

Service procedures

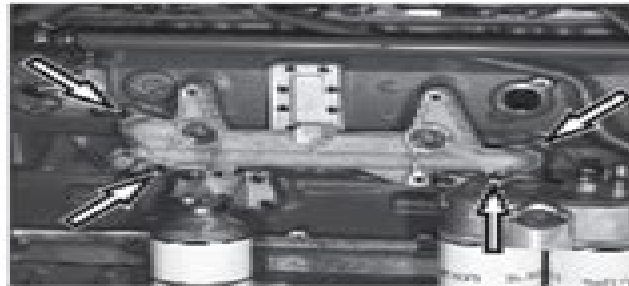
The engine must always be washed before repairs are started

Engine fixture, attaching

Special tools: 998-6485, 999-6962

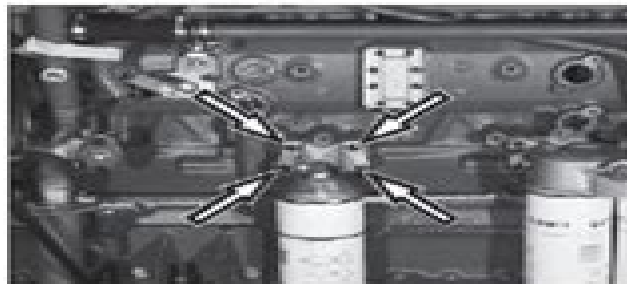
1 Remove the oil cooler as shown in "oil cooler, replacing".

2



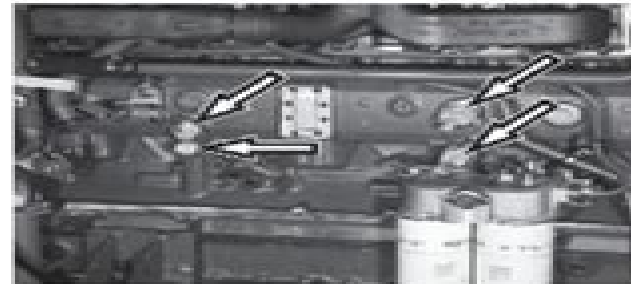
Remove the spacer plate (four screws).

3



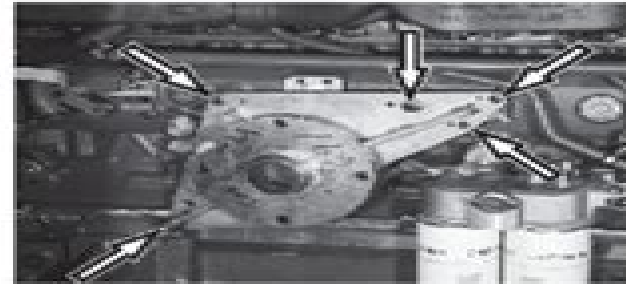
Remove the bypass filter and bracket (four screws).

4



Cover the holes with rags or equivalent to prevent dirt or foreign matter from entering the engine.

5



Mount the engine fixture on the engine.

6



Lift the engine in place and secure it with screws and nuts in the holes on the assembly stand (four).

Volvo 1630 Ge Engine Workshop Manuals

John Harold Haynes, P. G. Strasman



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