

## HONDA XR75

| MODEL                                                                                                | XR75        |
|------------------------------------------------------------------------------------------------------|-------------|
| Displacement—cc                                                                                      | 72          |
| Bore—MM                                                                                              | 47          |
| Stroke—MM                                                                                            | 41.4        |
| Spark plug—NGK                                                                                       | C7HS        |
| ND                                                                                                   | U22FS       |
| Electrode gap—inch                                                                                   | 0.024-0.028 |
| Ignition timing                                                                                      | Fixed       |
| Point gap—inch                                                                                       | 0.012-0.016 |
| Valve clearance—Cold                                                                                 | 0.002 inch  |
| Tire size—Front                                                                                      | 2.50x16     |
| Rear                                                                                                 | 3.00x14     |
| Tire pressure—Front                                                                                  | 17 psi      |
| Rear                                                                                                 | 20 psi      |
| Rear chain free play—inch                                                                            | 1/4"        |
| Number of speeds                                                                                     | 4           |
| Weight—Lbs. (Approx.)                                                                                | 141         |
| Drive chain free play should be measured with motorcycle supported so that rear wheel is off ground. |             |

Illustrations courtesy of American Honda Corporation.

## MAINTENANCE

## SPARK PLUG AND IGNITION.

Recommended spark plug for normal operation is NGK type C7HS or ND type U22FS. Electrode gap should be 0.6-0.7 MM (0.024-0.028 inch).

Ignition is provided by an energy transfer type flywheel magneto mounted at left end of crankshaft. The high tension (secondary) coil is frame mounted beneath the fuel tank. A kill switch is connected to the primary lead from the magneto. Kill switch will ground primary current and prevent secondary current from developing when in "OFF" position.

Breaker point gap should be 0.3-0.4 MM (0.012-0.016 inch). Gap is adjusted through holes in flywheel after magneto cover is removed from left side of engine. Ignition should occur, breaker points just open, as "F" mark on flywheel aligns with cast timing pointer on engine side cover (TP—Fig. HN13-1). Timing is adjusted by varying breaker point gap within recommended range. Renew breaker points if timing is not possible within recommended point gap range of 0.3-0.4 MM. Flywheel must be removed to renew breaker points, condenser or primary coil. Tighten flywheel retaining nut to 21.7-27.5 Ft.-Lbs. torque.

Operation of advance mechanism in flywheel may be checked using a power timing light. Timing pointer (TP) should be between two advance marks (AM) at full advance.

**CARBURETOR.** A Keihin slide valve type, 20 MM carburetor is used. Initial setting of pilot air screw (PA—Fig. HN13-2) is 1 1/4 turns open from a lightly seated position. Idle speed screw (IS) should be adjusted after en-

gine has reached normal operating temperature to obtain an idle speed of 1400 RPM. Standard slow jet (14—Fig. HN13-3) is #38 and standard main jet (17) is #100. Initial position of jet needle clip (7) is second groove from top of needle (8).

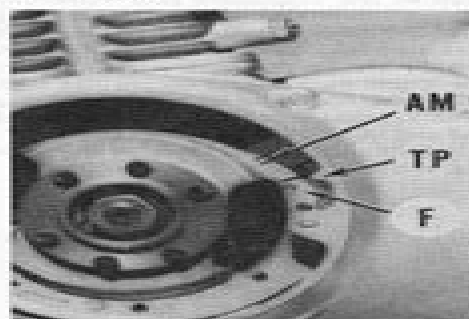


Fig. HN13-1—View of flywheel timing marks and timing pointer (TP) on crankcase cover.



Fig. HN13-2—Match (N) on throttle slide must be toward right side. Refer to text for idle speed (IS) and pilot air screw (PA) adjustments.

Float height (A—Fig. HN13-4) should be 21 MM (0.8268 inch) measured from gasket surface of carburetor body to lowest edge of float. Measurement should be taken with float arm just touching inlet valve needle (13—Fig. HN13-3). Adjust float height by bending tang on float arm.

Foam air filter element should be periodically cleaned with solvent, dried, soaked in clean oil and then wrung as dry as possible.

**VALVE ADJUSTMENT.** Valves are actuated by an overhead camshaft which is driven by a chain from the crankshaft.

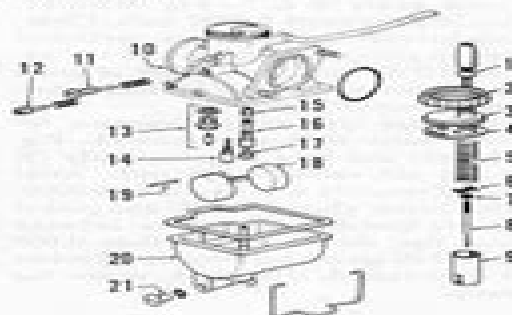


Fig. HN 12-3—Exploded view of carburetor used on XR75.

- |                       |                         |
|-----------------------|-------------------------|
| 1. Cable adjuster     | 13. Idle speed screw    |
| 2. Cap nut            | 14. Pilot air screw     |
| 3. Mixing chamber cap | 15. Inlet needle & seat |
| 4. Gaskets            | 16. Slow jet            |
| 5. Float bowl         | 17. Needle jet          |
| 6. Spring             | 18. Needle jet holder   |
| 7. Retaining clip     | 19. Float               |
| 8. Jet needle clip    | 20. Float pin           |
| 9. Jet needle         | 21. Float pivot pin     |
| 10. Throttle slide    | 22. Float lever         |
| 11. Carburetor body   | 23. Float drain plug    |

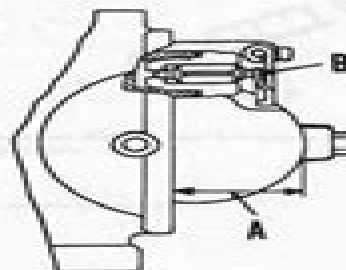


Fig. HN13-4—Float height (A) should be 21 MM with tang (B) just touching inlet needle.

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**Camilla Rothe**



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