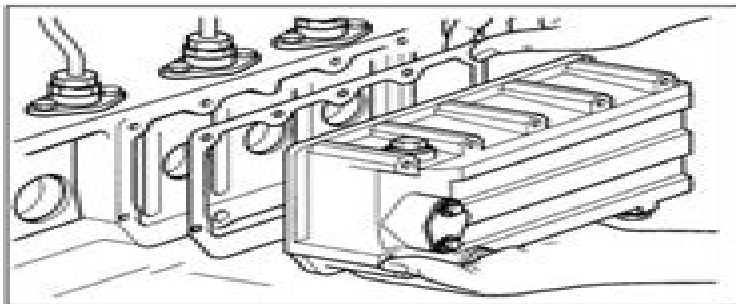
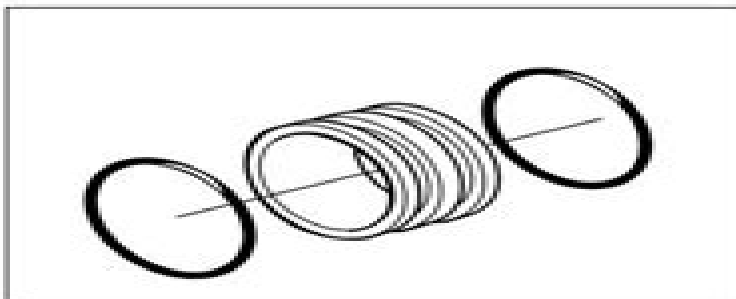


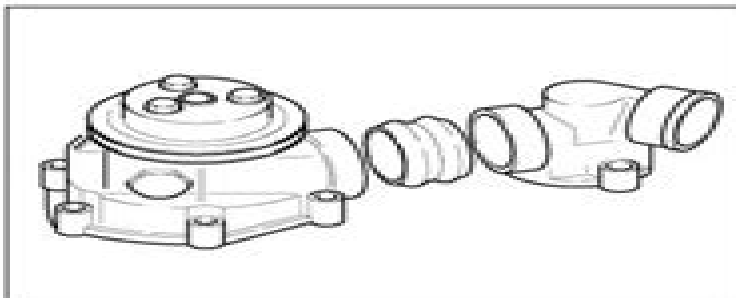
**Oil cooler**

103. Fit the oil cooler with a new gasket.
Tighten the screws to **21 ±2 Nm**
(15.5 ±1.5 lbf ft).

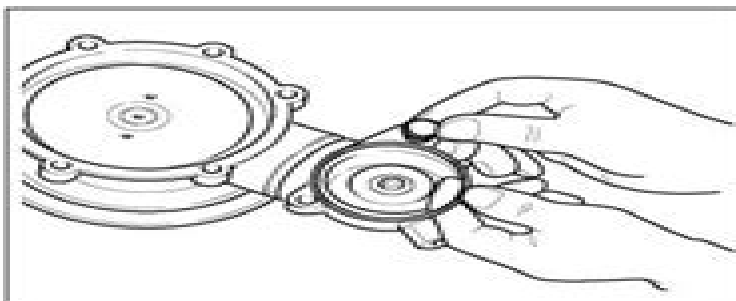
**Coolant pump**

104. Fit the O-rings to the intermediate pipe.

NOTE! To make it easier to fit, put some lubricant (part no 1 141 699) on the O-rings.



105. Press the intermediate pipe into the thermostat housing and coolant pump.



106. Fit the O-ring into the thermostat housing.

NOTE! To make it easier to fit, put some lubricant (part no 1 141 699) on the O-rings.

Volvo Penta Tad520ge Service Manual

Volvo Penta (Firm)



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