



TYPE SN 40 - 45 - 50 CENTER LATHES

The machines are intended for turning work in single production as well as in multiple production in small batches. Their universal applicability is increased by numerous attachments and accessories available as optional equipment.

DESCRIPTION :

The headstock spindle is driven from the gear box by a coupling with internal dogs so that it is not subjected to any bending stress. It runs, in front, in a self-aligning two-row roller bearing, in the rear in two single-row ball bearings which permit the radial and axial clearance to be adjusted.

The end of the spindle is provided with a spindle with a short centering taper and bayonet lock affords easy exchange of the driving or clamping elements.

The multi-plate clutch of the gear box transmits the torque from the drive shaft and serves for reversing the spindle.

The thread box is designed universally for metric and inch threads. Only module threads and Diametral Pitch threads are cut with a second set of change gears.

The apron box is provided with an automatic disengagement of feeds in the event of overload or when the carriage strikes a positive stop. The direction of the longitudinal as well as transverse feeds is controlled by a directional lever. The lead screw and longitudinal or cross feed are mutually interlocked against simultaneous engagement.

The bed has a gap and a removable bridge. The front guideway of the bed has a trapezoidal cross section, the rear one a rectangular one. The guideways are protected against damage by covers.

The electric motor is accommodated, together with the switchboard, in the front leg.

Tos Sn50 Lathe Service Manual

Jones & Lamson Machine Company



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