



Volvo BM L70



- Engine output
542 (714) and 514 kW (710 hp)
- Operating weight
5,211 (55 400 kg)
- Buckets
1.5-4.3 m³ (3.9-5.8 yd³)
- Overhauled, turbocharged Volvo BM diesel
- Volvo BM Automatic Power Shift
- Precision steering and small turning radius
- Unmatched operator comfort
- Loader unit with parallel lift arm action, high lift height and long reach
- First operator hydraulic system
- Angle breakout and lifting forces
- The largest family of attach-
ments on the market
- Productivity boosting options
 - Hydraulic attachment bracket
 - 9-speed transmission
 - Dual-circuit hydraulics
 - 2nd and 4th hydraulic control
 - Comfort Drive Control

VOLVO BM

ENGINE



The engine is a 4-cylinder, direct-injection, 4-stroke, turbocharged diesel engine with wet, replaceable cylinder liners.

Air cleaning

1. Optional cleaner with automatic exhaust opener
2. Paper filter with indicator in cab
3. Safety filter

Model	Volvo BM			
Model	70 40-5			
Rated power at	1500 rpm	54.7	(74.0)	
542 (714) kW	400 rpm	57	(77.6)	
Maximum output at	1500 rpm	56.7	(76.9)	
540 (710) kW	400 rpm	51	(70.0)	
1000-1600 rpm	400 rpm	51	(70.0)	
Max torque at	1500 rpm	21.0	(28.0)	
540 (710) Nm	1000 rpm	400	(287)	
540 (710) Nm	1000 rpm	400	(287)	
1000-1600 rpm	1000 rpm	400	(287)	
No. of cylinders		4		
Displacement, ltr	1	4.95	(27.0)	
Bore	mm	90	(3.54)	
Stroke	mm	90	(3.54)	
Compression ratio		15.0	1	

ELECTRICAL SYSTEM



The electrical system is well protected with fuses. Provided for extra equipment.

General warning (provided as label on machine)

General warning lamp for following functions: engine oil pressure, brake pressure, parking brake, engine temperature, transmission temperature.

Voltage	V	24
Batteries	V	24/2
Battery capacity	Ah	24/100
Charging capacity	A	24/75
Recharge capacity	min	24/75
Alternate rating	W	100/100
Water meter output	cm³	5.4 (1.5)

SERVICE REFILL CAPACITIES



Engine oil	1	545 gal	15.0	(2.0)
Fuel tank	1	545 gal	15.0	(2.0)
Cooling system	1	545 gal	17	(2.1)
Transmission, rear	1	545 gal	17	(2.1)
Front axle, rear	1	545 gal	17	(2.1)
Rear axle, rear	1	545 gal	17.0	(2.1)
Hydraulic system	1	545 gal	15.0	(2.0)
Hydraulic tank	1	545 gal	15	(2.0)

DRIVE TRAIN



Torque converter single stage, single-phase
Transmission Volvo BM power shift type
Mount of overhauling type with directional
clutch mechanism, large lever control

Asks fully loading full shafts. One-piece axle housing
of double end, large front axle and oscillating rear axle

Hub reduction Volvo BM manufacture with planetary
low hub reduction gears. Low-friction roller bearings on
each planetary wheel. The hub reduction gears can be
removed without having to remove wheels and brakes.

Three alternative tires are available for different working
conditions

Torque multiplication ratio		2.04	1
Transmission, rear		15.0	(2.0)
Model		17.0	(2.1)
Running speeds			
Low range (optional)			
1. Forward	each priority	1.0	(1.0)
2. Forward	each priority	1.0	(1.0)
3. Forward	each priority	1.0	(1.0)
4. Forward	each priority	1.0	(1.0)
High range			
1. Forward	each priority	1.0	(1.0)
2. Forward	each priority	1.0	(1.0)
3. Forward	each priority	1.0	(1.0)
4. Forward	each priority	1.0	(1.0)
Measurement with test		17.0	(2.1)
Front axle, rear		15.0	(2.0)
Model		17.0	(2.1)
Rear axle, rear		15.0	(2.0)
Model		17.0	(2.1)
Chassis	1	15	
	mm	15	(0.6)

BRAKE SYSTEM



The brake system meets requirements
according to SAE J2470, SAE J1000 and ISO
3463.

Service brakes fully hydraulically operated power disc
brakes. Transmission disengagement after braking per-
mitted with a switch on the instrument panel.

Secondary dual-circuit system, divided between axle.
One circuit, in parking brake, fulfills the requirements.

Parking brake disc brake on front axle pinion drive
brake. A warning lamp indicates when the parking brake
is applied and gear level is in forward or reverse.

Brake friction area				
Front axle, rear	cm²	cm²	400	(60.0)
Model	cm²	cm²	400	(60.0)
Accumulator			1	
Volume, total	1	cm³	1.0	(0.1)
Parking brake				
Area, total	cm²	cm²	15	(0.00)

Volvo Loader Service Manual L70

SJ Ball



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