

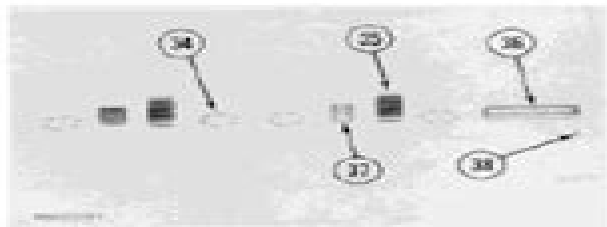
25. Heat bearing (30) to a maximum temperature of 135°C (275°F), and install it on gear (31). Make sure the bearing is installed so the groove is toward the top as shown.



26. Install retaining ring (32) in the groove of carrier (33) as shown.



27. Use tool (B) to expand retaining ring (32). Use tool (C) and a press to install bearing (30) and gear (31) as a unit in carrier (33). Ring (32) must engage in the groove of bearing (30).



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