



Tighten the installation tool's guide sleeve against the rear axle casing. Have a drill in the guide sleeve hole when tightening.

29



Smear the cylindrical surface of the rear axle casing with sealing agent.

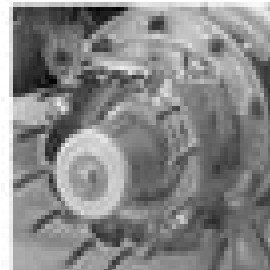
Part number: 277617

30



Place the hub on the end of the rear axle. Use a trrolley yolk to support the hub to ensure that the wear ring is not wrongly fitted in the sealing ring and dust seal.

31

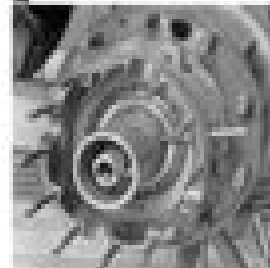


Place the spacer sleeve, spacer ring, shims and roller bearing on the shaft and

secure on the tool's installation sleeve and press the hub into position. Check that the protective plate fits properly.

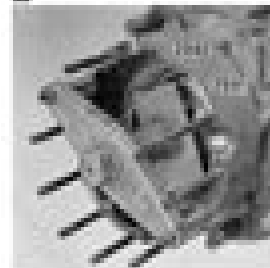
Special tools: 3052/345

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Remove the installation sleeve. Remove the guide sleeve with the help of a drill. Push in the installation tool and press it down at the same time. Remove the tool.

33



Apply activation fluid to the threads on the rear axle casing and allow the fluid to evaporate. Then apply lock fluid.

Volvo Fh16 Repair Manual

PETROGAV INTERNATIONAL

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Petrogav International text.

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