

# INSTRUCTION MANUAL FOR TIG WELDING MACHINE

## IMPORTANT SAFETY INFORMATION!!!

READ THE FOLLOWING INSTRUCTIONS CAREFULLY BEFORE INSTALLATION, USE, OR SERVICING OF THIS UNIT. PAY CLOSE ATTENTION TO THE SAFETY RULES AND CONTACT YOUR DISTRIBUTOR IF YOU DO NOT UNDERSTAND SOME OR ALL OF THE POINTS COVERED IN THESE INSTRUCTIONS.

### 1 SAFETY RULES CONCERNING THE USE OF THIS WELDING MACHINE

#### 1.1 INTRODUCTION

All people authorized to use this machine should read the following instructions manual before using or servicing this unit.

**A REMINDER: YOUR SAFETY DEPENDS ON YOU!!!**  
Always follow all safety regulations and instructions when using this machine. It is your responsibility to protect yourself and others against the risks related to the operation of this welding machine. The operator must be familiar with and observe all the safety rules regarding the safe operation and maintenance of this welding machine.  
**NOTHING REPLACES GOOD COMMON SENSE !!!**

#### 1.2 GENERAL PRECAUTIONS

##### 1.2.1 Fire



- Avoid causing fires due to sparks, slag, hot metal and spatter which are produced during normal welding operations.
- Make sure that a suitable fire-extinguisher is located near the welding sight.

- Remove all flammable material within 30 feet of the welding area.
- Do not weld containers (tanks or drums) containing flammable material, even when empty.
- Allow the welded metal to cool down before touching it or putting it into contact with flammable material.
- Do not weld structures with hollow spaces containing flammable substances.
- Do not work in conditions where there are high concentrations of combustible vapours, gases, or flammable dust.
- Always check the work area half an hour after welding so as to make sure that no fire has started.
- Do not keep any flammable material such as lighters or matches in your pockets while using this equipment.

##### 1.2.2 Burns

- Protect your entire body by wearing fire-proof clothing. This will protect your skin against burns caused by: ultra-violet radiation given off by the arc, sparks and molten slag.
- The protective clothing should include: gloves, a hat, and high shoes. Your shirt collar and pocket flaps should be buttoned, and cuff-less trousers should be worn to prevent contact with sparks and molten slag.
- Wear a helmet equipped with the appropriate lens shade and a clear glass cover plate. This is imperative when welding, cutting, and chipping to protect your eyes from ultra-violet arc rays and molten spatter. Replace the glass cover plate when cracked or covered with spatter etc.
- Do not wear clothing spotted with oil or grease as a spark may set them on fire.
- Hot metal, electrode stubs and workpieces, should never be handled without gloves.
- First-aid equipment and a qualified first-aid person should

always be available when welding, unless medical facilities are in the immediate vicinity, to treat flash burns of the eyes and skin burns.

- Ear plugs should be worn when working in the overhead position or in confined spaces. A hard hat should be worn when others are working overhead.
- Flammable hair sprays and gels should not be used by those persons intending to weld.

##### 1.2.3 Fumes



Welding operations produce harmful fumes and metal dusts which may be hazardous to your health, therefore:

- Work in well-ventilated areas.
- Keep your head out of the fumes.
- In closed areas, use a fume exhaust system, preferably placed under the welding area if possible.
- If ventilation is inadequate, use an approved respirator set.
- Clean the metal to be welded of any solvents or halogen degreasers which give rise to toxic gases. During some welding operations chlorine solvents may be decomposed by arc radiation thus creating phosgene gas.
- Do not weld coated metals or those containing lead, graphite, cadmium, zinc, chrome, quicksilver, or mercury unless you have an approved respirator set.
- The electric arc creates ozone. Long exposures to high ozone concentrations may cause headaches, nasal, throat and eye irritation, as well as congestion and chest pains.  
**WARNING: NEVER USE OXYGEN FOR VENTILATION.**
- Gas leaks in confined spaces should be avoided. Leaked gas in large quantities can dangerously alter oxygen levels in the air surrounding the weld sight. Do not place gas cylinders in confined spaces.
- **DO NOT WELD** where solvent vapors can be drawn into the welding shield atmosphere or where arc rays can come into contact with even minute quantities of trichloroethylene or perchloroethylene.

##### 1.2.4 Explosions



- Do not weld above or near containers under pressure.
  - Do not weld in environments containing explosive dusts, gases or vapours.
- This welding machine when used for TIG welding uses ARGON gas to shield the arc. Special precautions must be taken when transporting, handling, and connecting gas cylinders.

##### A) GAS CYLINDERS

- **NEVER DEFACE** or alter the name, number, or other markings on a cylinder. It is illegal and dangerous!
- Do not use cylinders whose contents are not clearly identified.
- Do not directly connect cylinder to the unit without using a pressure regulator.
- Handle and use pressure cylinders with care and in conformity with existing safety standards.
- Do not use leaking or damaged cylinders.
- Do not use cylinders which are not well secured.
- Do not transport or move cylinders without the protection of the installed valve and protective valve cap.
- Do not lift cylinders off the ground by: their valves or caps, by chains, by slings, or by magnets.
- Never try to mix gases in a cylinder.
- Never refill a cylinder!

# Tig Welding Instruction Manual

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