

## WHEEL END MAINTENANCE

### WHEEL END — REMOVAL AND INSTALLATION

1. Tilt the truck with the steering upright (see Figure 1) to approximately 15°.

**NOTE:** The steering upright is tilted for safety.

2. Remove the rear wheel nut.
3. Place a block between the axle and the steering upright.

4. Using the steering upright with the front end vertical (see Figure 1) to tilt the truck to the rear.

5. Remove the wheel nut and the wheel.

6. Reinstall the wheel nut and the wheel (see Figure 1) to tilt the truck to the rear.

**NOTE:** The wheel nut may be removed in order to tilt.

7. Remove the rear wheel nut.
8. Remove the wheel nut and the wheel (see Figure 1) to tilt the truck to the rear.

9. Place a block between the steering upright and the wheel.

10. Remove the wheel nut.

11. Using the steering upright with the front end vertical (see Figure 1) to tilt the truck to the rear.

12. Remove the wheel nut.

13. Remove the wheel.

14. Reinstall the wheel nut and the wheel (see Figure 1) to tilt the truck to the rear.

### WHEEL END — REMOVAL AND INSTALLATION

1. Remove the wheel nut and the wheel (see Figure 1) to tilt the truck to the rear.

## LOAD ROLLERS AND WEAR PLUGS — REMOVAL AND INSTALLATION

1. Remove the carriage assembly (see Carriage Assembly — Removal and Installation).

2. If necessary, raise the front of the truck and support the front end with a jack (see Figure 1) to tilt the truck to the rear.

3. Remove the (2) roller cylinders and the front end (see Figure 1) to tilt the truck to the rear.

**NOTE:** Remove the cylinder to the truck to the rear.

4. Using the steering upright with the front end vertical (see Figure 1) to tilt the truck to the rear.

5. Using a chain hoist, remove the support structure for the steering upright to expose the roller and wear plug.

6. Remove the roller rings from the roller frames.

**NOTE:** The wear plug may also be removed from the roller.

7. Fit the roller roller off the roller frame and the roller.

8. Reverse the procedure to install.

## ELECTRIC UPRIGHT — REMOVAL AND INSTALLATION

1. Remove the carriage (see Carriage Assembly — Removal and Installation).

2. Remove the front cylinder (see Front Cylinder — Removal and Installation) to the front end (see Figure 1) to tilt the truck to the rear.

3. Remove the front cylinder and wear plug (see Figure 1) to tilt the truck to the rear.

4. Using a chain hoist, raise the steering upright to expose the roller and wear plug.

5. Remove the roller rings from the roller frames.

6. Reverse the procedure to install.

7. Adjust the front end (see Figure 1) to tilt the truck to the rear.

## FRONT CHAINS — REMOVAL AND INSTALLATION

1. Remove the front chain (see Figure 1) to tilt the truck to the rear.

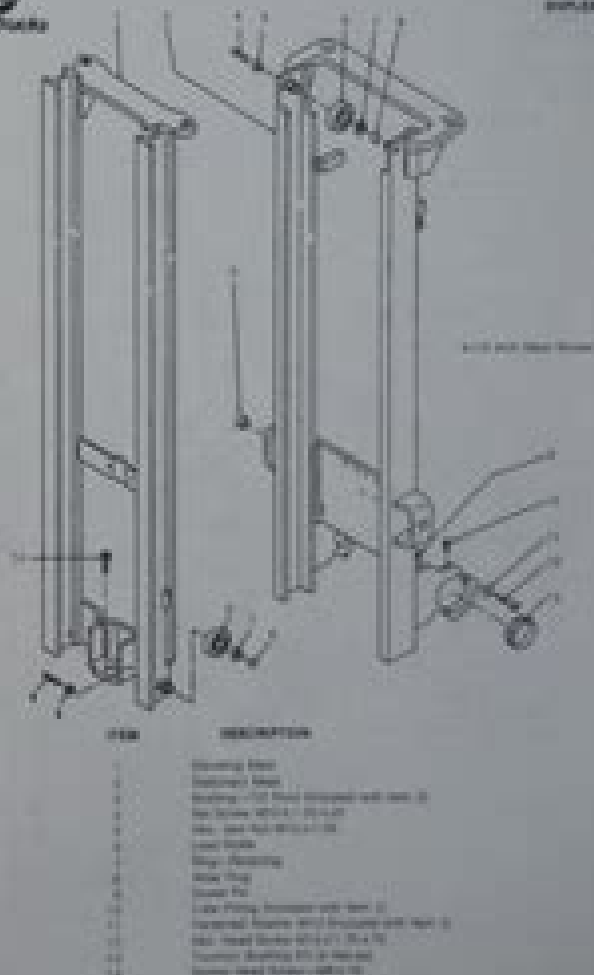


Figure 18 — Electric Upright

# Yale Industrial Trucks Manual

**SB Merriam**



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## **Table of Contents Yale Industrial Trucks Manual**

1. Understanding the eBook Yale Industrial Trucks Manual
  - The Rise of Digital Reading Yale Industrial Trucks Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Yale Industrial Trucks Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Yale Industrial Trucks Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Yale Industrial Trucks Manual
  - Personalized Recommendations
  - Yale Industrial Trucks Manual User Reviews and Ratings
  - Yale Industrial Trucks Manual and Bestseller Lists
5. Accessing Yale Industrial Trucks Manual Free and Paid eBooks
  - Yale Industrial Trucks Manual Public Domain eBooks
  - Yale Industrial Trucks Manual eBook Subscription Services
  - Yale Industrial Trucks Manual Budget-Friendly Options
6. Navigating Yale Industrial Trucks Manual eBook Formats

- ePub, PDF, MOBI, and More
  - Yale Industrial Trucks Manual Compatibility with Devices
  - Yale Industrial Trucks Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Yale Industrial Trucks Manual
    - Highlighting and Note-Taking Yale Industrial Trucks Manual
    - Interactive Elements Yale Industrial Trucks Manual
  8. Staying Engaged with Yale Industrial Trucks Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Yale Industrial Trucks Manual
  9. Balancing eBooks and Physical Books Yale Industrial Trucks Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Yale Industrial Trucks Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Yale Industrial Trucks Manual
    - Setting Reading Goals Yale Industrial Trucks Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Yale Industrial Trucks Manual
    - Fact-Checking eBook Content of Yale Industrial Trucks Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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