

MAINTENANCE

NOTE: Common maintenance procedures are explained in detail in "General Information."

LUBRICATION

Engine

NOTE: Always change oil when the engine is at operating temperature.

TR25W

1. Remove the right side-panel.
2. Using a suitable container and funnel to catch the oil, remove the oil tank filter located in the lower right corner of the tank. Clean the filter in solvent.
3. Allow the tank to drain for about five minutes, then lean the machine toward the right side to make sure that all the oil has been removed.
4. Remove the four attaching nuts and the oil sump filter located at the bottom of the crankcase. Also, disconnect the supply and scavenge lines at the crankcase union nut.
5. Wash the sump filter in solvent, then allow it to air dry or blow it dry with compressed air.
6. Reinstall the sump filter and gasket, connect the supply and scavenge lines, and reinstall the oil tank filter.
7. Add the recommended oil to the tank until it reaches the correct level mark on the dipstick. Do not overfill it, as excessive venting will result.
8. Let the engine run for several minutes, then recheck the oil level and top up if necessary.



250 oil tank

500 AND 650

1. Remove the sump drain plug and filter.
2. Thoroughly clean the filter in solvent.
3. Allow the oil to drain for approximately five minutes, then reinstall the filter (with gasket) and the sump drain plug.
4. Remove the oil tank filler cap.
5. Position a container under the oil tank, then remove the tank drain plug or disconnect the oil feed line.
6. Remove the oil tank filter and clean it thoroughly in solvent.
7. If possible, clean the oil tank with

General Specifications

	TR25W	TR250	TR300	TR650 *	TR650 *
DIMENSIONS					
Net weight (lbs.)	320.0	337.0	341.0	365.0	365.0
Overall Height (in.)	43.25	38.0	38.0	38.0	38.0
Overall Width (in.)	28.0	26.5	26.5	27.5	27.5
Overall Length (in.)	83.0	83.25	83.25	84.0	84.0
Wheelbase (in.)	53.0	53.5	53.5	55.0	55.0
Seat Height (in.)	32.0				
Ground Clearance (in.)	8.5	7.5	7.5	6.0	6.0
ENGINE					
Displacement (cc)	250	499	499	649	649
Bore x Stroke (mm)	87 x 70	89 x 65.5 (2)	89 x 65.5 (2)	71 x 82 (2)	71 x 82 (2)
Compression Ratio	10 : 1	9.0 : 1	9.1 : 1	9.0 : 1	9.0 : 1
Carburetor Type and Model	Amal 928/1	Amal ②	Amal ②	Amal R930/23	Amal R930/23
TRANSMISSION					
Clutch Type	wet, multi-plate	wet, multi-plate	wet, multi-plate	wet, multi-plate	wet, multi-plate
Internal Gear Ratios					
1st	2.65	2.47	2.47	2.44	2.44
2nd	1.65	1.91	1.91	1.69	1.69
3rd	1.34	1.32	1.32	1.34	1.34
4th	1.00	1.00	1.00	1.00	1.00
5th					
Sprockets (no. of teeth)					
Engine	23	26	26	29	29
Clutch	52	58	58	58	58
Gearbox	15	18	18	18	18
Rear Wheel	③	48	48	48	48
CHASSIS					
Front Suspension	rod damper or shuttle valve-type telescopic			shuttle valve-type telescopic	
Rear Suspension	swing arm with hydraulically damped shocks			swing arm with hydraulically damped shocks	
Tire Size: front	3.25 x 18	3.25 x 19	3.25 x 19	3.25 x 19	3.25 x 19
Tire Size: rear	4.00 x 18	4.00 x 18	4.00 x 18	4.00 x 18	4.00 x 18
ELECTRICAL					
System Voltage	12	12	12	12	12
Generator Type		alternator			
	TR300 *	TR50	TR77	TR40V	TR50V
DIMENSIONS					
Net Weight (lbs.)	365.0	470.0	402	408	480
Overall Height (in.)	38.0	43.5	38.0	38.0	43.5
Overall Width (in.)	27.5	32.5	33.0	33.0	32.5
Overall Length (in.)	84.0	86.0	87.5	87.5	88.0
Wheelbase (in.)	55.0	56.25	55.0	55.0	56.3
Seat Height (in.)		32.0	31.5	31.5	32.0
Ground Clearance (in.)	5.0	6.5	6.0	6.0	6.5
ENGINE					
Displacement (cc)	649	741	747	747	741
Bore x Stroke (mm)	71 x 82 (2)	67 x 70 (3)	76 x 82 (2)	76 x 82 (2)	67 x 70 (3)
Compression Ratio	9.0 : 1	9.0 : 1	8.6 : 1	8.6 : 1	9.5 : 1
Carburetor Type and Model	Amal R930/9 & L930/10	Amal 626	Amal R930/90	Amal L930/92 & R930/90	Amal 626
TRANSMISSION					
Clutch Type	wet, multi-plate	wet, single-plate	wet, multi-plate	wet, multi-plate	wet, single-plate
Internal Gear Ratios					
1st	2.44	2.44	2.59	2.59	2.59
2nd	1.69	1.69	1.84	1.84	1.84
3rd	1.34	1.29	1.40	1.40	1.40
4th	1.00	1.00	1.10	1.10	1.10
5th			1.00	1.00	1.00
Sprockets (no. of teeth)					
Engine	29	28	29	29	28
Clutch	58	50	58	58	50
Gearbox	18	18	20	20	18
Rear Wheel	48	52	47	47	53
CHASSIS					
Front Suspension	telescopic, hydraulically damped				
Rear Suspension	swing arm with hydraulically damped shocks				
Tire Size: front	3.25 x 19	3.50 x 19	3.25 x 19	3.25 x 19	4.10 x 19
Tire Size: rear	4.00 x 18	4.10 x 18	4.00 x 18	4.00 x 18	4.10 x 19
ELECTRICAL					
System Voltage	12	12	12	12	12
Generator Type			alternator		

* Optional 5-speed gearbox available. Ratios: 1st—2.555; 2nd—1.837; 3rd—1.400; 4th—1.102; 5th—1.000.

② 52 tooth standard, 49 tooth optional.

③ Amal 376/273 prior to serial no. 11.57080; Amal 626/8 after serial no. 11.57080.

④ Amal 376/324 and 325 before serial no. 11.57088; Amal 626/9 and 10 after serial no. 11.57088.

Triumph 500 T100r Daytona 1967 1974 Service Repair Manual

Matthew Coombs, Phil Mather, Penny Cox



Triumph 500 T100r Daytona 1967 1974 Service Repair Manual:

WALNECK'S CLASSIC CYCLE TRADER, ISSUE #32 Causey Enterprises, LLC, WALNECK'S CLASSIC CYCLE TRADER, JANUARY 2008 Causey Enterprises, LLC, **Triumph Daytona, Speed Triple, Sprint & Tiger 885/955cc** Matthew Coombs, Phil Mather, 2006 *TRIUMPH 350cc & 500cc UNIT CONSTRUCTION TWINS 1963-1974 WORKSHOP MANUAL* Floyd Clymer, Velocepress, 2022-08-26 260 pages and more than 290 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0843 0948 0950 The original workshop manual part number 99 0843 was subsequently updated and merged with workshop manual 99 0948 This merged double manual also included a supplement part number 99 0950 which extended the coverage up to the 1974 models The supplement was appended to the double manual such that Section A Lubrication System is followed by a Section AA Lubrication System supplement and Section B Engine is followed by a Section BB Engine supplement etc etc This combination of 99 0843 0948 0950 was published as a single workshop manual applicable to the entire range of 350cc and 500cc unit construction twins from 1963 through 1974 This reprint is a faithful reproduction of that combination manual There were a number of running changes made throughout the 11 year production run of these models and the way the factory identifies the point where those changes took place is by referencing engine numbers within each individual section of this manual To assist in identifying the appropriate information applicable to those changes the supplements were appended to the end of each appropriate section Consequently it is important to note with regard to any maintenance and repair instructions and also the specifications in the General Data GD section that wherever engine numbers are stated the data will be specific to that particular series Therefore the reader is encouraged to read the entire section plus the supplemental section prior to commencing any work paying close attention to any engine number notations Owners of the 350cc and 500cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 350cc and 500cc manuals that have recently flooded the online marketplace Based on our research at least six manuals were issued for different series of engine numbers throughout the 11 year production run However the 99 0843 0948 0950 combination manual is the most comprehensive manual for the entire line of 350cc and 500cc unit construction twins produced from 1963 to 1974 It covers all engine numbers from H29733 through H67331 plus the later 1969 through 1974 alpha numeric series engine numbers unfortunately it is somewhat scarce and difficult to find In addition many of the changes made towards the end of the production run necessitate the use of the supplement and we are pleased to offer this reprint of the combination manual as a service to all Triumph 350cc and 500cc unit construction owners The 1963 to 1974 models covered are Tiger 100 T100SS Tiger 1963 1965 T100 Tiger 1966 T100S Tiger 1967 1970 T100T T100R Daytona 1966 1974 T100C Trophy 1966 1972 Speed Twin 5TA 1963 1966 Tiger 90 T90 1963 1969 Twenty One 3TA 1963 1966 **Triumph TR 2/4A, Range 1952-1967** Drake Publishers, 1972 Triumph Daytona & Speed Triple, '06-'16

Haynes Publishing,2016-08-15 Complete coverage of your Triumph 675 Daytona Street Triple 06 16 **Triumph Daytona & Speed Triple, '06-'16** Haynes Publishing,2016-08-15 Complete coverage of your Triumph 675 Daytona Street Triple 06 16

Clymer Vintage British Street Bikes: BSA, Norton, Triumph Repair Manual Penton Staff,1993-04-01 With the help of the Clymer Vintage British Street Bikes BSA Norton Triumph Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific models covered by this manual are BSA 500cc Unit Twins 1963 1972 BSA 650cc Unit Twins 1963 1972 Norton 750cc Commando 1969 1975 Norton 850cc Commando 1969 1975 Triumph 500cc Twins 1963 1979 Triumph 750cc Twins 1963 1979

Triumph TR7 Service and Repair Manual John Harold Haynes,Peter Ward,2014-06 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Triumph Bonneville, T100, Speedmaster, America, Thruxton & Scrambler Service & Repair Manual** Matthew Coombs,Phil Mather,Penny Cox,2016

Whispering the Techniques of Language: An Mental Quest through **Triumph 500 T100r Daytona 1967 1974 Service Repair Manual**

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