

10 AS 2001, 12 AS 2001, 14 AS 2001

Transmission actuator

8 Transmission actuator

Single standard version: 0000 (751 000)
Special (4-pole version): 0000 (751 001)
The 2P number listed above contains
transmission actuator, gasket and seal

CAUTION

Only work on the transmission actuator if the
ignition is off.

8.1 Removal

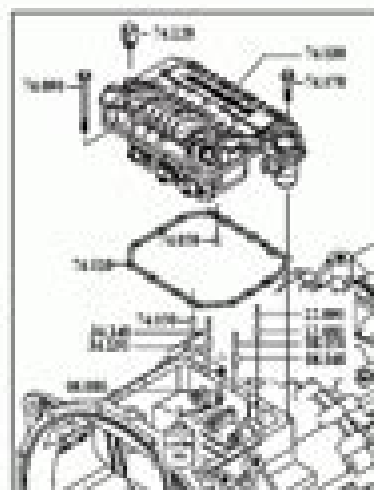
CAUTION

If vehicle-specific parts need to be removed (e.g. fuel
pump, vehicle pipe or steering pump), please contact
the vehicle manufacturer.

- 1 Disconnect the electrical plug connection on the
transmission actuator.
Remove compressed air line from transmission
actuator.
- 2 Remove seal (751 020) from transmission actuator
(751 000).
- 3 Remove 17 (00) hex bolts (751 000), 751 070 from
transmission actuator (751 000).
- 4 Remove transmission actuator from transmission
housing.
- 5 Remove the compression springs (00 000), 751 040
and 02 000 and detent pin (00 000), 751 070 and
02 000. Replace the 2 cylinders of gas (751 000) if
damaged.
- 6 Remove gasket (751 000) and clean seating face
on transmission housing and on transmission
actuator.

NOTE

A transmission actuator kit is available. This
consists of transmission actuator (751 000), gasket
(751 000) and seal (751 020).



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Transmission actuator

10 AS 2001, 12 AS 2001, 14 AS 2001

8.2 Installation

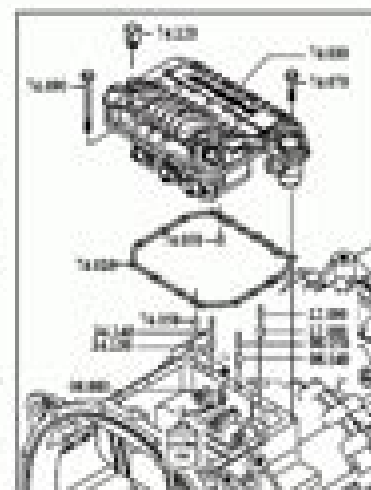
CAUTION

If the transmission actuator is changed, the following
should be used:

- 1 Re-program the transmission actuator.
- 2 Transfer vehicle parameters from removed trans-
mission actuator or recollect them.
- 3 Transfer the position (installation dimension)
of the phase code from the removed transmission
actuator to the actuator to be installed.
- 4 If the ball pin is changed, use detent of ball pin
(00 000) with location no. 002. Tighten ball pin to
23 Nm.
- 5 Place new gasket (751 000) on transmission
housing.
- 6 Remove detent pin (00 000), 751 070 and 02 000
and compression springs (00 000), 751 040 and
02 000.
- 7 Reinstall transmission actuator (751 000). When fitting,
ensure that the piston ends of the transmission
actuator match on the shaft ends of the transmission.
- 8 Tighten 17 (00) hex bolts (751 000) and 17 (00) hex
bolts (751 070) to 33 Nm.
- 9 Tighten seal (751 020) to 33 Nm.
- 10 Connect air line to pressure bearing valve of
transmission actuator.
- 11 Reconnect transmission and vehicle wiring
harness. If this is not done, the direction of
travel cannot be controlled.

NOTE

The diagnosis device to check transmission
actuator before the vehicle-specific parts are
refitted.



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Warning when changing transmission actuator:
Replace old pressure valve with new generation
code 074 021 code 0000 (751 040) (20 psi) or
code 074 020 code 0000 (751 041) (10 psi).
The GSP direct compression spring (751 040)
(751 041) or 751 040 must always be replaced with
(751 041) 751 040 (approx. 0.1 mm longer).



Zf Transmatic Manual For Trucks

Paul A. C. Sleigh



Zf Transmatic Manual For Trucks:

Automotive Transmissions Harald Naunheimer, Bernd Bertsche, Joachim Ryborz, Wolfgang Novak, 2010-11-09 This book gives a full account of the development process for automotive transmissions Main topics Overview of the traffic vehicle transmission system Mediating the power flow in vehicles Selecting the ratios Vehicle transmission systems basic design principles Typical designs of vehicle transmissions Layout and design of important components e g gearshifting mechanisms moving off elements pumps retarders Transmission control units Product development process Manufacturing technology of vehicle transmissions Reliability and testing The book covers manual automated manual and automatic transmissions as well as continuously variable transmissions and hybrid drives for passenger cars and commercial vehicles Furthermore final drives power take offs and transfer gearboxes for 4 WD vehicles are considered Since the release of the first edition in 1999 there have been a lot of changes in the field of vehicles and transmissions About 40% of the second edition s content is new or revised with new data *Automotive News* ,1980-10 **Vehicle Noise and Vibration** Institution of Mechanical Engineers (Great Britain). Automobile Division,1984 **Major Companies of Europe 1993/94** R. M. Whiteside,A. Wilson,S. Blackburn,S. E. Hörnig,C. P. Wilson,2012-12-06 Guide to the Volumes 1 in addition three indexes are provided in Volumes 1 authoritative detail vital information on over 6500 of the largest and 3 on coloured paper at the back of the books and two companies in Western Europe indexes in the case of Volume 2 MAJOR COMPANIES OF EUROPE 1993 94 Volumes 1 The alphabetical index to companies throughout the 2 contain many of the largest companies in the world The Continental EC lists all companies having entries in Volume 1 area covered by these volumes the European Community in alphabetical order irrespective of their main country of represents a rich consumer market of over 320 million people operation Over one third of the world s imports and exports are channelled through the EC The Community represents the The alphabetical index in Volume 1 to companies within each world s largest integrated market **The Commercial Motor** ,1979

Nutzfahrzeugtechnik Erich Hoepke, Stefan Breuer, 2016-09-15 Dieses Werk behandelt die Nutzfahrzeugtechnik die durch die unterschiedlichsten Aufgaben die Nutzfahrzeuge übernehmen müssen ein weites Themenfeld umfasst Bei der Entwicklung eines solchen Fahrzeuges muss berücksichtigt werden dass es gleichzeitig zum Langstrecken Gütertransport oder zur Straßenreinigung eingesetzt werden wird Bei der Umsetzung von technischen Lösungen müssen rechtliche Restriktionen und ökonomische Anforderungen umgesetzt werden Diesem Themenfeld möchte das Buch gerecht werden indem es über die rechtlichen Grundlagen die Fahrphysik die Fahrgestell und Aufbaukonstruktion sowie die Antriebstechnik informiert Auch die Elektronik spielt durch die wachsende Anzahl von Fahrerassistenzsystemen ebenso wie die Motor und Getriebesteuerung eine wichtige Rolle Besonders hervorzuheben ist die Nutzfahrzeugaerodynamik welche hier intensiv behandelt wird da sie im Zuge der CO2 Diskussion einen wertvollen Beitrag leisten kann Dabei steht das Verständnis des Gesamtfahrzeugs im Vordergrund Der Leser wird nach der Lektüre das Zusammenspiel von Einsatzzweck gesetzlichen Vorgaben Fahrphysik und

den daraus folgenden Nutzfahrzeugkomponenten verstehen und auf dieser Basis Entscheidungen treffen können

Produktivität und Verfügbarkeit ... durch Kooperation steigern Joachim Milberg, 1999 *Diesel & Gas Turbine Catalog*, 1990 **Annual Transportation Convention**, 1983 *Major Companies of Europe*, 1998 Graham & Whiteside, 1998-09 **Automatic and Semi-automatic Gearboxes for Heavy Commercial Vehicles**, 1978

Nutzfahrzeugtechnik Wolfgang Appel, Hermann Brähler, Ulrich Dahlhaus, Thomas Esch, Stephan Kopp, Bernd Rhein, 2009-01-04 Nutzfahrzeugtechnik stellt in der Systematik eines Grundlagenfachbuchs alle wesentlichen Komponenten und Bauarten vor klassische Konstruktionslehre zeitlos gültige Fahrmechanik und Thermodynamik sowie neueste Entwicklungen im Motoren und Fahrzeugbau bis hin zum elektronischen Fahrzeugmanagement Die vollständige Neubearbeitung der Fahrdynamik insbesondere die dynamischen Wechselwirkungen bei der Aerodynamik kennzeichnen die Bearbeitung der 5. Auflage Major Companies of Europe 1990/91 R. M. Whiteside, A. Wilson, S. E. Hörnig, C. P. Wilson, S. Blackburn, 2012-12-06 Graham Trotman a member of the Kluwer Academic VOLUMES 1 2 Publishers Group is one of Europe's leading publishers of MAJOR COMPANIES OF EUROPE 1990 91 Volume 1 business information and publishes company reference containing full information on over 4000 of the top annuals on other parts of the world as follows companies In the European Economic Community excluding the UK nearly 1500 companies of which are MAJOR COMPANIES OF THE ARAB WORLD covered in Volume 2 Volume 3 covers nearly 1100 of the MAJOR COMPANIES OF THE FAR EAST AUSTRALASIA top companies within Western Europe but outside the MAJOR COMPANIES OF THE U S A European Economic Community Altogether the three volumes of MAJOR COMPANIES OF EUROPE now Please send for a free complete catalogue of the provide in authoritative detail vital information on over company's books on business management techniques 6600 of the largest companies in Western Europe business law finance banking export markets oil technology energy resources pollution control and a MAJOR COMPANIES OF EUROPE 1990 91 Volumes 1 number of other subject areas to The Editor Major 2 contain many of the largest companies in the world The Companies of Europe Graham Trotman Ltd Sterling area covered by these volumes the European Economic House 66 Wilton Road London SW1V 1DE **MIRA automobile abstracts** Motor Industry Research Association, 1981 **The Top 5000 Global Companies**, 1999 **Nutzfahrzeugtechnik** Hermann Brähler, Jochen Gräfenstein, Wolfgang Appel, Ulrich Dahlhaus, Thomas Esch, 2013-03-09 Das Fehlen eines Buches über Nutzfahrzeuge mittlerer und schwerer Bauart und deren funktionstechnische Besonderheiten machte es notwendig diese lange bestehende Lücke zu schließen Das Nutzfahrzeug hat Freunde weil es technisch auf höchstem Niveau arbeitet und Transportleistungen erbringt die kein anderer Verkehrsträger übernehmen kann Andererseits wurde es ein Politikum Informationen und Wissensvermittlung aus verschiedenen Quellen werden zum Ausgleich und zu sachlicher Diskussion beitragen Neben klassischer Konstruktionslehre und der zeitlos gültigen Fahrmechanik und Thermodynamik werden neueste Entwicklungen im Motoren und Fahrzeugbau behandelt Da diese immer mehr durch gesetzliche Vorgaben beeinflusst sind

wird auch auf rechtliche Grundlagen Vorschriften und Normen eingegangen Natürlich kann alles bei der raschen Entwicklung auf allen Gebieten nur eine Momentaufnahme sein Die Elektronik spielt eine wesentliche Rolle im heutigen Motorenbau denn nur durch ein Motormanagement sind die gesetzlichen Vorgaben für gasförmige und feste Emissionen zu senken und darüber hinaus sorgt ein Fahrzeugmanagement für das optimale Zusammenwirken aller Komponenten im Antriebsstrang im Interesse eines wirtschaftlichen und umweltfreundlichen Betriebes Erwähnt sei nur dass die Peripherie eines Motors oft mehr Raum beansprucht als der Motor selbst und auch ebenso aufwendige Entwicklungs- und Konstruktionsarbeit erfordert Die normalerweise kaum bekannten und unscheinbaren Radialwellendichtringe tragen wesentlich zum störungsfreien Betrieb bei Selbst hier hilft die Elektronik Einzug der Dichtungssysteme auch die Funktion eines Drehzahlsensors im Rahmen des Fahrzeugmanagements übernehmen können

The European Automotive Components Industry Paul A. C. Sleight, 1991 *Automotive Daily News*, 1981 Metro, 2001 **BMW, Peugeot, Ford ZF 4 HP-22 Techtran Manual**, 1997

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