Triumph

and then the lead can easily be removed.

5. Hemove the rotor.

6. Remove the rotor key and distance

Remove the clutch hub securing nut and cup.

NOTE: Machines prior to serial no. H49833 have a tab washer and a different cup washer, rather than the selflocking securing mut.

locking securing out.

8. Screw the body of extractor no.

Z13 into the clutch hub until it bottoms,
then tighten the center bolt until the hub
is released.



Demoving the clutch bearing

 Assemble extractor no. Z151 and D662/3 on the engine sprocket and tighten its center bolt until the engine sprocket is released.
 Withdraw the engine sprocket,

10. Withdraw the engine sprocest, clutch hub, and primary chain together.

 Remove the transmission mainshaft key and check the oil seal for leakage.

IMSPECTION

 Inspect the clutch shock absorber for worn rubbers or punctures. They can be removed by prying them out, small rubbers first. Replace as necessary. When reassembling, apply thread-locking comround to the cover plate securing screws.

pound to the cover plate securing screws.

2. First thoroughly clean the primary chain then check it for wear by scribing two marks on a flat surface 12 in. apart, and centering two pivot pins at the scribe marks. Fully compressed, the chain link pivot should line up with the marks; fully stretched, it should not extend more than % in. beyond the marks.

Check the fit between the shock absorber spider and the clutch hub splines.
 The spider should be a push fit on the clutch hub, with no radial movement.
 Check the fit of the engine specific

 Check the fit of the engine specifies on the crankshaft in the same manner.
 There should be no radial movement.

Check the clutch hub bearing diameter, rollers, and clutch sprocket bearing.
 Replace any bearing rollers that are pitted or worn. See apecifications.

ted or worn. See specifications.

6. Make sure the shock absorber spider is a good fit in the inner and outer



Installing clutch hab rubbers

retaining plates, and that the arms have not excessively scored the inner surface of the retaining plates.

ASSEMBLY

 Grease the clutch hub and install the thrust washer and twenty of the correct rollers. Do not use ¼ in. x ¼ in.

Position the hub and press the shock absorber, complete with the three threaded pins, on the hub.

 Install a new tapered distance collar behind the engine sprocket, with the taper toward the crankshaft main bearing and oil seal.

 Install the transmission mainshaft key and tap the clutch hub onto its taper.
 Lubricate the primary chain and lay

it over the clutch sprocket.

6. Wrap the chain around the engine

 Wrap the chain around the engine sprocket, then position the sprocket on the crankshaft.

 Place clutch locking tool Z13 in the clutch plate housing, then install the cup washer and self-locking nut. Torque the nut to specifications.

NOTE: On machines before serial no. H49833, install the tab washer with the long tab in the hole in the shock absorber spider, install the securing nut and bend a tab to lock the nut.

 Install the alternator rotor, making sure that the loey or locating peg is correctly positioned.

 Install the alternator stator. Put a 0.008 in. (0.2 mm) feeler gauge between each stator pole and the rotor. Turn over the engine to make sure that the rotor and stator do not touch.

Transmission Countershaft Sprocket

REMOVAL AND INSTALLATION

 Disassemble the clutch and primary drive as previously described. Bemove the sprocket cover.

Bend back the tab washer and, while holding the rear brake, remove the sprocket securing nut.

Slide off the final drive chain and remove the countershaft sprocket.

 Make sure the oil seal is in good condition, then lubricate the ground boss

of the new sprocket and position it on the transmission mainshaft.

Replace the tab washer, screw on the securing not finger-tight, then, with the chain in place, tighten the nut to torque specifications.

 Oil the bushing that protrudes from the mainshaft high gear and install the sprocket cover with a new paper gasket.

The remainder of installation is a reversal of the removal procedure.

Clutch and Shifter Operating Mechanisms DISASSEMBLY

 Remove the right exhaust header pipe and footrest.

Drain the gearbox oil.

 Disconnect the clutch cable from the actuating lever.

 Remove the two nuts and four recessed screws that secure the gearbon outer cover. Remove the kick-starter.

Hold the gearshift lever in one hand, then tap the cover with a soft-faced mallet until it is free to be removed.

 Unscrew the two nuts inside the gearbox outer cover and remove the shafter return springs complete with the thrust buttens and distance pieces.



Clutch operating mechanism

Unscrew the countersunk screw that secures the clutch operating mechanism and withdraw the assembly.

Remove the shifter lever pinch bolt, remove the lever, and then withdraw the shaft from the cover.

 Remove the cotter pin from the clutch operating shaft. This will release the clutch operating balls.

 Remove the two cetter pins and disconnect the plungers and springs from the shifter quadrant.

11. If the shifter spindle bushing sequires replacement, heat the outer cover to 10°C and drive it out with a suitable, shouldered drift. Drive in the new bushing before the cover has a chance to cool.



Chatch mechanism installed

Triumph Tr7v Tiger 750 1983 Repair Service Manual

John Harold Haynes, Peter Ward

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Cars & Parts ,1993 British Books in Print ,1985 Ford Cars 1945 to 1995 David Rowe, Ford cars can be found all over the world and vintage models appear at most classic car shows This book helps to identify the models sold by Ford of Britain and provides detailed information on each model with technical specifications original colour photographs and lists the colour schemes that were available Continuing this popular series covering classic British cars David Rowe now turns his keen eye to the British Ford models He is well placed to do so having worked at two Ford dealerships over a 30 year period and has driven many of the models covered by this book Triumph: A Century of Passion and Power Lindsay Brooke, Nostalgic archival photographs together with vivid new color images transport you through the production history of every Triumph model Speed Twin Tiger Trophy Thunderbird TR6 Bonneville Daytona TT Special Trident and other special and racer models are all examined in detail Linsey Brooke also wrote Triumph Racing Motorcycles in America 0 7603 0174 3

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existing models in order to encourage buyers This resulted in a proliferation of model numbers a list of some but likely not all of those variants is included below 1979 T140E TR7V T140D 1980 T140ES 1981 T140PE TR7T TR65 650cc TS8 1 Royal Bonneville 1982 TSS TSX TR65T 1983 TSX8 TSX4 Thunderbird 600 Daytona 600 Consequently owners of the 1979 to 1983 models are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various manuals that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years Owners of the 1973 to 1978 750cc machines are directed to workshop manual ISBN 9781588502919

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supplement extends the coverage to include the 1979 and later T140E models Unfortunately Triumph was already experiencing financial troubles and it is obvious that they were doing everything they could to cut costs Consequently the print quality of these later Triumph factory manuals was somewhat compromised by the re use of images and text from earlier manuals This re use is apparent in this manual as the quality of the images and the density of the text varies within the page and or from one page to another While we have done our best to normalize the print density there will still be variations that were just too difficult to correct Unfortunately owners of the 1973 to 1978 models are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various manuals that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years Owners of the later 1979 to 1983 750cc machines are directed to workshop manual ISBN 9781588502902 which will Triumph Motorcycles Illustrated Workshop Manual also be of use to owners of the 1985 1988 T140 Devon Bonneville 1937-1951 Floyd Clymer, 2007-01-01 1935 to 1939 MODELS An Illustrated Workshop Manual Covering Pre War Triumph Twin And Single Cylinder Motorcycles From 1935 To 1939 After the outbreak of war in September 1939 all of the Triumph motorcycles constructed were destined for military use civilian production did not resume again until 1946 This is a faithful reproduction of the 1939 Floyd Clymer E T Brown Workshop Manual originally published in the US in 1947 It includes repair and maintenance data for rigid frame pre war single cylinder SV OHV and twin cylinder OHV Triumph motorcycles from 1935 to 1939 Much more detailed than the owner's handbook this manual provides the information necessary for the overhaul of engines carburetors clutches gear boxes forks electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Measuring 5 5 x 8 5 with 96 pages and 56 illustrations Applicable To The Following Models L2 1 2 1 2 5 3 1 3 2 3 5 5 1 5 2 5 3 5 4 5 5 5 10 6 1 Tiger 70 Tiger 80 Tiger 90 2H Tiger 70C 3S 3H Tiger 80C 5H Tiger 90C 6S 2HC 3SC 5T Speed Twin 5S and T100 Tiger 100 Includes Maintenance And Repair Data For The Following Engines Single Cylinder 250cc OHV 350cc SV 350cc OHV 500cc SV 500cc OHV 550cc SV and 600cc SV Twin Cylinder 500cc OHV and 650cc OHV Triumph Triples & Fours (carburettor engines) '91 to '04 Editors of Haynes Manuals, 2016-03-15 Complete coverage for your Triumph 750 900 Triples and 1200 Fours covering 750 900 and 1200cc for 1991 thru 2004 Fuel injected T509 955i Speed Triple Sprint ST RS T595 955i Daytona and 1999 on Tiger models are not covered Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring

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