free and Paid eBooks
 - Vw Bora 99 Repair Manual Public Domain eBooks
 - Vw Bora 99 Repair Manual eBook Subscription Services

- Vw Bora 99 Repair Manual Budget-Friendly Options
- 6. Navigating Vw Bora 99 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Vw Bora 99 Repair Manual Compatibility with Devices
 - Vw Bora 99 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Vw Bora 99 Repair Manual
 - Highlighting and Note-Taking Vw Bora 99 Repair Manual
 - Interactive Elements Vw Bora 99 Repair Manual
- 8. Staying Engaged with Vw Bora 99 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Vw Bora 99 Repair Manual
- 9. Balancing eBooks and Physical Books Vw Bora 99 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Vw Bora 99 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Vw Bora 99 Repair Manual
 - Setting Reading Goals Vw Bora 99 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Vw Bora 99 Repair Manual
 - Fact-Checking eBook Content of Vw Bora 99 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

-
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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