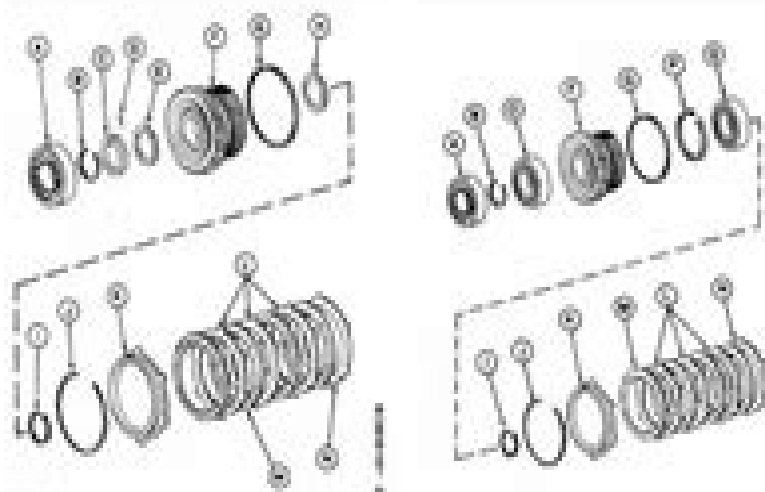




THERMAX

05-0355-33

1. Remove bearing (1) using a split edge puller.

NOTE: Bearings (2) and (3) must be replaced when removed from shaft.

2. Remove parts (3-17).

1-Ball Bearing
 2-Drive Ring
 3-Clutch
 4-Clutch Pin
 5-Clutch Washer
 6-Clutch Plate
 7-Clutch Spring
 8-Clutch Ring
 9-Clutch Ring
 10-Clutch Ring
 11-Clutch Ring
 12-Clutch Ring
 13-Clutch Ring
 14-Clutch Ring
 15-Clutch Ring
 16-Clutch Ring
 17-Clutch Ring



THERMAX

THERMAX 05-0355-33

THERMAX (TSAFPC2)

05-0355-33

G-Series Coasters
 1/2" Pin
 Pin 1/2"

For (G/A, T4475+) machines, use an impact, driving screw and JDS21 Puller Legs to remove gear with ball bearing (2) and then second ball bearing.

THERMAX 05-0355-34

3. Compress spring washers using CP1021 Clutch Assembly Tool (4) and a press. (See Group 208 for instructions to make tool.)

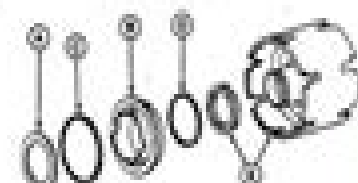
4. Remove snap ring and spring washers (5).



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NOTE: Pinion mounting rings on clutch drum are not serviceable. Do not remove rings; replace drum assembly if rings are worn or damaged.

5. Remove parts (4-C) from drum (2).
6. Remove shaft from drum assembly using a press.
7. Repeat Steps 2-4 for other end of drum assembly.
8. Remove keys, reverse gear and sliding rings from shaft.



THERMAX

4-A-Clutch Shaft Off Mount
 4-B-Pin
 4-C-Clutch Spring Washer
 4-D-Clutch Spring Washer
 4-E-Clutch Spring Washer

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G-Series Coasters
 1/2" Pin
 Pin 1/2"

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