

# 2QM15

## Yanmar Marine Engine



### Gaskets/Washers/O-rings

|   |              |                                  |
|---|--------------|----------------------------------|
| 1 | 724070-92600 | Gasket Set                       |
| 1 | 124060-01330 | Head Gasket                      |
| 1 | 124060-01742 | Sump Gasket                      |
| 1 | 124070-01510 | Timing Cover Gasket              |
| 1 | 124060-11310 | Bonnet Gasket (O-ring Type)      |
| 1 | 124060-11311 | Bonnet Gasket (Gasket Type)      |
| 1 | N/A          | Inlet Manifold Gasket            |
| 1 | 124701-11911 | Exhaust Manifold Gasket (4 Bolt) |
| 1 | 124770-13130 | Exhaust Manifold Gasket (2 Bolt) |
| 4 | 101204-11450 | Packing, Chamber                 |
| 2 | 103854-11490 | Insulator, Heat                  |
| 1 | 103338-32570 | Oil Pump Cover O-ring            |
| 1 | 121551-02220 | Crankshaft Seal (Flywheel End)   |
| 1 | 124060-02020 | Brg Cap Gasket (Flywheel End)    |
| 1 | 24423-173008 | Crankshaft Seal/Timing Cover     |

### Bearings

|   |              |                     |
|---|--------------|---------------------|
| 2 | 121550-02110 | Main Bearing Std    |
| 2 | 124060-02110 | Main Thrust Bearing |
| 2 | 124060-23300 | B/E Bearing Std     |
| 2 | 124060-23910 | Piston Pin Bush     |

### Liner, Pistons, Rings

|   |              |                        |
|---|--------------|------------------------|
| 2 | 724070-01900 | Liner Assy             |
| 2 | 724070-22720 | Piston & Ring Assy Std |
| 2 | 724068-22501 | Ring Set Std           |
| 2 | 104200-22300 | Piston Pin             |
| 4 | 172100-22400 | Circclip               |
| 2 | 724660-23100 | Con-Rod Assy           |

### Cylinder Head

|   |              |                      |
|---|--------------|----------------------|
| 2 | 104200-11100 | Inlet Valve          |
| 2 | 104200-11110 | Exhaust Valve        |
| 4 | 124060-11120 | Valve Springs        |
| 4 | 124950-11340 | Valve Stem Seals     |
| 4 | 27310-070000 | Cotter, Valve Spring |

### Fuel Injection/Oil Lines

|   |              |                                     |
|---|--------------|-------------------------------------|
| 1 | 724070-51700 | Fuel Injection Pump                 |
| 2 | 124070-51100 | Plunger With Barrel                 |
| 2 | 124060-51300 | Valve W/Seat, Delivery Valve        |
| 2 | 724060-53101 | Fuel Injector                       |
| 2 | 124770-53000 | Nozzle Assy                         |
| 1 | 124070-59030 | Fuel Line- Fuel Lift Pump to Filter |
| 1 | 124070-59010 | Fuel Line- Fuel Filter to Inj Pump  |
| 1 | 124070-59810 | Fuel Line- Fuel Injector No1        |
| 1 | 124070-59620 | Fuel Line- Fuel Injector No2        |
| 1 | N/A          | Fuel Line- Overflow Return Line     |
| 1 | 124070-52010 | Fuel Lift Pump                      |

### Electrical Components/V-Belt

|   |              |                 |
|---|--------------|-----------------|
| 1 | 124070-77010 | Starter Motor   |
| 1 | 124070-91250 | Ignition Switch |
| 1 | 124070-91290 | Ignition Key    |



3QM 30 Marine Engine

### 0.25mm

|              |     |
|--------------|-----|
| 121550-02320 | N/A |
| N/A          | N/A |
| 724064-23610 | N/A |
| N/A          | N/A |

### 0.50mm

### 0.25mm

|     |     |
|-----|-----|
| N/A | N/A |
| N/A | N/A |
| N/A | N/A |

### 0.50mm

|     |     |
|-----|-----|
| N/A | N/A |
| N/A | N/A |
| N/A | N/A |

### Filters

|   |              |             |
|---|--------------|-------------|
| 1 | 124770-12540 | Air Filter  |
| 1 | 104500-55710 | Fuel Filter |
| 1 | 119660-35150 | Oil Filter  |
| 1 | N/A          | Dipstick    |
| 1 | 105582-77790 | V-Belt      |

### Cooling /Sea Water

|   |              |                     |
|---|--------------|---------------------|
| 1 | 124070-42000 | Sea Water Pump Assy |
| 1 | 104211-42070 | Impeller            |
| 1 | 124070-42060 | Water Pump Shaft    |
| 1 | 104211-42090 | Gasket Outer Plate  |
| 1 | 104211-42050 | Cam                 |
| 1 | 104211-42100 | Lip Seal            |
| 2 | 24107-062004 | Shaft Bearings      |
| 1 | 124070-42400 | Water Pump Pulley   |

### Cooling Hoses, Thermostat, Anodes

|   |              |                         |
|---|--------------|-------------------------|
| 1 | 124770-49200 | Thermostat              |
| 1 | 104211-49160 | Thermostat Gasket Cover |
| 1 | Refer P/Book | Cooling Hoses           |
| 1 | Refer P/Book | Exhaust Elbow           |
| 1 | 27210-200300 | Anode, Three Way Joint  |
| 1 | 27210-200300 | Anode, Cylinder Head    |

# Yanmar 2qm15 Parts Manual

**Clifford Lane**



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