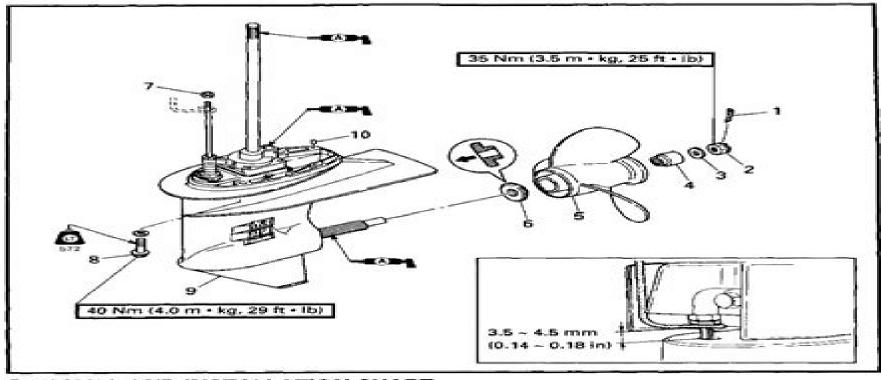
LOWER UNIT EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	LOWER UNIT REMOVAL		Follow the left "Step" for removal.
1	Cotter pin	10 10	
2	Propeller nut	7	
3	Plane washer	1 1	
4	Spacer	1 1	
5	Propeller	16 2	
6	Spacer	7	
7	Shift actuator nut		
8	Bolt (with washer)	4	10 × 35 mm
9	Lower unit	1 1	
10	Dowel pin	2	
			Reverse the removal steps for installation

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Rachel S Tattersall

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web aug 10 2023 this document can be used in any situation where a tenant needs to make a complaint to a landlord in this letter the identifying information for the tenant will be entered such as name address and telephone number then identifying details for the landlord and the leased premises will be entered as well