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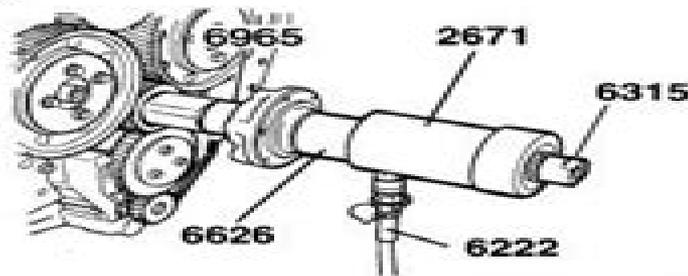


Fig. 14: Installing polygon hub

Apply assembly paste to the crankshaft. Place the polygon hub, tool 99962671 and hydraulic cylinder 9996222 on 9996315. Install the nut onto the spindle and use tool 9996222 to press on the polygon hub.

9996222
99962671
9996315
9996222

26

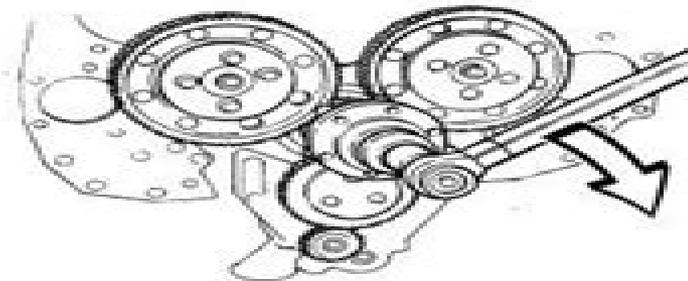


Fig. 15: Torque-tightening the crankshaft drive gear bolt

Remove the tools. Install the bolt and washer and torque-tighten to 645 ± 25 Nm (475 ± 18 ft-lb).

645 ± 25 Nm
(475 ± 18 ft-lb)

27

Remove blocking tool 9996950 from the flywheel housing and install flywheel turning tool 9996956.

9996950
9996956

28

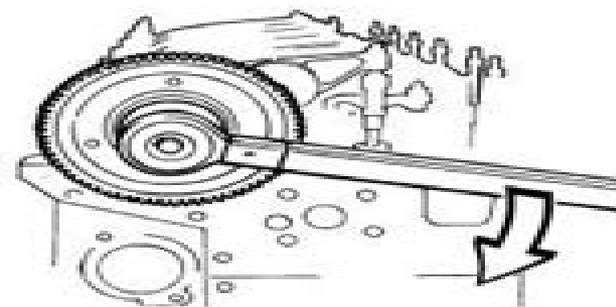
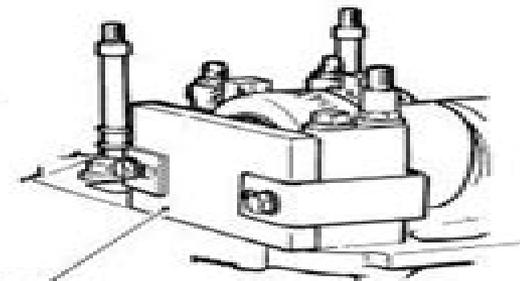


Fig. 16: Torque-tightening the camshaft drive gear bolt



8270

Fig. 17: Installing the camshaft drive gear

Install the camshaft drive gear. Use tool 9998270 as a support. Torque-tighten to 645 ± 25 Nm (475 ± 18 ft-lb).

645 ± 25 Nm
(475 ± 18 ft-lb)
9998270

Volvo D12a Engine Manual

John Harold Haynes



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