## Specifications

Cytimdens: V16

Piston Displacement: 9388 ou, in. (154 L) Bore & Stroke: 9.375" x 8.5" (238 x 216 mm)

Compression Ratio: 8:1

Jacket Water System Capacity: 148 gal. (560 L)

Lube Oil Capacity: 165 gal. (625 L)

Starting System: 125 - 150 psi sirigas 24V electric

Dry Weight: 28,750 lb (13,041 kg)

#### Standard Equipment

AIR CLEARER — Engine mounted, Dry type, including pad type precleaner and service indicator. For sheltered installation and average dust environment.

BARRING DEVICE - Manual.

BEARINGS — Heavy duty, replaceable, precision type.

BREATHER — Ejector type, extractor, plumbed into exhaust stream. CONNECTING RODS — Drop forged steel, rife drilled.

CONTROL SYSTEM — Pneumatic. Includes pilot operated valves for air start and prelube. Engine mounted control panel with two

for air start and prelube. Engine mounted control panel with two push button valves. Pilot operated air start valves omitted when starter is not furnished by Waukesha.

CRANK CASE — Integral crank case and cylinder frame. Main bearing caps drilled and tapped for temperature sensors. Does not include sensors.

CRANK SHAFT - Counterweighted, forged steel, ten main bearings, and dynamically balanced.

CRANK SHAFT PULLEY, FRONT SEGMENT — Ten inch (254 mm) pitch diameter pulley, with six c—section drive grooves, front end drive assembly, and outboard bearing. Outboard bearing not mounted, includes engine mounted stub shaft and coupling guard.

CYLINDERS - Removable wet type baintic cast iron cylinder liners, chrome plated on outer diameter.

CYLINDER HEAD'S — Sixteen interchangeable. Two hard faced intake and two hard faced exhaust valves per cylinder. Hard faced intake and exhaust valve seat inserts. Roller valve lifters and hydraulic push rods.

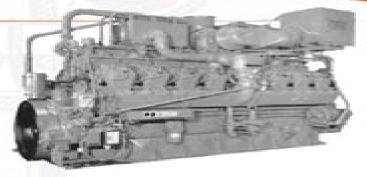
ENGINE ROTATION — Counterclockwise when facing flywheel.

EXHAUST OUTLET — Single vertical at center. Flexible stainless steel connection with 14" (356 mm) flanges.

FLYWHEEL - Approx. VVR<sup>2</sup> = 155000 lb-in<sup>2</sup>; with ring gear (208 teeth), machined to accept two drive adapters; 31.88° (810 mm) pilot bore, 30.25° (768 mm) bolt circle, (12) -75° - 10 tapped holes, or 28.88° (734 mm) pilot bore, 27.25° (692 mm) bolt circle, (12) 0.625° - 11 tapped holes and (12) 0.75°-10 tapped holes.

FLYWREEL GUARD

FUEL SYSTEM – Dual, natural gas, 4" (102 mm) duplex downdraft. Two mounted Fisher 99, 2" (51 mm) gas regulators, 30 - 60 psi (207 - 414 kPa) inlet pressure required.



GOVERNOR - Woodward UG-8LD hydraulic lever type, with friction type speed control. Mounted on right hand side.

IGNITION - Waukesha Custom Engine Control Ignition Module. Electronic digital ignition system. 24V DC power required.

INIT TRUME RT PANE 1. — Engine mounted, includes jacket water temperature, lube oil pressure, lube oil temperature, intake manifold compound vacuum pressure, intake manifold temperature gauges, and digital electronic tachometer.

INTERCOOLER -- Air-to-water.

LEVELING BOLTS

LIFTING EYES

LUBRICATION - Full pressure. Gear type pump. Full flow filter, 45 gallon (170 litres) capacity, not mounted. Includes lube oil strainer (mounted on engine) and flexible connections (shipped loose). Air/ gas motor driven prelube pump. Requires final piping.

MANIFOLDS - Exhaust, (2) water cooled.

OR. COOLER — With thermostatic temperature controller and pressure regulating valve. Not mounted.

Oil. PAN - Base type. 165 gallon (625 litres) capacity including filter and cooler.

PAINT - Oilfield orange primer.

PISTORS - Aluminum with floating pin. Oil opoled.

SHIPPING SKID - For domestic truck or rail.

TURBOCHARGERS — Two with water cooled bearing housings.
Wastegate controlled.

WIBRATION DAMPER - Viscous type. Guard included with remote mounted radiator or no radiator.

WATER CIRCULATING SYSTEM, AUXILIARY CIRCUIT — Belt driven water droutsting high capacity pump for intercooler and lube oil cooler. See \$6535-14 performance curve for use with standard 10" diameter crankshaft pulley.

WATER CIRCULATING SYSTEM, ENGINE JACKET – Belt driven water circulating pump, 175 – 180° F (79 – 82° C) individual cylinder thermostats, full flow bypass. Flange connections and mating flanges for (2) 4.5° (114 mm) inlets and (1) 6° (152 mm) outlet.

Dieselli Gas Service 111524, Poccess, r. Moosse, Roose Spenep, d.2, crp. 107 Texes ox. +7 (495) 775 01 27 E-mail: infoll/discellators ru

# Waukesha P9390gsi Engine Manual

Dresser Industries, inc. Waukesha Engine Division

## Waukesha P9390gsi Engine Manual:

Edwin P. Anderson, Ted Pipe, 1981

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Waukesha Operation & Maintenance Manual ,1986 General Instructions for the Care and Operation of

Waukesha Engines Waukesha Motor Company,1951\* Waukesha Model FC Gas, Gasoline Engine ,1958

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Instructions for the Care and Operation of Waukesha-Hesselman Oil Engines, with Vacuum Fuel-air Control

Waukesha Motor Company,1939 General Instructions for the Care and Operation of Waukesha-Hesselman Oil

Engines with Vacuum Fuel-air Control Waukesha Motor Company (Waukesha, Wis.),1942 Waukesha Scania Service

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