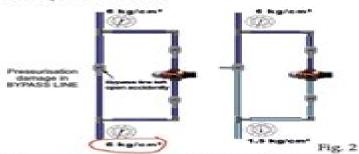


1. PIPING ARRANGEMENT

A) It is essential to provide a stop valve (Ball Valve) in the down take line-before the PRV so that water supply can be out off when the PRV is under repair / maintenance.





B) Many a times it is seen that a bypass arrangement is provided with a throttle valve (stop valve) which can be used when PRV is under maintenance. But there is risk that the bypass line can be left 'open' accidentally, as a result the outlet pressure will be high (defying the entire purpose of the PRV). With Varier models like VL (having cartridge internals) the repair/ replacement is very quick and downtime is very less. Hence bypass system can be avoided.

 C) Installation - W3 models are suitable for use in horizontal or vertical or inclined pipeline.

The VL can be installed anywhere where outlet pressure is to be set atlower values like 0.5 or 1 Kg/cm² (range is 0.5 to 2.0 Kg/cm²). It is more commonly (to be) used in vertical gravity – fed downtake lines having 5 or more branches.

Foll are tips for PRV positioning and pressure setting of VL which can be generally followed when consultants instructions are not there.

The VL should be installed before the 1" Branch is drawn out (usually where access is easy.) Usually a norm of restricting water pressure (at any fitting/point of use) to 2.4 Kg/ om'ls followed by Municipal Corporation. Hence pressure on PRV should be adjusted accordingly. As an eg. If there are 6 branches per downtake line then pressure at PRV installed before 1" branch should be about 0.5 Kg/ om'. So that at last branch i.e.6" branch pressure would be 0.5 + 1.5 = 2.2 Kg/ om' (assuming a floor height of 3 mtrs.)

Note: Every 1 meter of water column will add pressure by 0.1 Kg/ cm/. Thus at a branch which is 15 meters below the PRV the pressure.

Will gain by 1.5 Kg/ cm/ over the PRV outlet Pressure.

2. INSTALLATION:

A) Thoroughly clean or flush out piping system to remove any foreign material etc. otherwise it could cause damage to sealing surfaces during valve operations.

B) Piping should be properly aligned and supported to reduce undue mechanical loading on the end connections.

C) Verify that the space available is adequate to allow the PRV to be installed and to be operated, comfortably.

D) Insufficient clearance for removal of the Fitter cap or Bonnet (black) may cause difficulty in opening valve for maintenance in future. Also sufficient clearance should be allowed for threaded valves to rotate on it's axis during installation.

E) Install pressure reducing valve.

Check that arrow is in flow direction, (indicated by arrow on valve body)

Ideally install in horizontal pipe work with strainer bowl downwards. If not, then VL model can be installed in vertical lines also.
Install without tension of bending stresses.

F) End Connection: - Check condition of threads on mating pipe. Apply compound for fixing valve to the male end of joint usually the pipe only (in case of W3-M1 male threaded PRV's apply compound on PRV thread.). This will prevent compound from entering the internals of PRV.

G) Though VL PRV'S can be installed in any position. It is easier to collect & remove dirt when put in horizontal line.

Note: Remove PRV whilst making soldered connections to avoid high temperatures damaging important internal working components.

H) PRV is now ready for use.

Post - installation Procedures

After installation, the line should be cleaned by flushing to remove any foreign material.

With the line pressurized, check the valve end connections for any leaks. The packing may have to be tightened to stop packing

leakage/ sweating at the system pressure.

Vl User Manual

United States Naval Observatory

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Index of USACERL Publications, October 1984 - December 1990, 1991 **Index of USACERL Publications. October 1984 - September 1992** ,1992 Advanced Topics in Forensic DNA Typing: Interpretation John M. Butler, 2014-07-28 Advanced Topics in Forensic DNA Typing Interpretation builds upon the previous two editions of John Butler's internationally acclaimed Forensic DNA Typing textbook with forensic DNA analysts as its primary audience Intended as a third edition companion to the Fundamentals of Forensic DNA Typing volume published in 2010 and Advanced Topics in Forensic DNA Typing Methodology published in 2012 this book contains 16 chapters with 4 appendices providing up to date coverage of essential topics in this important field Over 80 % of the content of this book is new compared to previous editions Provides forensic DNA analysts coverage of the crucial topic of DNA mixture interpretation and statistical analysis of DNA evidence Worked mixture examples illustrate the impact of different statistical approaches for reporting results Includes allele frequencies for 24 commonly used autosomal STR loci the revised Quality Assurance Standards which Handbook of Optomechanical Engineering Anees Ahmad, 2018-12-07 Good optical went into effect September 2011 design is not in itself adequate for optimum performance of optical systems The mechanical design of the optics and associated support structures is every bit as important as the optics themselves Optomechanical engineering plays an increasingly important role in the success of new laser systems space telescopes and instruments biomedical and optical communication equipment imaging entertainment systems and more This is the first handbook on the subject of optomechanical engineering a subject that has become very important in the area of optics during the last decade Covering all major aspects of optomechanical engineering from conceptual design to fabrication and integration of complex optical systems this handbook is comprehensive. The practical information within is ideal for optical and optomechanical engineers and scientists involved in the design development and integration of modern optical systems for commercial space and military applications Charts tables figures and photos augment this already impressive handbook The text consists of ten chapters each authored by a world renowned expert This unique collaboration makes the Handbook a comprehensive source of cutting edge information and research in the important field of optomechanical engineering Some of the current research trends that are covered include Shock and Vibration Computer Programs Barbara Pilkey, 1975 User's Memo ,1979

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