

Triumph

and then the lead can easily be removed.

5. Remove the rotor.
6. Remove the rotor key and distance piece.

7. Remove the clutch hub securing nut and cup.

NOTE: Machines prior to serial no. H49833 have a tab washer and a different cup washer, rather than the self-locking securing nut.

8. Screw the body of extractor no. Z13 into the clutch hub until it bottoms, then tighten the center bolt until the hub is released.



Removing the clutch housing

9. Assemble extractor no. Z151 and D662/3 on the engine sprocket and tighten its center bolt until the engine sprocket is released.

10. Withdraw the engine sprocket, clutch hub, and primary chain together.

11. Remove the transmission mainshaft key and check the oil seal for leakage.

INSPECTION

1. Inspect the clutch shock absorber for worn rubbers or punctures. They can be removed by prying them out, small rubbers first. Replace as necessary. When reassembling, apply thread-locking compound to the cover plate securing screws.

2. First thoroughly clean the primary chain then check it for wear by scribing two marks on a flat surface 12 in. apart, and centering two pivot pins at the scribe marks. Fully compressed, the chain link pivot should line up with the marks; fully stretched, it should not extend more than ¼ in. beyond the marks.

3. Check the fit between the shock absorber spider and the clutch hub splines. The spider should be a push fit on the clutch hub, with no radial movement.

4. Check the fit of the engine sprocket on the crankshaft in the same manner. There should be no radial movement.

5. Check the clutch hub bearing diameter, rollers, and clutch sprocket bearing. Replace any bearing rollers that are pitted or worn. See specifications.

6. Make sure the shock absorber spider is a good fit in the inner and outer



Installing clutch hub rubbers

retaining plates, and that the arms have not excessively scored the inner surface of the retaining plates.

ASSEMBLY

1. Grease the clutch hub and install the thrust washer and twenty of the correct rollers. Do not use ¼ in. x ¼ in. rollers.

2. Position the hub and press the shock absorber, complete with the three threaded pins, on the hub.

3. Install a new tapered distance collar behind the engine sprocket, with the taper toward the crankshaft main bearing and oil seal.

4. Install the transmission mainshaft key and tap the clutch hub onto its taper.

5. Lubricate the primary chain and lay it over the clutch sprocket.

6. Wrap the chain around the engine sprocket, then position the sprocket on the crankshaft.

7. Place clutch locking tool Z13 in the clutch plate housing, then install the cup washer and self-locking nut. Torque the nut to specifications.

NOTE: On machines before serial no. H49833, install the tab washer with the long tab in the hole in the shock absorber spider, install the securing nut and bend a tab to lock the nut.

8. Install the alternator rotor, making sure that the key or locating peg is correctly positioned.

9. Install the alternator stator. Put a 0.008 in. (0.2 mm) feeler gauge between each stator pole and the rotor. Turn over the engine to make sure that the rotor and stator do not touch.

Transmission Countershaft Sprocket

REMOVAL AND INSTALLATION

1. Disassemble the clutch and primary drive as previously described. Remove the sprocket cover.

2. Bend back the tab washer and, while holding the rear brake, remove the sprocket securing nut.

3. Slide off the final drive chain and remove the countershaft sprocket.

4. Make sure the oil seal is in good condition, then lubricate the ground boss

of the new sprocket and position it on the transmission mainshaft.

5. Replace the tab washer, screw on the securing nut finger-tight, then, with the chain in place, tighten the nut to torque specifications.

6. Oil the bushing that protrudes from the mainshaft high gear and install the sprocket cover with a new paper gasket.

7. The remainder of installation is a reversal of the removal procedure.

Clutch and Shifter Operating Mechanisms

DISASSEMBLY

1. Remove the right exhaust header pipe and footrest.

2. Drain the gearbox oil.

3. Disconnect the clutch cable from the actuating lever.

4. Remove the two nuts and four recessed screws that secure the gearbox outer cover. Remove the kick-starter.

5. Hold the gearshift lever in one hand, then tap the cover with a soft-faced mallet until it is free to be removed.

6. Unscrew the two nuts inside the gearbox outer cover and remove the shifter return springs complete with the thrust buttons and distance pieces.



Clutch operating mechanism

7. Unscrew the countersunk screw that secures the clutch operating mechanism and withdraw the assembly.

8. Remove the shifter lever pinch bolt, remove the lever, and then withdraw the shaft from the cover.

9. Remove the cotter pin from the clutch operating shaft. This will release the clutch operating balls.

10. Remove the two cotter pins and disconnect the plungers and springs from the shifter quadrant.

11. If the shifter spindle bushing requires replacement, heat the outer cover to 100°C and drive it out with a suitable, shouldered drift. Drive in the new bushing before the cover has a chance to cool.



Clutch mechanism installed

Triumph Motorcycle 1963 1970 650cc Repair And Service Manual

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American Book Publishing Record Cumulative, 1950-1977 R.R. Bowker Company. Department of Bibliography, 1978

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Triumph 650 & 750 Twins Jeff Clew,1973

Cars & Parts ,1977

Triumph 650 and 750 Twins Owners Workshop

Manual Jeff Clew,Chris Rogers,1981

TRIUMPH 650cc UNIT CONSTRUCTION TWINS 1963-1970 WORKSHOP

MANUAL Floyd Clymer,2022-08-12 240 pages and more than 250 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0883 0889 The original 1963 through 1968 workshop manual part number 99 0883 was subsequently updated with the addition of a 1969 through 1970 manual part number 99 0889 Ultimately both manuals were merged by the factory into a single combined manual part number 99 0883 0889 This combination resulted in a comprehensive workshop manual for the entire line of UK and USA 650cc unit construction twins produced from 1963 through 1970 However as this publication is a combination of two separate workshop manuals some of the pages are duplicated Fortunately they occur sequentially and while one will be for the earlier models the other will apply to the later models and the reader is encouraged to exercise care in selecting the appropriate page from those duplications Please understand that this is how the factory dealt with the minor differences within this manual Unfortunately the distinction between earlier and later models is not very well defined For example depending upon the model the change from 6 to 12 volt electrics was spread over a 3 year period 1964 66 However a fairly significant change occurred in 1968 with the introduction of Amal Concentric carburetors and a twin leading shoe front brake Therefore 1968 is often incorrectly regarded as a demarcation point between early and late models but unfortunately it is not totally accurate There were a number of running changes made throughout the 8 year production run of these models and the way the factory identifies the point where those changes took place is by referencing engine numbers within each individual section of this manual Consequently it is important to note with regard to any maintenance and repair instructions and also the specifications in the General Data GD section that wherever engine numbers are stated the data will be specific to that particular series Therefore the reader is encouraged to read the entire section prior to commencing any work paying close attention to the engine number sub sections Owners of the 650cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 650cc manuals that have recently flooded the marketplace However the combination manual 99 0883 0889 is the most comprehensive manual for the

entire line of UK and USA 650cc Unit Construction twins produced from 1963 through 1970 and covers all DU101 through DU90282 plus the later 1969 through 1970 alpha numeric series engines however it is somewhat scarce and difficult to find In addition many of the changes made during the production run would necessitate the use of both the individual manuals However those changes are combined in their entirety in the 99 0883 0889 manual and we are pleased to offer this reprint as a service to all 650cc Unit Construction owners The years and models covered are Thunderbird 6T 1963 1966 Trophy TR6 1963 1970 TR6R 1966 1970 TR6C 1966 1967 Bonneville T120 1963 1970 T120R 1963 1970 T120C 1963 1965 Thruxton 1965 TT 1964 1967

Clymer Vintage British Street Bikes: BSA, Norton, Triumph Repair Manual Penton Staff, 1993-04-01

With the help of the Clymer Vintage British Street Bikes BSA Norton Triumph Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific models covered by this manual are BSA 500cc Unit Twins 1963 1972 BSA 650cc Unit Twins 1963 1972 Norton 750cc Commando 1969 1975 Norton 850cc Commando 1969 1975 Triumph 500cc Twins 1963 1979 Triumph 750cc Twins 1963 1979

Triumph Motorcycles Illustrated Workshop Manual 1945-1955 Floyd Clymer, 2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV

Triumph 650 and 750 2 Valve Twins Owners Workshop Manual Jeff Clew,1990 *SERVICE AND MAINTENANCE*
MANUAL TRIUMPH MOTORCYCLES 1935-1949 BROWN F.T & DAVIES A. C.,2009 **Triumph Motorcycles Illustrated**
Workshop Manual 1937-1951 Floyd Clymer,2007-01-01 1935 to 1939 MODELS An Illustrated Workshop Manual Covering
 Pre War Triumph Twin And Single Cylinder Motorcycles From 1935 To 1939 After the outbreak of war in September 1939 all
 of the Triumph motorcycles constructed were destined for military use civilian production did not resume again until 1946
 This is a faithful reproduction of the 1939 Floyd Clymer E T Brown Workshop Manual originally published in the US in 1947
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 Following Engines Single Cylinder 250cc OHV 350cc SV 350cc OHV 500cc SV 500cc OHV 550cc SV and 600cc SV Twin
 Cylinder 500cc OHV and 650cc OHV **Triumph TR7 Service and Repair Manual** John Harold Haynes,Peter
 Ward,2014-06 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine
 maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do
 the work **TRIUMPH 1956-1962 PRE-UNIT 650cc & 500cc TWINS - FACTORY MANUAL No.17** Floyd
 Clymer,2024-01-17 192 pages and more than 70 illustrations and charts size 6 625 x 10 25 inches This publication is a
 faithful reproduction of the Triumph Factory Manual No 17 for the 1956 to 1962 pre unit 650cc and 500cc twins The original
 manual states From Engine No 0945 and D101 September 1956 Onwards the later reprint of this same manual states 1956 to
 1962 inclusive which would include the 650cc and 500cc pre unit swing arm twins built between September 1956 and August
 1962 These would be the final pre unit model years ending with the introduction of the unit construction models identified by
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 which was ultimately reprinted without modifications under part number 99 0837 ISBN 9781588502872 It includes coverage
 for the last of the pre unit swing arm only 650cc and 500cc models from September 1956 up to August 1962 1963 1970 UNIT

CONSTRUCTION MANUALS Manuals for these models commenced with the publication of a large format 81 2 x 11 3 ring bound manual part number 99 0883 that covered the 1963 September 1962 through the 1968 unit construction models The 99 0883 manual was subsequently updated by the publication of part number 99 0889 which was unique to the 1969 and 1970 models Ultimately both of these manuals were merged under part number 99 0883 0889 ISBN 9781588502667 as a single manual covering the 1963 through 1970 models Unfortunately owners of pre 1970 Triumph motorcycles are subjected to considerable confusion surrounding the appropriate selection from the multitude of originals and reprints of the various manuals that have recently flooded the online marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years

TRIUMPH 1945-1955 PRE-UNIT 650cc, 500cc & 350cc TWINS - FACTORY MANUAL No.11 ,2023-12-25 212 pages and more than 85 illustrations and charts size 6 625 x 10 25 inches This publication is a faithful reproduction of the Triumph Factory Manual No 11 for the 1945 to 1955 pre unit 650cc 500cc and 350cc twins This manual covers the rigid frame sprung hub and swing arm models constructed from 1945 through 1955 it also includes a supplement for the 1945 1951 Triumph 3T Owners of these earlier models should be aware that when the later 1956 to 1962 continuation manual No 17 was published the data for the sprung hub and 3T models was deleted Owners of the later 650cc and 500cc pre unit models are directed to Triumph Factory Manual No 17 ISBN 9781588502872 which covers the September 1956 through August 1962 models Owners of the unit construction 650cc and 500cc twins from 1963 through 1970 require the Triumph Factory Manual ISBN 9781588502667 THE VARIOUS 1945 to 1970 650cc 500cc MANUALS EXPLAINED 1945 1962 PRE UNIT MANUALS The original small format 51 2 x 81 2 stapled booklet style Manual No 11 covered the 1945 to 1955 rigid frame sprung hub and swing arm twins and remained in print under part number 99 0836 ISBN 9781588502865 through the mid 1960 s Manual No 11 was superseded by Manual No 17 Ref 800 62 which was ultimately reprinted without modifications under part number 99 0837 ISBN 9781588502872 It includes coverage for the last of the pre unit swing arm only 650cc and 500cc models from September 1956 up to August 1962 1963 1970 UNIT CONSTRUCTION MANUALS Manuals for these models commenced with the publication of a large format 81 2 x 11 3 ring bound manual part number 99 0883 that covered the 1963 September 1962 through the 1968 unit construction models The 99 0883 manual was subsequently updated by the publication of part number 99 0889 which was unique to the 1969 and 1970 models Ultimately both of these manuals were merged under part number 99 0883 0889 ISBN 9781588502667 as a single manual covering the 1963 through 1970 models Unfortunately owners of pre 1970 Triumph motorcycles are subjected to considerable confusion surrounding the appropriate

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Table of Contents Triumph Motorcycle 1963 1970 650cc Repair And Service Manual

1. Understanding the eBook Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - The Rise of Digital Reading Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Personalized Recommendations
 - Triumph Motorcycle 1963 1970 650cc Repair And Service Manual User Reviews and Ratings

- Triumph Motorcycle 1963 1970 650cc Repair And Service Manual and Bestseller Lists
- 5. Accessing Triumph Motorcycle 1963 1970 650cc Repair And Service Manual Free and Paid eBooks
 - Triumph Motorcycle 1963 1970 650cc Repair And Service Manual Public Domain eBooks
 - Triumph Motorcycle 1963 1970 650cc Repair And Service Manual eBook Subscription Services
 - Triumph Motorcycle 1963 1970 650cc Repair And Service Manual Budget-Friendly Options
- 6. Navigating Triumph Motorcycle 1963 1970 650cc Repair And Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Triumph Motorcycle 1963 1970 650cc Repair And Service Manual Compatibility with Devices
 - Triumph Motorcycle 1963 1970 650cc Repair And Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Highlighting and Note-Taking Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Interactive Elements Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
- 8. Staying Engaged with Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
- 9. Balancing eBooks and Physical Books Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Setting Reading Goals Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Fact-Checking eBook Content of Triumph Motorcycle 1963 1970 650cc Repair And Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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