



SERVICE MANUAL

MODELS Z430, Z434 & T2546

FM-AM TRANSISTOR AC RADIOS USING CHASSIS 9ZT15

To the Service Technician

GENERAL

Chassis 9ZT15 incorporates a superheterodyne circuit with autodyne converters on both FM and AM bands. There are three IF stages on the FM band and two on the AM band. Diode CR101 acts as a variable load across the wavemagnet antenna, thus preventing the overload of the 1st stage. The AM diode detector CR201, is also a source of AFC voltage for both the FM and AM bands.

Power Supply	120 VAC 60 Hertz, 0.15 Amperes, 10 Watts, FM (88 thru 108 MHz) AM (540 thru 1600 KHz)
Frequency Ranges	FM (10.7 MHz) AM (455 KHz)
Intermediate Frequency	FM (10.7 MHz) AM (455 KHz)
Sensitivity	FM — Approximately 2-microvolts for 0.5 watt output AM — Approximately 80 microvolts/meter for 0.5 watt output above noise
Power Output (Undistorted)	2 Watts
Speaker	6 inch Alnico V-P.M.
Voice Coil Impedance	6.4 ohms at 400 cycles

CAUTION:

1. When adjustments are made on these chassis, a line isolation transformer (120-V input to 120-V output) is recommended in order to avoid a shock hazard. If an isolation transformer is not available, check the AC voltage between chassis and bench ground, and if there is any indication of line voltage, reverse the plug before handling the set.
2. If a power transistor is replaced the insulator between the transistor and the heat sink should also be replaced. Be certain to apply Dow Corning No. 340 heat conductive grease between the transistor and the insulator, and also between the insulator and the chassis.

Do not operate this receiver without proper speaker load.

4. Do not short out the audio output when the receiver is operating.

AUTOMATIC FREQUENCY CONTROL (AFC)

As with all high frequency oscillators, stability is important and as a feature, it is desirable to provide automatic frequency control, which is guided by voltages, directly related to oscillator frequency shift. This is accomplished by taking D.C. voltage from the Ratio Detector and feeding it back to a voltage sensitive variable capacitor (CR1). This capacitor is connected across the oscillator circuit and acts as a frequency controlling device. If the oscillator shifts frequency, it causes ratio detector unbalance and a D.C. voltage is fed back to this capacitor. Its changing capacity will automatically adjust the frequency of the oscillator circuit to compensate for the original oscillator shift. In this manner, we have continuous oscillator automatic frequency control.

The lock-in range of the AFC circuit is approximately 700KHz at 50 micro-volts. Should you desire to receive a weak FM station, within the AFC pull-in range of a strong FM station, an AFC disabling switch has been provided in the receiver circuitry. The AFC voltage is removed from the oscillator when the band switch is placed in FM position.

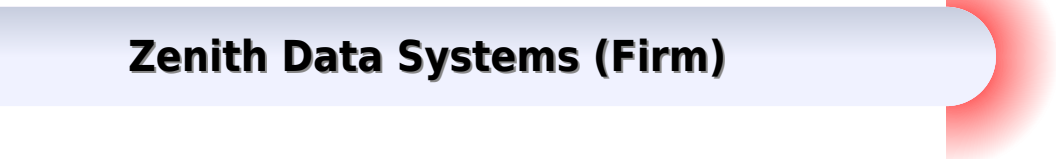
To obtain proper AFC action, place band switch in FM position and tune to the exact desired station frequency, then place the band switch in the AFC position . . . this will insure proper AFC action.

SIGNAL TRACING

A technique used in radio repair commonly known as "Screw driver testing" in which the B plus at the plate of the tube is shorted to ground to check for "clicks" in the speaker, is definitely not recommended. This practice would be comparable to shorting the collector of a transistor to ground which could damage the transistor. Standard point to point signal checking with the proper RF, IF and audio signals, should only be used.

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Zenith Data Systems (Firm)



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Table of Contents Zenith Sr3587dt Manual

1. Understanding the eBook Zenith Sr3587dt Manual
 - The Rise of Digital Reading Zenith Sr3587dt Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Zenith Sr3587dt Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Zenith Sr3587dt Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Zenith Sr3587dt Manual
 - Personalized Recommendations
 - Zenith Sr3587dt Manual User Reviews and Ratings
 - Zenith Sr3587dt Manual and Bestseller Lists
5. Accessing Zenith Sr3587dt Manual Free and Paid eBooks
 - Zenith Sr3587dt Manual Public Domain eBooks
 - Zenith Sr3587dt Manual eBook Subscription Services
 - Zenith Sr3587dt Manual Budget-Friendly Options

-
6. Navigating Zenith Sr3587dt Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Zenith Sr3587dt Manual Compatibility with Devices
 - Zenith Sr3587dt Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Zenith Sr3587dt Manual
 - Highlighting and Note-Taking Zenith Sr3587dt Manual
 - Interactive Elements Zenith Sr3587dt Manual
 8. Staying Engaged with Zenith Sr3587dt Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Zenith Sr3587dt Manual
 9. Balancing eBooks and Physical Books Zenith Sr3587dt Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Zenith Sr3587dt Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Zenith Sr3587dt Manual
 - Setting Reading Goals Zenith Sr3587dt Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Zenith Sr3587dt Manual
 - Fact-Checking eBook Content of Zenith Sr3587dt Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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web of jewish parentage rojas received a bachelor s degree in law from the university of salamanca about 1490 he later moved to talavera married practiced law and served briefly as lord mayor the first version of la celestina appeared under the title comedia de calisto y melibea 1499 and contained 16 acts a later version tragicomedia de calisto

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web it is believed that he then settled in the town of talavera de la reina where some historians believe that he was the mayor and where he also got married and had many children fernando de rojas died in 1541 in the same town sometime between the 3rd and 8th of april he was originally buried at the madre de dios convent of talavera de la

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