

WAUKESHA

Intermediate Gas Engine

F1197 G
101 to 255 BHP

DESIGN FEATURES

ENGINE

Breather - Open system.

Crankcase - Integral with cylinder frame. Seven large diameter main bearings.

Crankshaft - Forged steel, with hardened journals, dynamically balanced. Vibration damper.

Cylinder heads - Two, interchangeable, valve-in-head type, with stellite faced exhaust valves and exhaust valve seat inserts.

Connecting rods - Drop forged alloy steel, rifle drilled for piston pin lubrication.

Cylinders - Replaceable wet cylinder liners of centrifugally cast alloy iron.

Engine rotation - Counterclockwise when facing flywheel.

Pistons - Aluminum alloy, oil cooled, with full floating piston pin.

STANDARD EQUIPMENT

AIR INDUCTION SYSTEM

Air cleaner - Oil bath air cleaner.

CONTROL SYSTEM

Governor - Waukesha centrifugal design.

Safety Shutdown - Low oil temperature and high water temperature cutoff switches. Mechanical fuel shut-off valve. Manual reset.

EXHAUST SYSTEM

Dry exhaust manifold with threaded flange connections for 4" (102 mm) OD pipe.

FLYWHEEL

With ring gear (144 teeth), machined for Twin Disc, three plate, 1 1/4 inch clutch.

Flywheel housing - SAE No. 0, foot-type.

FUEL SYSTEM

Updraft, carburetor with 2.5" (64 mm) diameter (NPT) inlet.

IGNITION SYSTEM

Low tension magneto and cables. One spark plug and one coil per cylinder.

INSTRUMENTATION

Engine-mounted ignition switch, safety switches, vacuum, water temperature, oil pressure and oil temperature gauges.

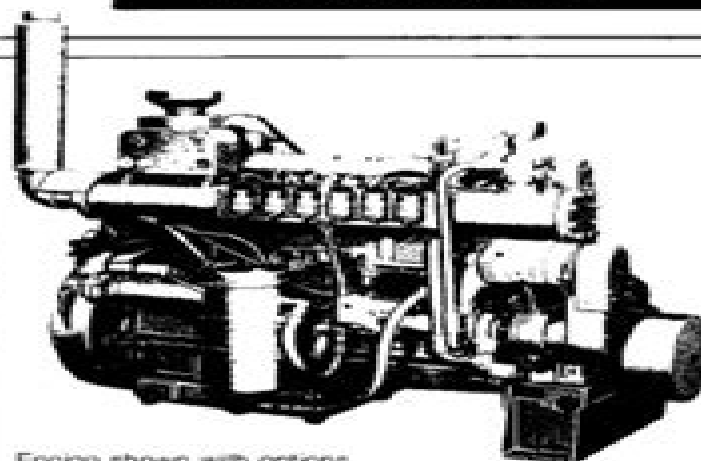
LUBRICATION SYSTEM

Full pressure system with high-capacity gear-type pump, shunt oil filter and rear sump.

Oil Cooler

WATER CIRCULATION SYSTEM

Gear-driven jacket water pump, with thermostatically controlled full flow bypass cooling circuit.



Engine shown with options

**Model F1197G Naturally Aspirated,
Six Cylinder, Four-Cycle Gas-Fueled Engine**

SPECIFICATIONS

Cylinders	Inline 6
Piston Displacement	1197 in. ³ (20 $\frac{1}{2}$)
Stroke Cycles	4
Bore & Stroke	6.25" X 6.5" (159 X 165 mm)
Compression Ratio	Standard 9:1 Optional 7:1
Jacket Water System Capacity	12 gal. (45l)
Lube Oil Capacity	12 gal. (45l)
Crankshaft Pulley	3 grooves; two, OD 8.31" one, OD 9.13"
Starting System	125-150 psi air/gas; 24V electric
Governor	Centrifugal
Dry Weight	4050 lb. (1840 kg)

OPTIONS

Air Cleaner - Dry element; oil bath with pre-cleaner.

Ignition - Solid state.

Fuel System - Optional carburetors, regulators, and solenoid valves for multi-fuel systems.

Instruments - Ammeter, tachometer, hourmeter.

Waukesha F1197 Gas Engine Maintenance Manual

Michael Seilmaier



Waukesha F1197 Gas Engine Maintenance Manual:

Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983). ,1989 **Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679).** ,1989 Waukesha Operation & Maintenance Manual ,1986 **Waukesha VHP Series Gas and Diesel Engines** Dresser Industries, inc. Waukesha Engine Division,1974

Waukesha Model FC Gas, Gasoline Engine ,1958 **Waukesha VR Series Gas and Diesel Engines** Dresser Industries, inc. Waukesha Engine Division,1977 **Gas Engine Manual** Edwin P. Anderson,Ted Pipe,1977 The purpose of this book is to serve as a helpful guide to mechanics and students whose work deals with the operation maintenance and repairs of modern gas engines of various types and sizes The book explains the operating principles of various types of gas engines It then goes on to illustrate the function of the various engine parts and necessary accessories such as carburetors fuel ignition methods cooling and lubricating systems etc It also deals with troubleshooting and modern service operations including engine tune up and emission control procedures The various ignition system items that affect engine performance are fully listed and illustrated Foreword Operator and Organizational Maintenance Manual ,1971 *The Practical Gas and Oil Engine Hand-book* Leonard Elliott Brookes,1905 **Operator, Organizational, Direct Support, and General Support Maintenance Manual for Engine, Gasoline, 14 Hp (military Standard Model A042), FSN 2805-017-8680).** ,1990 **Field and Depot Maintenance Manual** ,1971 **Field and Depot Maintenance Manual** ,1988 **Operator, Organizational, and Direct Support Maintenance Manual** ,1990 **Operator's and Unit Maintenance Manual** ,1987

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Table of Contents Waukesha F1197 Gas Engine Maintenance Manual

1. Understanding the eBook Waukesha F1197 Gas Engine Maintenance Manual
 - The Rise of Digital Reading Waukesha F1197 Gas Engine Maintenance Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Waukesha F1197 Gas Engine Maintenance Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Waukesha F1197 Gas Engine Maintenance Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Waukesha F1197 Gas Engine Maintenance Manual
 - Personalized Recommendations
 - Waukesha F1197 Gas Engine Maintenance Manual User Reviews and Ratings
 - Waukesha F1197 Gas Engine Maintenance Manual and Bestseller Lists
5. Accessing Waukesha F1197 Gas Engine Maintenance Manual Free and Paid eBooks

- Waukesha F1197 Gas Engine Maintenance Manual Public Domain eBooks
 - Waukesha F1197 Gas Engine Maintenance Manual eBook Subscription Services
 - Waukesha F1197 Gas Engine Maintenance Manual Budget-Friendly Options
6. Navigating Waukesha F1197 Gas Engine Maintenance Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Waukesha F1197 Gas Engine Maintenance Manual Compatibility with Devices
 - Waukesha F1197 Gas Engine Maintenance Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Waukesha F1197 Gas Engine Maintenance Manual
 - Highlighting and Note-Taking Waukesha F1197 Gas Engine Maintenance Manual
 - Interactive Elements Waukesha F1197 Gas Engine Maintenance Manual
 8. Staying Engaged with Waukesha F1197 Gas Engine Maintenance Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Waukesha F1197 Gas Engine Maintenance Manual
 9. Balancing eBooks and Physical Books Waukesha F1197 Gas Engine Maintenance Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Waukesha F1197 Gas Engine Maintenance Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Waukesha F1197 Gas Engine Maintenance Manual
 - Setting Reading Goals Waukesha F1197 Gas Engine Maintenance Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Waukesha F1197 Gas Engine Maintenance Manual
 - Fact-Checking eBook Content of Waukesha F1197 Gas Engine Maintenance Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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